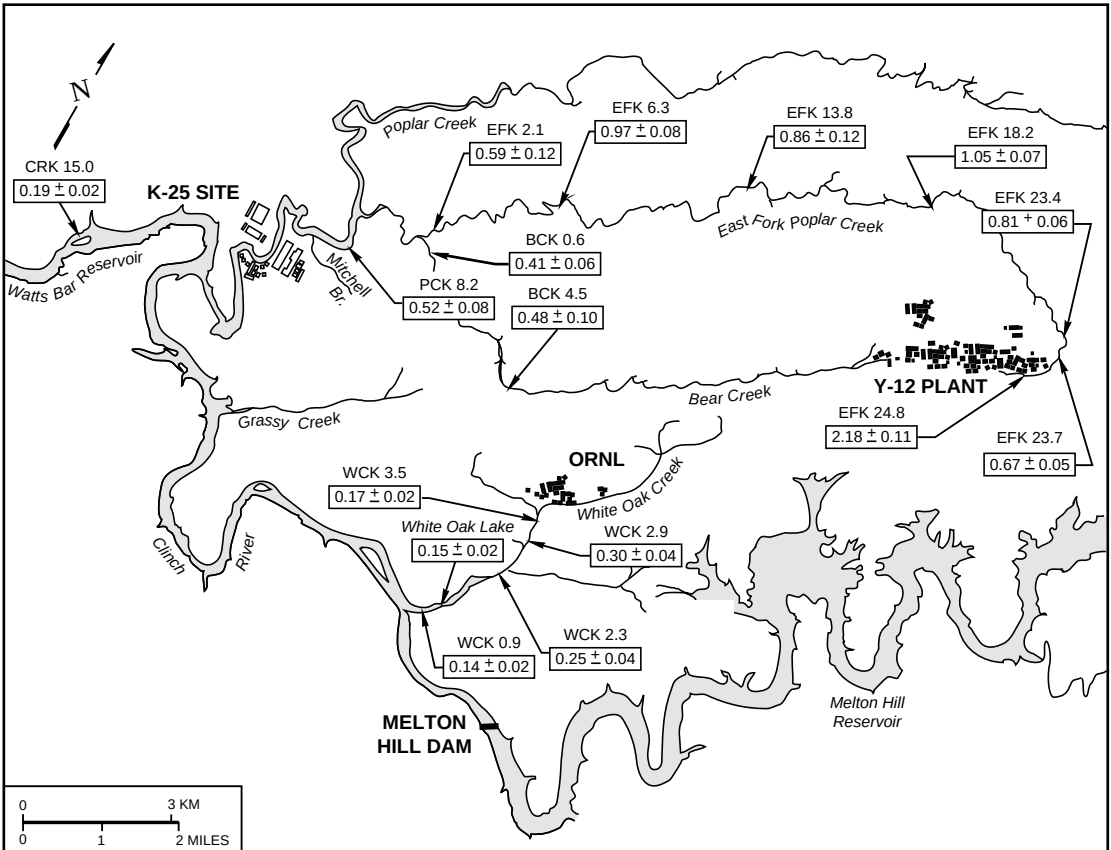ORNL-DWG 96M-1178