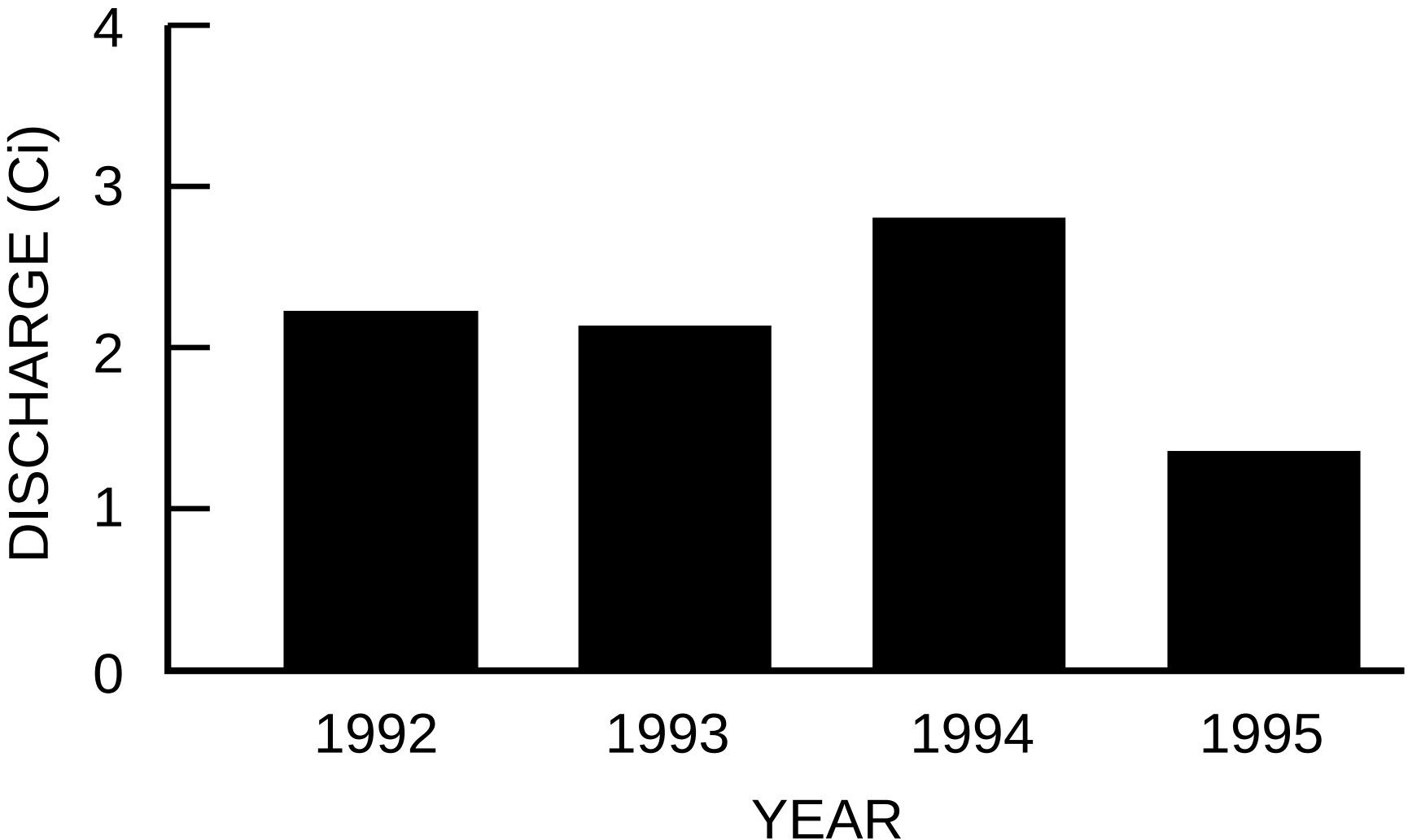ORNL-DWG 94M-8731R2