

## Removable Support Approaches for Large Scale Additive Manufacturing

### Disclosure Number

201403370

### Technology Summary

The invention relates to large-scale 3D additive manufacturing and more specifically to several methods and apparatuses for building overhanging features on a part. The invention addresses the issue of building features that bridge over or cantilever out from a body as it's being built by an additive manufacturing process. Several unique methods are disclosed.

### Inventor

DUTY, CHAD E  
Materials Science and Technology Div

### Licensing Contact

COCHRAN III, EUGENE R  
UT-Battelle, LLC  
Oak Ridge National Laboratory  
6196  
1 Bethel Valley Road  
Oak Ridge, TN 37831

Office Phone: (865) 576-2830

E-Mail: [COCHRANER@ORNL.GOV](mailto:COCHRANER@ORNL.GOV)