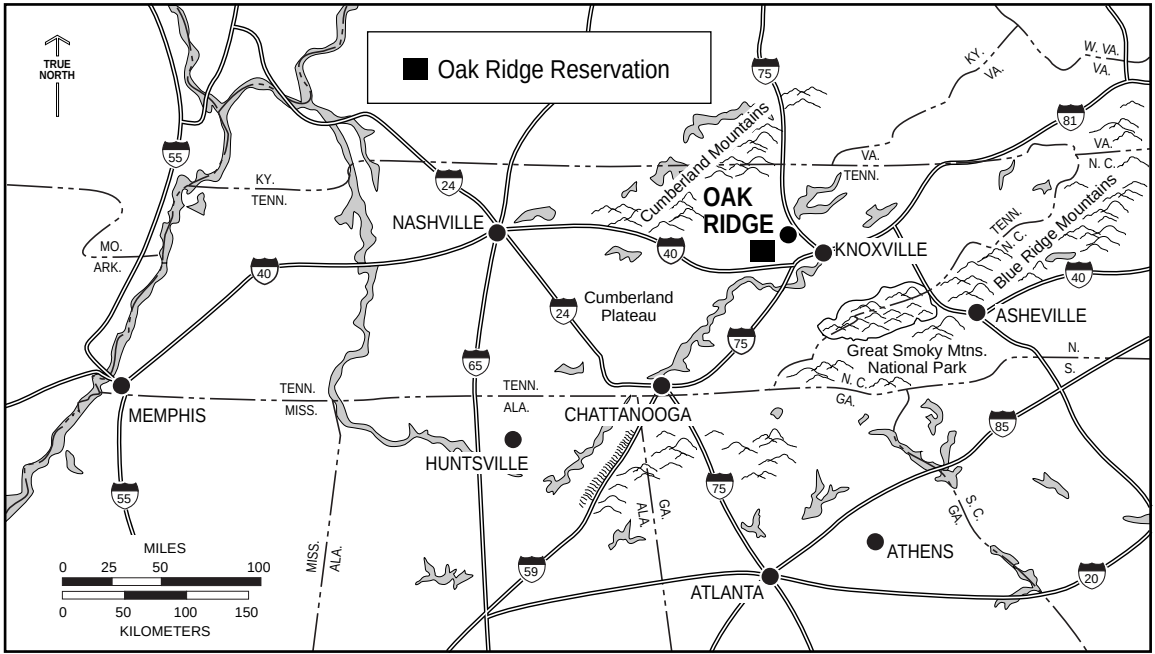ORNL-DWG 94M-8368R2