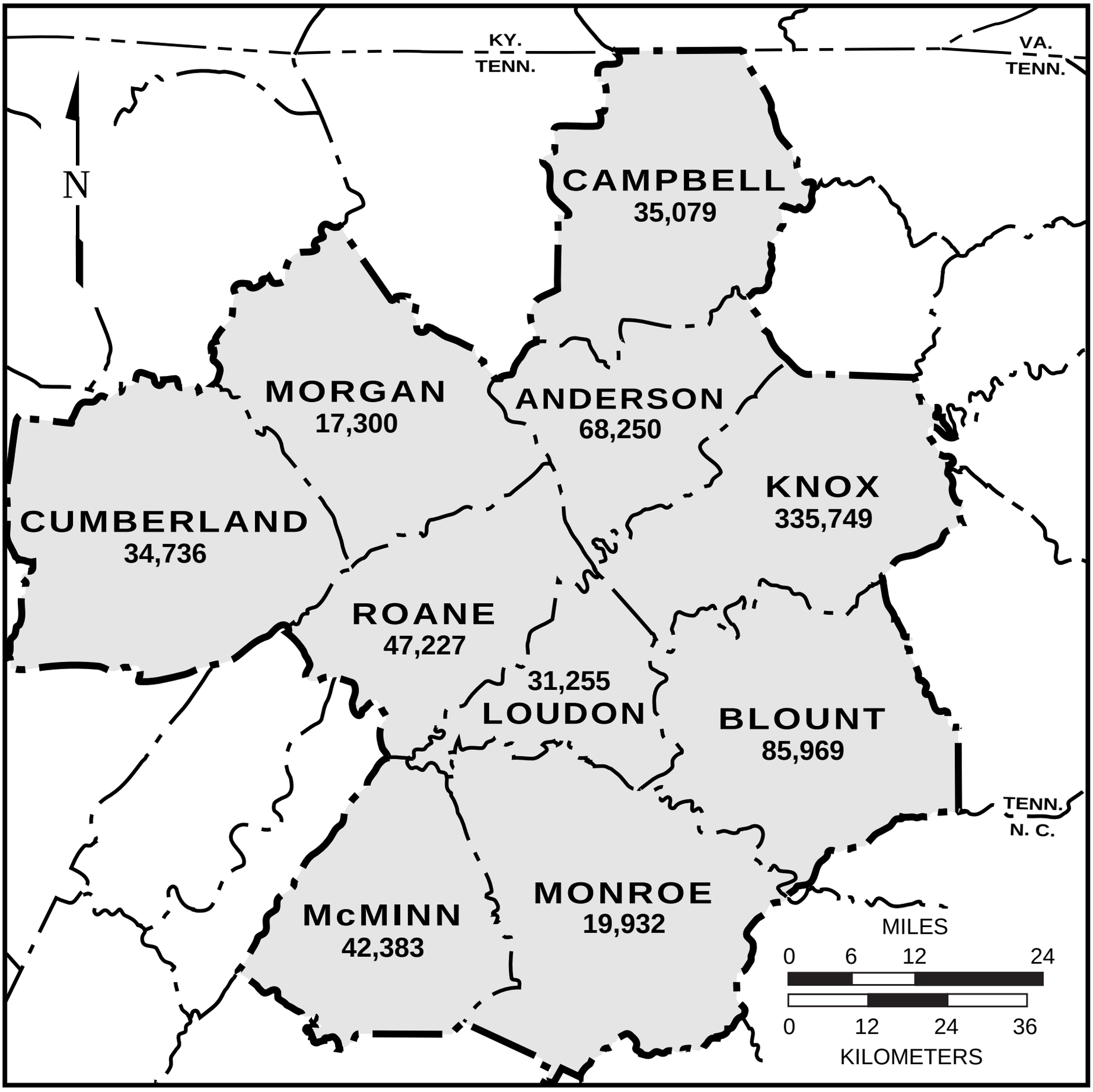ORNL-DWG 94M-8367