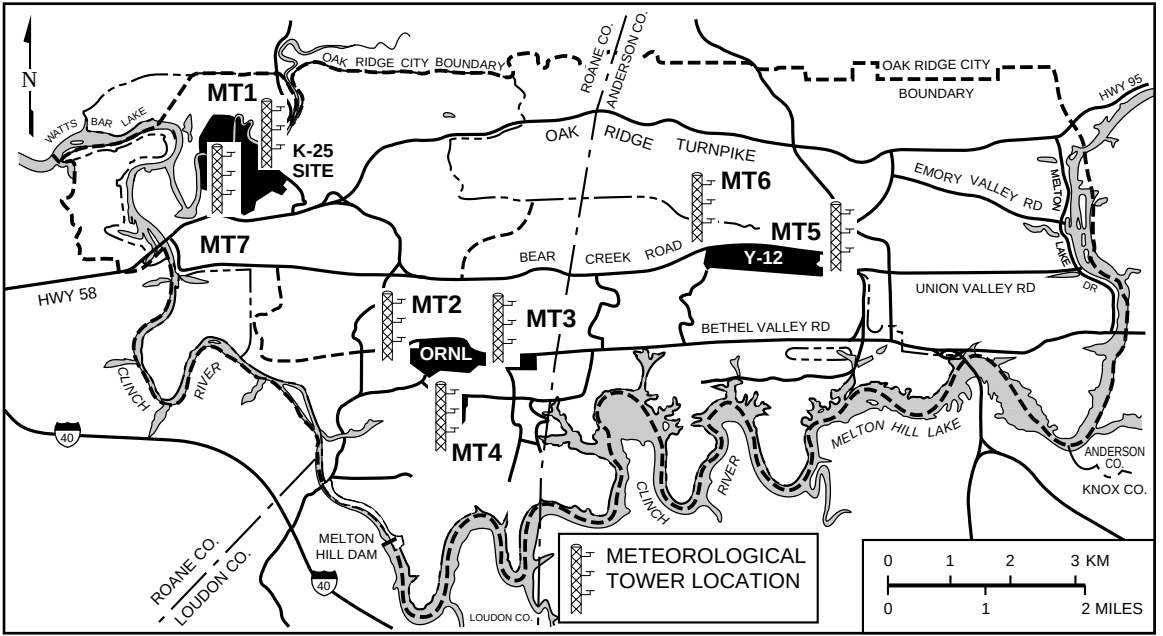ORNL-DWG 87M-7052R5