

# —ABSTRACT—

## Hydrogen Futures, Nuclear Energy, and Separations

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The world is entering the hydrogen ( $H_2$ ) age. The present worldwide demand for  $H_2$  is - 50 million tons per year and growing rapidly. Current projections indicate that conventional oil production will peak in this decade and then decrease. The shortfalls in production are likely to be offset by conversion of tar sands and other low-grade hydrocarbon deposits to liquid fuels in Canada, California, and Venezuela. This process requires massive amounts of  $H_2$  because the  $H_2$ -to-carbon ratio of these lower-grade oil supplies must be increased to produce usable liquid fuels. Over the next 10 years, the announced investments in the Canadian tar sands alone exceed \$37 billion. These developments and the long-term issues of global climatic change are likely to lead to a  $H_2$  economy, in which  $H_2$  (or one of its carriers such as ammonia), is the replacement fuel for transport vehicles.

Nuclear energy using thermochemical cycles is potentially an attractive method for  $H_2$  production because it generates no greenhouse gases and matches the required scale of production. Thermochemical cycles convert high-temperature heat from the nuclear reactor plus water to  $H_2$  and oxygen through a series of chemical reactions in which all other chemicals are recycled. Because of the scale of  $H_2$  production, within a few decades the most important and largest throughput separation processes in the world may be associated with these  $H_2$  production processes. For the separation sciences, this presents new challenges that must be met to address the world's energy issues.