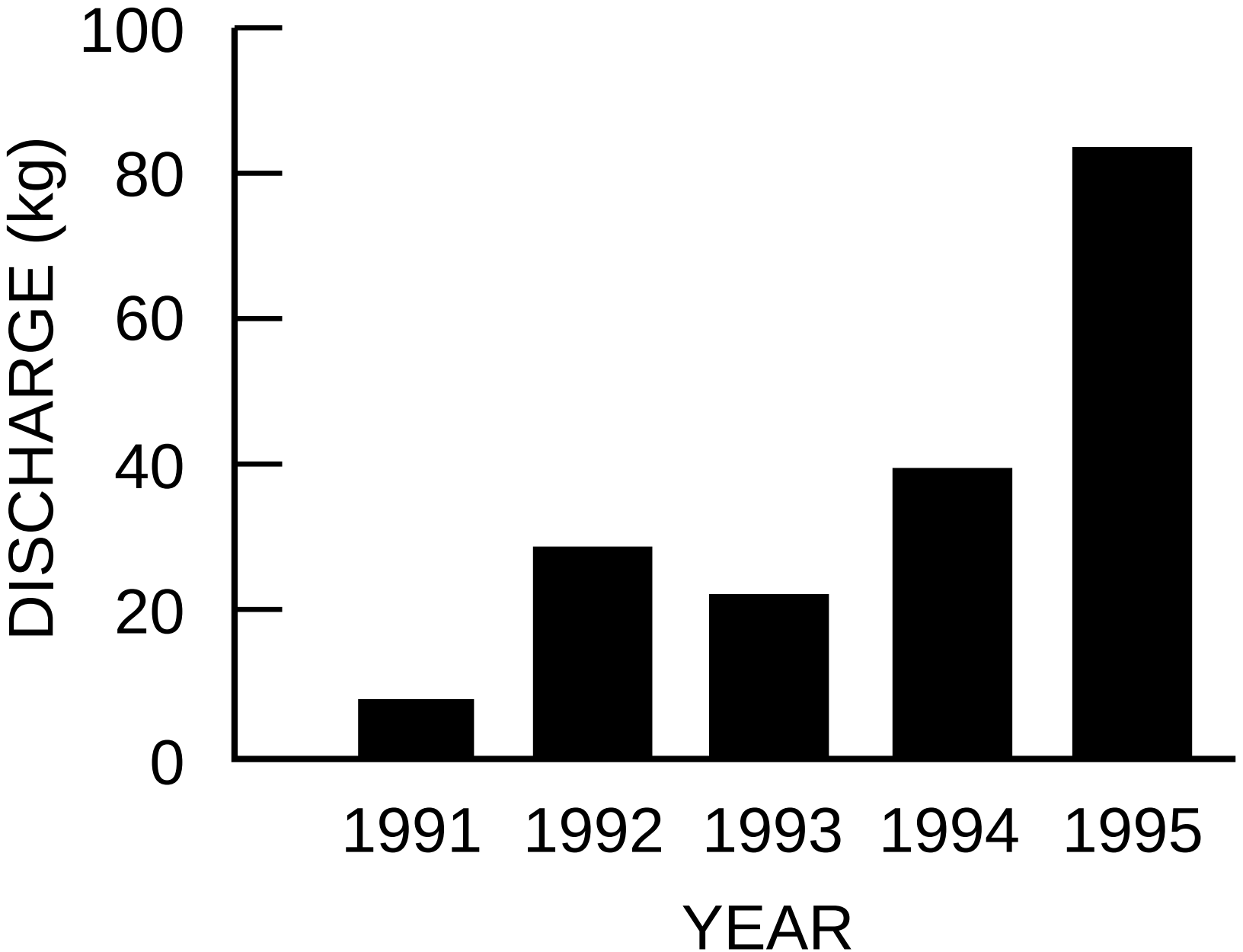ORNL-DWG 94M-9701R2