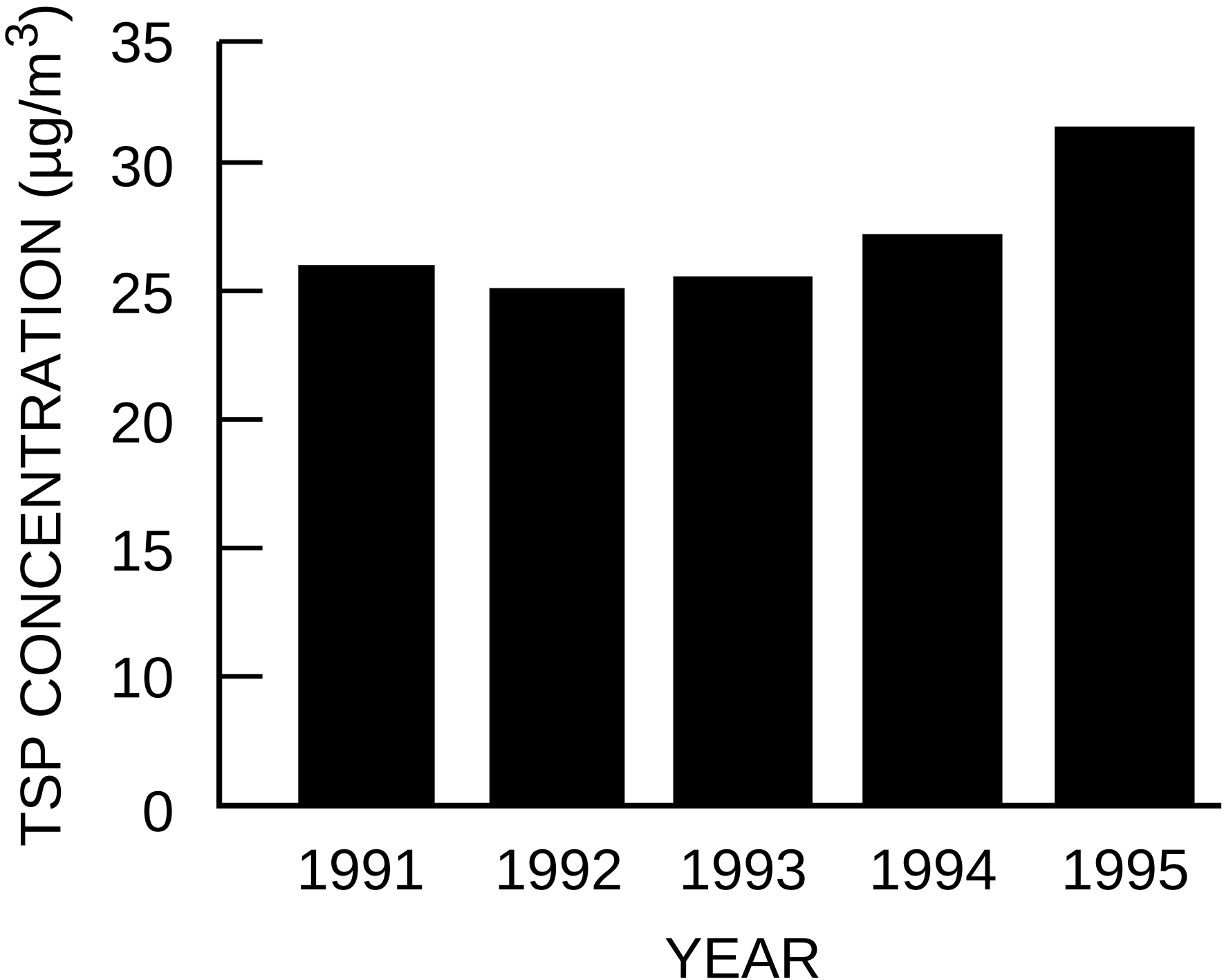ORNL-DWG 96M-4860