

Triple-wall Corrugated Box

Specification No. 631-4GO-0001

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This checklist is to be reproduced for QC Inspections.

Receiver Inspection Quality Control (QC) Checklist for Incoming Corrugated Boxes

QC Conformance	Y/N	<i><< "No's" to be documented on form UCN-11457 with checklist</i>
1	Dimensions	Stated inside dimensions (from score) are correct for specified box size.
2	Fiberboard Surface	Clean, no significant scuffing, breaks/cuts in board, corrugation does not protrude past linerboard surface.
3	Scoring/score lines	Uniform, and sufficient depth to allow clean fold, without distortion.
		No surface breaks in the score lines, when flaps folded.
4	Corrugating Medium	Medium not crushed within the assembled box.
5	Box Flaps	When folded along score lines, inside flaps meet, and are square – spacing between exterior flaps no greater than 1/4".
6	Manufacturer's joint	Metal staples closed, without breaking linerboard, and points/edges not protruding to snag/puncture inner packagings.
7	Box Alignment	Assembled box and top are square at corners/edges.
8	Support Dividers	Two each doublewall furnished per box with order.
		Corrugated board is scored, and cut for assembly.
9	Markings	Boxes marked (as a minimum) with LMER specified UN markings, per Catalog Description.
		Boxes legibly marked (printed) per required UN markings, and with boxmaker's certificate for the specified box strength, and Rule 41/222 markings.
10	Printing	Printing on the box is of the specified size, is sharp, contains no smears, and is located according to specifications.
		Size, CATN—plus last four (4) digits of catalog number on bottom per ¶2.11.
11	Water Resistance	Documentation furnished with shipment per ¶2.7.

Catalog Number 02-114-9900

P.O. Number _____

Total Units Received _____

Inspection Method: Per LMTPM QC Inspection Plan

Sample Size _____ [Based on ANSI/ASQC Z1.4-1993]

NCR No. _____

Inspector/Date _____

Additional comments provided on back: ___ check if yes.

The above QC check list shall be accomplished for each order based on random samples of incoming boxes, by QC personnel to determine manufacturer's conformance to these specified Packaging Specifications.

Shipments of corrugated boxes not meeting specified requirements will be returned to the seller for credit.

QC inspections resulting in non-compliance with the Packaging Specification will be cause for rejection of the entire shipment.