

## TRIPLE-WALL CORRUGATED BOXES

Specification No. 630-4GO-0002

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*This checklist is to be reproduced for QC Inspections.*

### Receiver Inspection Quality Control (QC) Checklist for Incoming Corrugated Boxes

	QC Conformance >>	Y/N	<< "No's" to be documented on form UCN-11457 with checklist
1	Dimensions		Stated inside dimensions (from score) are correct for specified box size.
2	Fiberboard Surface		Clean, no significant scuffing, breaks/cuts in board, corrugation does not protrude past linerboard surface.
3	Scoring/score lines		Uniform, and sufficient depth to allow clean fold, without distortion.
			No surface breaks in the score lines, when flaps folded.
4	Corrugating Medium		Medium not crushed within the assembled box.
5	Box Flaps		When folded along score lines, inside flaps meet, and are square - spacing between exterior flaps no greater than 1/4 inch.
6	Manufacturer's joint		Metal staples closed, without breaking linerboard, and points/edges not protruding to snag/puncture inner packagings.
7	Box Alignment		Assembled box and top are square at corners/edges.
8	Markings		Boxes marked (as a minimum) with LMER specified UN markings, per Catalog Description.
			Boxes legibly marked (printed) per required UN markings, and with boxmaker's certificate for the specified box strength, and Rule 41/222 markings.
9	Printing		Printing on the box is of the specified size, is sharp, contains no smears, and is located according to specifications.
			Closure instructions per ¶2.6.
			Length x Width x Height; CATN—plus the last four (4) digits of catalog number on bottom per ¶2.9.
10	Water Resistance		Documentation furnished with shipment per ¶2.5.

Catalog Number \_\_\_\_\_

P.O. Number \_\_\_\_\_

Total Units Received \_\_\_\_\_

Inspection Method: Per LMTPM QC Inspection Plan

Sample Size \_\_\_\_\_ [Based on ANSI/ASQC Z1.4-1993]

NCR No. \_\_\_\_\_

Inspector/Date \_\_\_\_\_

Additional comments provided on back: \_\_\_\_ check if yes.

The above QC check list shall be accomplished for each order based on random samples of incoming boxes, by QC personnel to determine manufacturer's conformance to these specified Packaging Specifications.

Shipments of corrugated boxes not meeting specified requirements will be returned to the seller for credit.

QC inspections resulting in non-compliance with the Packaging Specification will be cause for rejection of the entire shipment.