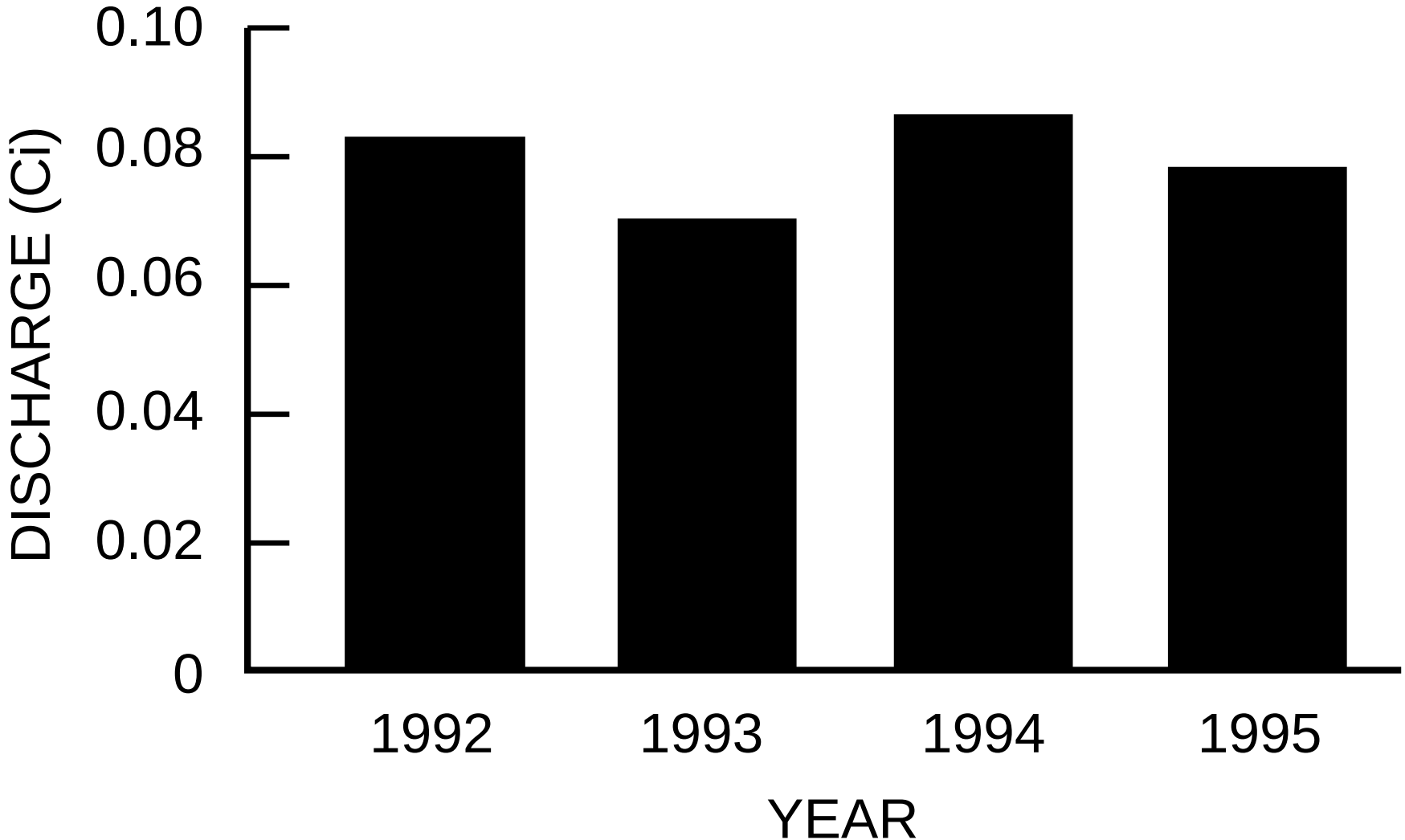ORNL-DWG 94M-8729R2