

## Open Head Stainless Drum

Specification No. 102-1A2-0005

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*This checklist is to be reproduced for QC Inspections*

### Receiver Inspection Quality Control (QC) Checklist for Incoming Stainless Steel Drums

	QC Conformance	Y/N	<< "No's" to be documented on form UCN-11457 with checklist
1	Steel gauge size		Meets dimensions/tolerances per attached Gauge Table, <a href="#">Appendix A-2</a> .
2	Capacity		Drum is the capacity specified in the Order/Catalog Description.
3	Dimensions		Specified inside dimensions are accurate; within +/- 1/8 inch tolerance.
4	Drum Surface		Clean, no significant scratching, dings or dents in drum, no significant corrosion, on exterior surface of drum.
5	Locking rings, chimes		Bolted locking rings are stainless steel, contain 5/8 in. SS bolt for 55 gallon; 3/8 in. for 30- and 15-gallon; see <a href="#">Appendix A-2</a> and show no rusting/corrosion.
			Bolted locking rings close tightly; not loose on drum lid.
6	Drum lids		Lids are stainless steel, and show no rusting/corrosion or dents.
			55 gallon only; Single 3/4 in. Tri-Sure bung fitting (stainless).
7	Markings		Drums marked (as a minimum) with LMER specified UN markings, per Catalog Description.
			Drums legibly marked (embossed) on bottom in accordance with required 49 CFR markings, and specified gross test weight.
8	Dual Markings		Drums embossed with both solid and liquid UN markings, as specified in Catalog Description.
9	Side Markings		The required UN markings (including the specified dual UN marks) are durably and legibly marked on the side.
			CATN--plus the last four (4) digits of the catalog number, below UN markings per ¶5.0.

Catalog Number \_\_\_\_\_

P. O. Number \_\_\_\_\_

Total Units Received \_\_\_\_\_

Inspection Method: Per LMTPM QC Inspection Plan

Sample Size \_\_\_\_\_ [Based on ANSI/ASQC Z1.4-1993]

NCR No. \_\_\_\_\_

Inspector/Date \_\_\_\_\_

Additional comments on back: \_\_\_\_\_ check, if yes.

The above QC inspection check list shall be accomplished for each order based on random samples of incoming stainless steel drums, by QC personnel to determine manufacturer's conformance to these specified Packaging Specifications.

Shipments of stainless steel drums not meeting specified requirements will be returned to the seller for credit.

QC inspections resulting in noncompliance with the Packaging Specifications is cause for rejection of the entire shipment.