

Open Head Carbon Steel Drum

Specification No. 100-1A2-0004

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This checklist is to be reproduced for QC Inspections.

Receiver Inspection Quality Control (QC) Checklist for Incoming Steel Drums

QC Conformance		Y/N	<<"No's" to be documented on form UCN-11457, with checklist
1	Steel gauge size		Meets dimensions/tolerances per attached GAUGE TABLE, Appendix A-1 .
2	Capacity		Drum is the capacity specified in the Order/Catalog Description.
3	Drum Surface		Clean, no significant scratching, dings or dents in drum; no significant corrosion, on exterior and interior surface of drum.
4	Locking rings, chimes		Bolted locking rings are painted steel, contain bolt size (minimum) specified in Appendix A-1 , and show no significant rusting /corrosion.
			Bolted locking rings close tightly; not loose around drum lid.
5	Drum lids		Lids are painted WHITE; no significant rusting/corrosion or dents.
6	Gaskets in lids		Gaskets are securely glued into the drum lids.
7	Drum interior		Visually verify lined, including lids; ref. ¶2.10 of this specification.
8	Drum exterior		Painted Black (SSCI (Steel Shipping Container Institute) standard), except lids, unless another color is specified elsewhere in the specific order.
9	Markings		Drums marked (as a minimum) with LMER specified UN markings, per Catalog Description.
			Drums legibly marked (embossed) on drum bottom in accordance with required 49 CFR markings, and specified gross test weight. Permanent (embossed) markings are not required on bottoms of 5 and 10 gallon drums—required durable complete markings must be on bottom or side per 49 CFR, ¶178.503(a).
10	Dual Markings		Drum embossed with both solid and liquid UN markings specified in Catalog Description, and required under ¶1.1 of this document.
11	Side Markings		The required UN markings (including the specified dual UN marks) are durably and legibly marked on side.
			CATN--plus the last four (4) digits of the catalog number, below UN markings per ¶5.0.

Catalog Number _____

P. O. Number _____

Total Units Received _____

Inspection Method: Per LMTPM QC Inspection Plan

Sample Size _____ [Based on ANSI/ASQC Z1.4-1993]

NCR No. _____

Inspector/Date _____

Additional comments on back: _____ check, if yes.

The above QC inspection check list shall be accomplished for each order based on random samples of incoming carbon steel drums by QC personnel to determine manufacturer's conformance to these specified Packaging Specifications.

Shipments of carbon steel drums not meeting specified requirements will be returned to the seller for credit.

QC inspections resulting in noncompliance with Packaging Specifications is cause for rejection of the entire shipment.