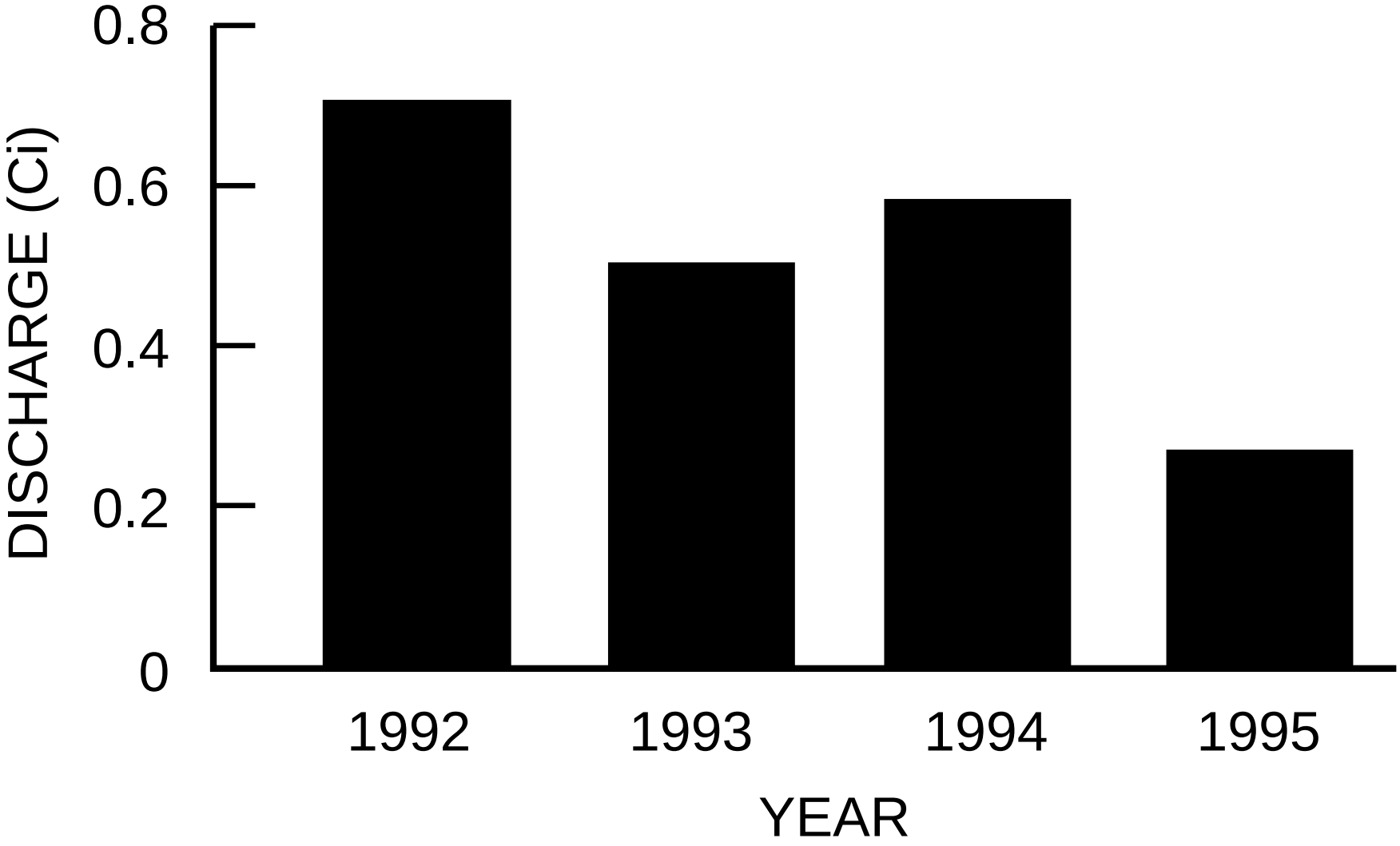ORNL-DWG 94M-8728R2