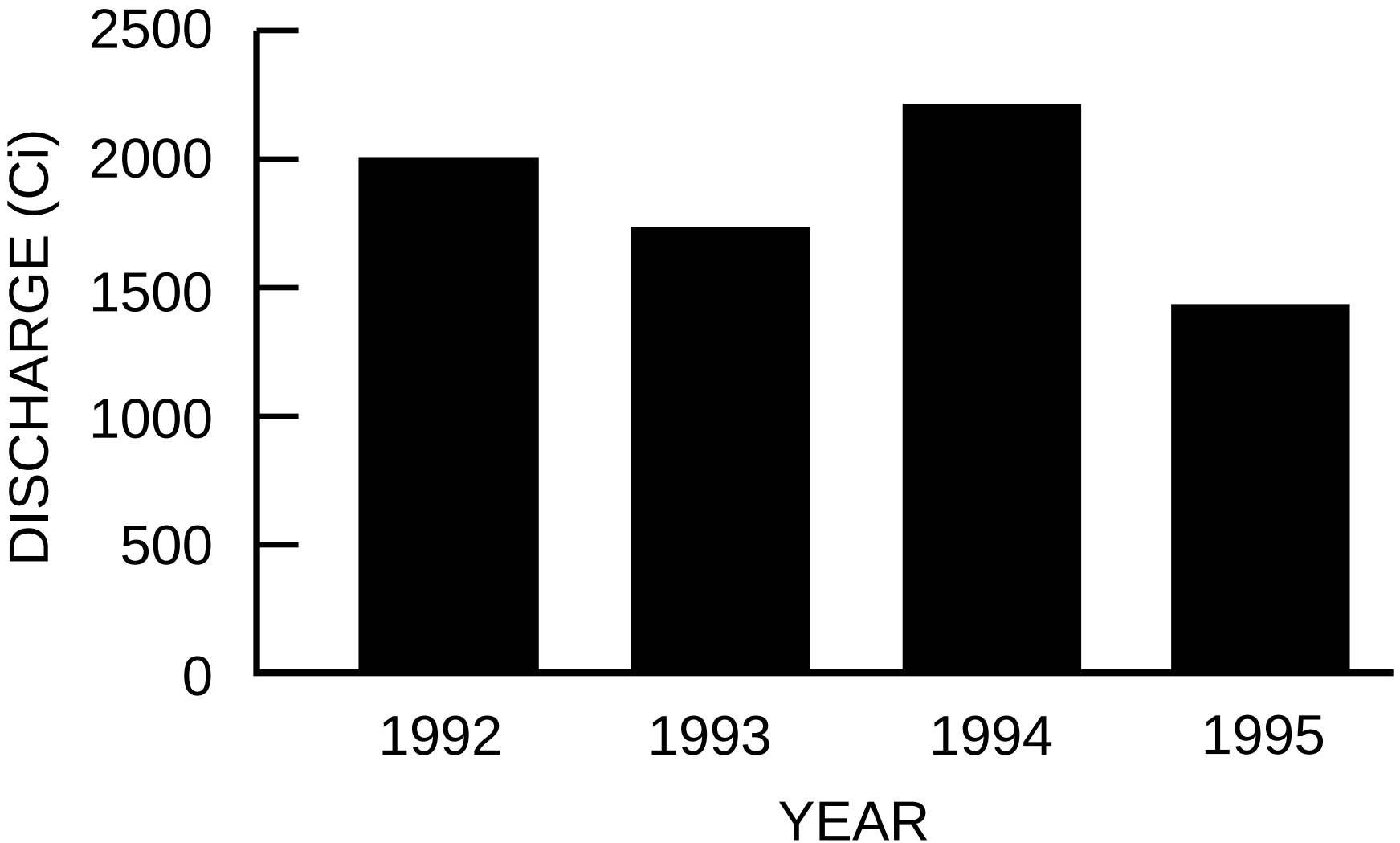ORNL-DWG 94M-8732R2