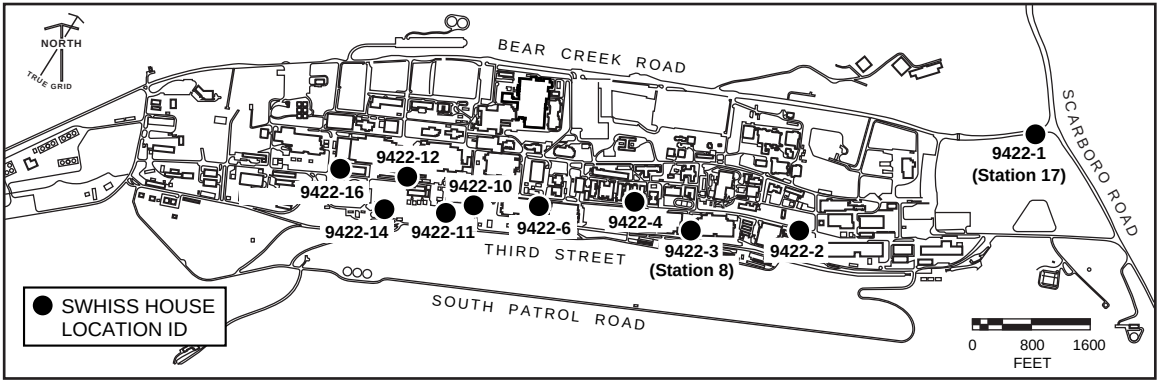ORNL-DWG 94M-8135R