Michael S. Kesler

Oak Ridge National Laboratory

Objective:

A research position focusing on processing, characterization and analysis in the field of physical metallurgy **Education:**

2006-2011: Doctor of Philosophy in Materials Science and Engineering at the University of Florida

2003-2006: Bachelor's degree in Materials Science and Engineering at the University of Florida

Professional Experience:

R&D Associate (07/19-Present)

Alloy Behavior and Design Group of the Materials Science and Technology Division in the Thermomagnetic Processing Laboratory at Oak Ridge National Laboratory and Member of the Critical Materials Institute: A Department of Energy Hub (CMI)

- Magnetic Heating of Nanoparticles for DAC Sorbent Regeneration (LDRD)
- Induction-coupled Thermomagnetic Processing of Steel and Aluminum Alloys (AMO)
- Advanced Neutron Characterization Insert Development (AMO)
- Thermomagnetic Processing of Magnetic and Structural Materials (AMO/CMI)
- High Magnetic Field/High Heating Rate Thermal Analysis Technique Development (AMO/CMI)
- Alloy Development of Al-Ce alloys (AMO/CMI)
- Cast Heat Exchanger Using the Novel Al-Ce Alloy (BTO)
- Abnormal Grain Growth in Thermomagnetic Processed Materials (BES)
- Thermomagnetic Processing of Carbon Fiber (SEED)
- Casting Components for Magnet Gearbox (AMO/WPTO CRADA)
- Direct Metal Write of Al-Ce Alloys (AMO CRADA)

Postdoctoral Researcher (07/16-06/19)

Deposition Science and Technology Group of the Materials Science and Technology Division in the Advanced Processing Laboratory at Oak Ridge National Laboratory and Member of the Critical Materials Institute: A Department of Energy Hub

- Thermomagnetic Processing of Magnetic Materials (AMO/CMI)
- High Magnetic Field/High Heating Rate Calorimeter Technique Development (AMO/CMI)
- Direct Metal Writing of Al-Ce alloys (AMO/CMI)
- Alloy Development of Al-Ce alloys (AMO/CMI)
- Cast Heat Exchanger Using the Novel Al-Ce Alloy (BTO)
- Duel Phase Materials for Electric Motors (GE)
- Low-cost Phase Change Materials (BTO)

Postdoctoral Researcher (05/13-6/16)

The Materials Design and Prototyping Laboratory at the University of Florida

- Effects on microstructure and fatigue behavior of scribing marks necessary for improving automation and processing efficiency in weathering steels (FDOT)
- Self-Healing Metal-Matrix Composites (NASA)
- High Strength and High Temperature Shape Memory Alloys (NASA)
- Mentoring several undergraduate and graduate students

Adjunct Lecturer (08/12-05/13)

Department of Materials Science and Engineering at the University of Florida

• Undergraduate Lab Director (Classes: EMA 3080C and EMA 3013C)

Materials Characterization Instructor (01/12-06/16)

The Major Analytical Instrumentation Center (MAIC) at the University of Florida

- Operation, maintenance and training on an X-ray diffractometer, two transmission electron microscopes, environmental/conventional scanning electron microscopes, energy and wave length dispersive spectroscopy and electron backscattered diffraction systems for the MAIC at the University of Florida
- Data reduction and interpretation

- Preparation of training materials, instrument demos and formulation of SOPs for trained users Transmission Electron Microscopy Laboratory Instructor (06/11-06/16)
 - Instructed graduate students weekly on the basic principles and operation of the TEM JEOL 200CX (Class: EMA 6518L)

Scanning Electron Microscopy Laboratory Instructor (06/09-06/16)

- Instructed graduate students weekly on the basic principles and operation of the SEM JEOL 6400 and FEI x1-40 FEGSEM (Class: EMA 6507L)
- Conducted analysis of the structure of materials for reverse engineering projects (Class: EMA 3513C) *Mentoring*
 - Currently advise a Bredesen Center graduate student and a postdoc at ORNL.
 - Advised and mentored several HERE, CCI, and SULI students at ORNL
 - Advised and mentored many undergraduate students through the completion of their senior research
 - Advised and mentored a high school student, Matthew Galbraith, for nine weeks as part of the Student Science Training Program (SSTP). He won first place in the program for, both, his paper and poster
- Advised two undergraduate students, Srishti Shrivastava and Emma Faulkner, in the REU Program **Publications:**
 - R.J. Lane, M.S. Kesler, K. Nawaz, R. Mirzaeifar, "Investigating the failure behavior of cast Al-11Ce-0.4 Mg alloys using in-situ scanning electron microscopy tensile testing", Journal of Alloys and Compounds 947, 169491 (2023).
 - I.D. Khurjekar, B. Conry, MS Kesler, M.R. Tonks, A.R. Krause, J.B. Harley, "Automated, high-accuracy classification of textured microstructures using a convolutional neural network", Frontiers in Materials 10 (1) (2023).
 - W. Yan, J. Melville, V. Yadav, K. Everett, L. Yang, M.S. Kesler, A.R. Krause, M.R. Tonks, J.B. Harley, "A novel physics-regularized interpretable machine learning model for grain growth." Materials & Design 222, no. C (2022).
 - Z.C. Sims, M.S. Kesler, H.B. Henderson, et al., "How Cerium and Lanthanum as Coproducts Promote Stable Rare Earth Production and New Alloys", Journal of Sustainable Metallurgy (2022).
 - M.S. Kesler, M.A. McGuire, B. Conner, et al. "A rapid heating and high magnetic field thermal analysis technique", J Thermal Analysis and Calorimetry 147, 7449–7457 (2022).
 - B. Conry, J.B. Harley, M.R. Tonks, M.S. Kesler, A.R. Krause, "Engineering grain boundary anisotropy to elucidate grain growth behavior in alumina", Journal of the European Ceramic Society, 42, 13, 5864-5873, (2022).
 - J. Cui, J. Ormerod, D. Parker, et al., "Manufacturing Processes for Permanent Magnets: Part I—Sintering and Casting", JOM 74, 1279–1295 (2022).
 - J. Cui, J. Ormerod, D. Parker, et al., "Manufacturing Processes for Permanent Magnets: Part II—Bonding and Emerging Methods", JOM 74, 2492–2560 (2022).
 - D. Weiss, B. Murphy, M.J. Thompson, H.B. Henderson, O. Rios, G.M. Ludtka, A. Perron, M.S. Kesler, "Thermomagnetic Processing of Aluminum Alloys During Heat Treatment", International Journal of Metalcasting 15 (1), 49-59, 2021.
 - E.E. Moore, P.E.A. Turchi, V. Lordi, D. Weiss, Z.C. Sims, H.B. Henderson, M.S. Kesler, O. Rios, S.K. McCall, A. Perron, "Thermodynamic Modeling of the Al-Ce-Cu-Mg-Si System and Its Application to Aluminum-Cerium Alloy Design", Journal of Phase Equilibria and Diffusion 41 (6), 764-783, 2020.
 - X.B. Liu, M.S. Kesler, M.F. Besser, M.J. Kramer, M.A. McGuire, I.C. Nlebedim, "Effect of processing hydrogen pressure on magnetic properties of HDDR Nd-Fe-B magnet", IEEE Transactions on Magnetics 57 (2), 1-4, 2020.
 - H.B. Henderson, E.T. Stromme, M.S. Kesler, Z.C. Sims, P. Chesser, B. Richardson, M.J. Thompson, L. Love, W. Peter, E. Morris, O. Rios, D. Weiss, "Additively manufactured single-use molds and reusable patterns for large automotive and hydroelectric components", International Journal of Metalcasting 14 (2), 356-364, 2020.

- C.R. Fisher, H.B. Henderson, M.S. Kesler, M.V. Manuel, "A Reactive Element Approach to Improve Fracture Healing in Metallic Systems", Frontiers in Materials 6, 210, 2019.
- M.S. Kesler, B. Jensen, L. Zhou, O. Palasyuk, T.H. Kim, M.J. Kramer, I. C. Nlebedim, O. Rios, M. A. McGuire, "Effects of High Magnetic Fields on Phase Transformations in Amorphous Nd₂Fe₁₄B", Magnetochemistry 5 (1), 16, 2018.
- M.S. Kesler, M.L. Neveau, W.G. Carter, HB Henderson, Z.C. Sims, D. Weiss, T.T. Li, S.K. McCall, M.E. Glicksman, O. Rios, "Liquid direct reactive interface printing of structural aluminum alloys", Applied Materials Today 13, 339-343, 1, 2018.
- C.R. Fisher, H.B. Henderson, M.S. Kesler, P. Zhu, G.E. Bean, M.C. Wright, J.A. Newman, L.C. Brinson, O. Figueroa III, M.V. Manuel, "Repairing large cracks and reversing fatigue damage in structural metals", Applied Materials Today 13, 64-68, 2018.
- M.A. McGuire, K.V. Shanavas, M.S. Kesler, D.S. Parker, "Tuning magnetocrystalline anisotropy by cobalt alloying in hexagonal Fe₃Ge", Scientific reports 8 (1), 14206, 2018.
- L. Zhou, T.H. Kim, B. Jensen, K. Sun, O. Palasyuk, I.C. Nlebedim, M.J. Kramer, M.A. McGuire, O. Rios, B.S. Conner, W.G. Carter, M.S. Kesler, "Microstructural Development in Melt-spun Nd₂Fe₁₄B Under High Magnetic Field Annealing", Microscopy and Microanalysis 24 (S1), 958-959, 2018.
- E.T. Stromme, H.B. Henderson, Z.C. Sims, M.S. Kesler, D. Weiss, R.T. Ott, F. Meng, S. Kassoumeh, J. Evangelista, G. Begley, O. Rios, "Ageless Aluminum-Cerium-Based Alloys in High-Volume Die Casting for Improved Energy Efficiency", JOM 70, 866-871, 2018.
- H.B. Henderson, V. Ramaswamy, A.E. Heid, M.S. Kesler, J.B. Allen, M.V. Manuel, "Mechanical and degradation property improvement in a biocompatible Mg-Ca-Sr alloy by thermomechanical processing", Journal of the mechanical behavior of biomedical materials 80, 285-292, 2018.
- L. Li, K. Jones, K. Jones, B. Sales, J.L. Pries, I.C. Nlebedim, K. Jin, H. Bei, B. Post M.S. Kesler, O. Rios, V. Kunc, R. Fredette, J. Ormerod, A. Williams, T.A. Lograsso, M.P. Paranthaman, "Fabrication of highly dense isotropic Nd-Fe-B bonded magnets via extrusion-based additive manufacturing", Additive Manufacturing, 2018.
- M.S. Kesler, S. Goyel, F. Ebrahimi, M.V. Manuel, "Effect of microstructural parameters on the mechanical behavior of TiAlNb (Cr,Mo) alloys with γ+σ microstructure at ambient temperature", Journal of Alloys and Compounds, 695, 2672-2681, 2017.
- G.M. Ludtka, M.S. Kesler, H.B. Henderson, O. Rios, B.L. Murphy, "Demonstration of the Impact of Thermomagnetic Processing on Cast Aluminum Alloys", Oak Ridge National Lab (ORNL), Oak Ridge, TN, 2017.
- P. Zhu, Z. Cui, M.S. Kesler, J.A. Newman, M.V. Manuel, M.C. Wright, L.C. Brinson, "Characterization and modeling of three-dimensional self-healing shape memory alloy-reinforced metal-matrix composites", Mechanics of Materials 103, 1-10, 2016.
- M.S. Kesler, P. Feldtmann, E.S. George, S.M. Duke, and M.V. Manuel, "Effect of plasma marking on the fatigue properties of Grade 50W steel", Journal of Materials in Civil Engineering, Accepted on January 7, 2016.
- G.E. Bean, M. S. Kesler, M.V. Manuel, "Effect of Nb on phase transformations and microstructure in high Nb titanium aluminides", Journal of Alloys and Compounds, 613, 351-356, 2014.
- J.E.T. Channell, D.A. Hodell, V. Margari, L.C. Skinner, P.C. Tzedakis, M.S. Kesler, "Biogenic magnetite, detrital hematite, and relative paleointensity in Quaternary sediments from the Southwest Iberian Margin", Earth and Planetary Science Letters, 376, 99-109, 2013.
- J.E.T. Channell, C. Ohneiser, Y. Yamamoto, and M.S. Kesler, "Oligocene-Miocene magnetic stratigraphy carried by biogenic magnetite at sites U1334 and U1335 (equatorial Pacific Ocean)", Geochemistry Geophysics Geosystems, Vol. 14, 265-282, 2013.
- S. Goyel, O. Rios, M.S. Kesler, F. Ebrahimi, "Two-step nucleation of the γ-phase in a Ti-45Al-18Nb alloy", Intermetallics, Vol. 18, 2010.

- M.S. Kesler, S. Goyel, O. Rios, D.M. Cupid, H.J. Seifert, F. Ebrahimi, "A study of phase transformation in a TiAlNb alloy and the effect of Cr addition", Materials Science and Engineering A, Vol. 527, 2857–2863, 2010.
- O. Rios, S. Goyel, M.S. Kesler, D.M. Cupid, H.J. Seifert and F. Ebrahimi, "An Evaluation of High Temperature Phase Stability in Ti-Al-Nb System", Scripta Materialia, 2008.

Patents:

 Aluminum-cerium-manganese alloy embodiments for metal additive manufacturing US Patent 11,608,546
 March 21, 2023

• Reactive matrix infiltration of powder preforms

US Patent 11,565,318

January 31, 2023

• Structural direct-write additive manufacturing of molten metals

US Patent 11,535,912

December, 27, 2022

• Production of Castable Light Rare Earth Rich Light Metal Alloys from Direct Reduction Processes U.S. Patent 111,365,463

Issued: June 21, 2022

• High command fidelity electromagnetically driven calorimeter

U.S. Patent 10,782,193

Issued: September 22, 2020

• Enhanced anodization functionality in al-rare earth element-based alloys US Patent App. 17/522,745

• Rare earth element-aluminum alloys

US Patent App. 16/927,787

- Aluminum-fiber composites containing intermetallic phase at the matrix-fiber interface US Patent App. 16/203,881
- Aluminum alloys with improved intergranular corrosion resistance properties and methods of making and using the same

US Patent App. 16/132,231

• Rapidly solidified aluminum-rare earth element alloy and method of making the same US Patent App. 15/901,759

Awards:

- TechConnect Innovation Award, Al-Ce Alloys for Additive Manufacturing
- **R&D100** Award, ACE: Ageless Aluminum Revolution
- NASA Group Achievement Award: Shape Memory Alloy Self-Healing Technology Team

Presentations:

- TMS annual meeting 2023: The Effect of Thermomagnetic Processing on the Properties and Microstructure of Aluminum and Ferrous Alloys, Michael S. Kesler, et al
- Colorado School of Mines Graduate School Seminar: Fereshteh Ebrahimi Memorial Lecture Series, *Invited*, Induction Coupled Thermomagnetic Processing: A Path Towards Enhanced Materials Properties and Energy Efficient Manufacturing, Michael S. Kesler.
- AMO Thermal Process Intensification: Invited, Development of High Energy Density Thermomagnetic Processing Technology for Intensification of Industrial Heat-Treatment and Increased Material Performance, Virtual Workshop Series (Nov. 9th, 2020 @12-2pm) Michael S. Kesler.
- *CMI annual meeting 2020:* Enhancing HDDR Powders, Virtual, Michael S. Kesler, Ikenna C. Nlebedim.

- TMS annual meeting 2020: Invited, Processing and Calorimetry of Alnico in High Magnetic Fields.

 Michael S. Kesler, Xubo Liu, Lin Zhou, Ikenna C. Nlebedim, Matthew Kramer, Orlando Rios, Michael A. McGuire.
- EUROMAT 2019: A New Rapid Heating and High Magnetic Field Thermal Analysis Technique, Michael S. Kesler, Orlando Rios, Michael A. McGuire, Bart Murphy, Hunter B. Henderson, Gerard M. Ludtka, Ben Conner.
- EUROMAT 2019: Design and Fabrication of a Test Apparatus for Thermal Cycling and Property Measurement of Phase Change Materials (PCMs) Using the T- History Method, Tim J. LaClair, Tony Gehl, Kyle Gluesenkamp, Jason Hirschey, Orlando Rios, Yuzhan Li, Navin Kumar, Michael S. Kesler.
- TMS annual meeting 2019: Effect of Magnetic Field Processing on CeCo-x Bulk Cast Magnets. Michael S. Kesler, Andriy Palasyuk, Ryan Ott, Ikenna C. Nlebedim, Olena Palasyuk, Hunter B. Henderson, Orlando Rios, Matthew J. Kramer, Michael A. McGuire.
- *CMI winter meeting 2019:* Thermomagnetic processing and differential scanning calorimetry of magnet materials. <u>Michael S. Kesler</u>, Brandt Jensen, Ikenna C. Nlebedim, Olena Palasyuk, Andriy Palasyuk, Lin Zhou, Orlando Rios, Matthew J. Kramer, Michael A. McGuire.
- MS&T fall meeting 2018: Thermomagnetic Processing and Differential Scanning Calorimetry of Permanent Magnet Materials. Michael S. Kesler, Orlando Rios, Brandt Jensen, Ikenna C. Nlebedim, Scott K. McCall, Alexander Baker, Matthew J. Kramer, Lin Zhou, Michael A. McGuire.
- TMS annual meeting 2018: Microstructural Effects of Thermomagnetic Processing in Nd₂Fe₁₄B-based Permanent Magnet Materials. Michael S. Kesler, Brandt Jensen, Lin Zhou, Olena Palasyuk, Kewei Sun, Kevin Dennis, Ben Conner, William G. Carter, Orlando Rios, Matthew J. Kramer, Ikenna C. Nlebedim, Michael A. McGuire.
- CMI winter meeting 2017: Thermomagnetic processing and differential scanning calorimetry of NdFeB and SmCo magnet materials. Michael S. Kesler, Orlando Rios, Ikenna C. Nlebedim, Scott K. McCall, Matthew J. Kramer, William G. Carter, Michael A. McGuire.
- SEMS meeting 2016: Invited, Multi-scale characterization methods facilitating alloy design.

 Michael S. Kesler, Orlando Rios, Damian M. Cupid, Hans J. Seifert, Fereshteh Ebrahimi and Michele V. Manuel.
- *TRB annual meeting 2016:* The Effect of Scribing Marks on the Fatigue Properties of Weathering Steel. Michael S. Kesler, Peter Feldtmann, Edward S. George, Steve M. Duke, and Michael V. Manuel.
- TMS annual meeting 2015: Role of Precipitate Chemistry and Morphology on the Mechanical and Phase Transformation Behavior in a NiTiHfAl Shape Memory Alloy. Michael S. Kesler, Derek Dai Hsu, Amanda Varela, Brandon Saraydar, Oscar Figueroa III, B. Chad Hornbuckle, Gregory B. Thompson, John A. Newman, and Michele V. Manuel.
- MS&T annual meeting 2010: Mechanical properties of TiAlNb(Cr,Mo) alloys with γ-TiAl + σ-Nb₂Al microstructure. Michael S. Kesler, Sonalika Goyel and Fereshteh Ebrahimi.
- *TMS annual meeting* 2009: Beyond Near-Gamma Alloys: Development of γ+σ Alloys. <u>Fereshteh Ebrahimi</u>, Michael S. Kesler, Sonalika Goyel, Hans J Seifert.
- Gordon Research Conference: Physical Metallurgy 2009: The Effect of Microstructure on the Mechanical Properties of γ+σ Alloys at Ambient Temperature. Michael S. Kesler, Sonalika Goyel, Orlando Rios, Fereshteh Ebrahimi.
- MRS Fall meeting 2008: Effect of Microstructural Parameters on Toughness of Ti-Al-Nb-Cr Alloys. Michael S. Kesler, Sonalika Goyel, Orlando Rios, Hans J. Seifert and Fereshteh Ebrahimi.
- *TMS annual meeting 2007:* Development of TiAl-Based Alloys for High Temperature Applications. Fereshteh Ebrahimi, Sonalika Goyel, Michael S. Kesler, Orlando Rios, Hans J. Seifert.

Research Areas and Interests:

- Microstructure-properties relationships
- Phase transformation
- Mechanical testing

- Thermomechanical testing
- Thermomechanical processing
- Thermomagnetic processing
- Additive manufacturing
- Alloy development
- Permanent magnet processing

Characterization Expertise:

- Transmission electron microscopy (TEM, STEM, HR-TEM, SADP, HAADF)
- Scanning electron microscopy (SEM) with electron backscatter diffraction and energy dispersive spectroscopy (EDS/EBSD)
- Environmental (variable pressure) scanning electron microscopy (VP-SEM)
- Electron probe microanalysis (EPMA)
- Differential Thermal Analysis and Differential Scanning Calorimetry (DTA/DSC)
- Magnetic Field Extreme Rate Thermal Analyzer (ORNL Patented Technique)
- X-ray diffraction (XRD)
- Neutron diffraction analysis (SANS, USANS, PDF)
- Custom In-situ Neutron/TMP Characterization Insert
- Optical Microscopy
- Micro- and nanoindentation

Research Skills:

- Metallographic sample preparation
- Induction heating/melting
- Focused ion beam micromachining (FIB)
- Vacuum systems
- Arc melting
- Sand casting, die casting, and high pressure die casting (HPDC)
- Extrusion
- Machining
- Encapsulation techniques

Professional Activities:

- The Minerals, Metals & Materials Society and The Materials Society (TMS/ASM)
- TMS Committee Member: Aluminum Committee; Magnetic Materials Committee
- Outreach: WISE Camp, Middle School Science Fair Judge, SSTP, ASM Volunteer

List of References:

Dr. Michael A. McGuire
Senior R&D Staff
Correlated Electron Materials Group
Materials Science & Technology Division
Oak Ridge National Laboratory
P.O. Box 2008, Oak Ridge, TN 37831
(865) 574-5496
mcguirema@ornl.gov

Dr. Scott K. McCall
Group Leader of the Actinides and Lanthanides Science Group
Deputy Magnet Thrust Lead for the Critical Materials Institute
Lawrence Livermore National Laboratory
7000 East Avenue, Livermore, CA 94550
(925) 422-1499
mccall10@llnl.gov

Dr. James Baciak
Director, Nuclear Engineering Program
Florida Power and Light Professor
University of Florida
100 Rhines Hall
Gainesville, FL 32611
jebaciak@mse.ufl.edu
(352) 273-2131

Dr. Michele V. Manuel
Department Chair, Materials Science and Engineering
Rolf E. Hummel Professor of Electronic Materials
University of Florida
152 Rhines Hall
Gainesville, FL 32611
(352) 846-3780
mmanuel@mse.ufl.edu

Dr. Luisa Amelia Dempere Director, Research Service Centers (RSCs) University of Florida 110 Nanoscale Research Facility P.O. Box 116400, Gainesville, FL 32611 (352) 846-2200 ademp@eng.ufl.edu

Dr. Gerard M. Ludtka ORNL Corporate Fellow, *Retired* <u>ludtkagm@ornl.gov</u> <u>ludtkager@gmail.com</u>