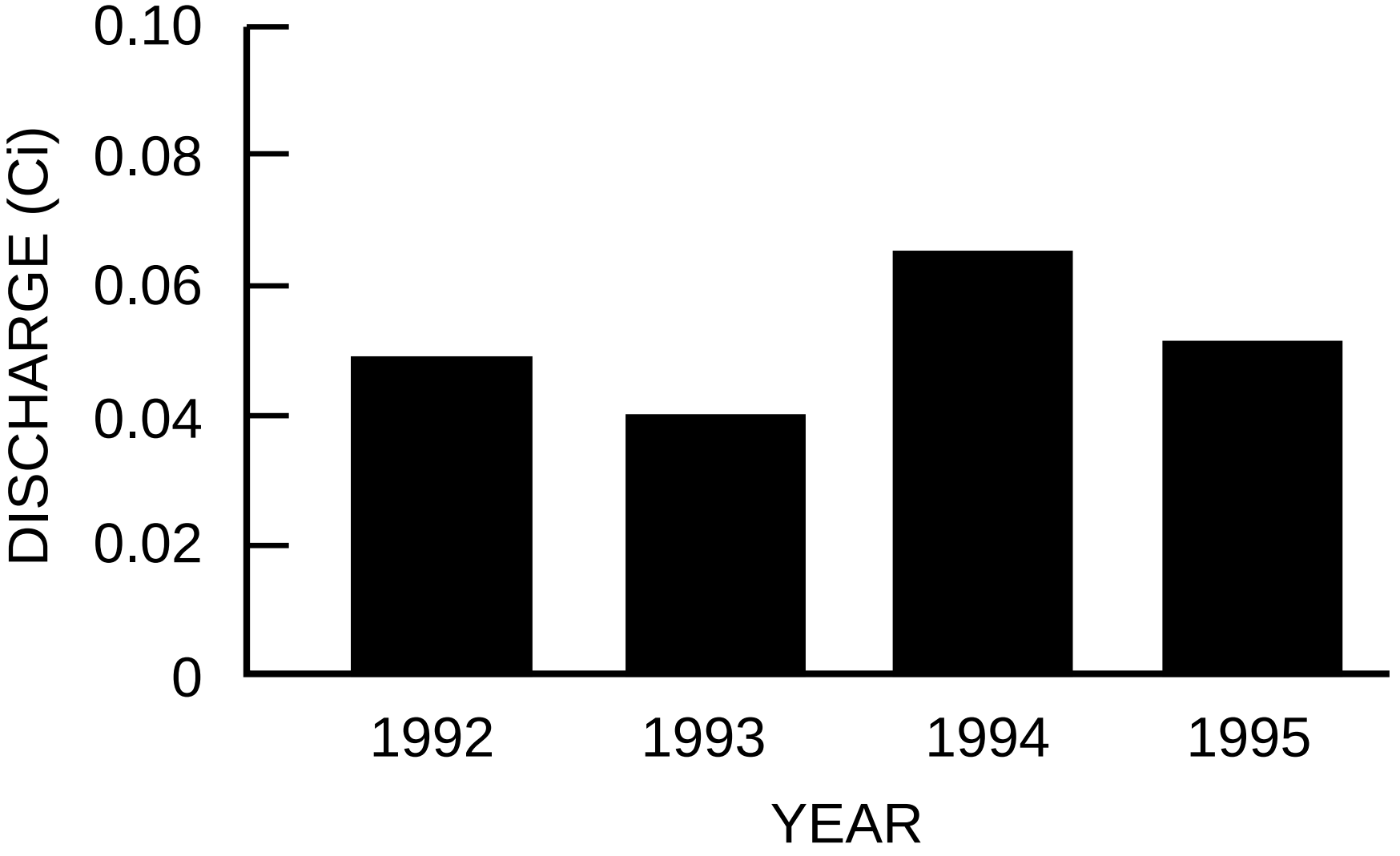ORNL-DWG 94M-8727R2