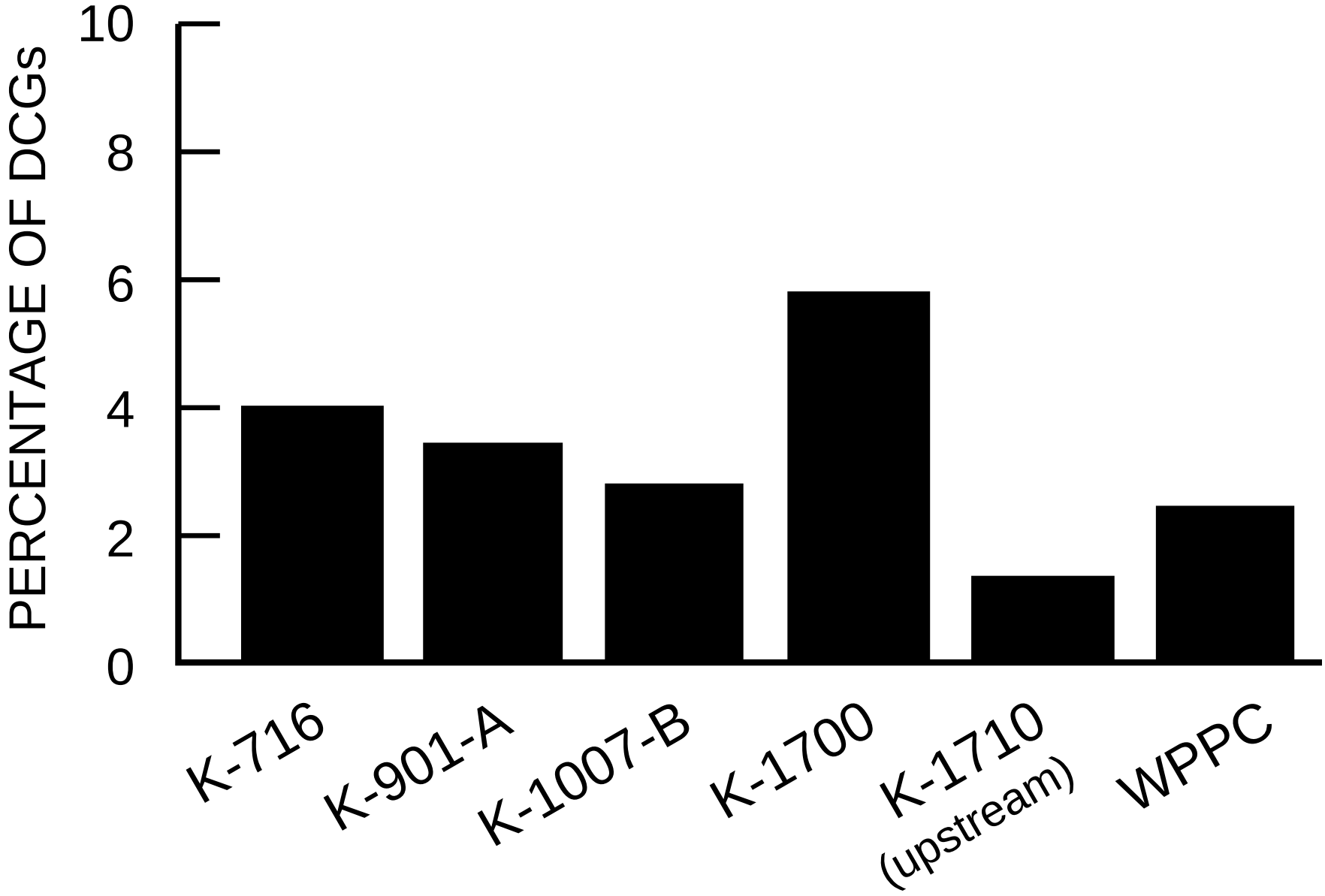ORNL-DWG 94M-9538R