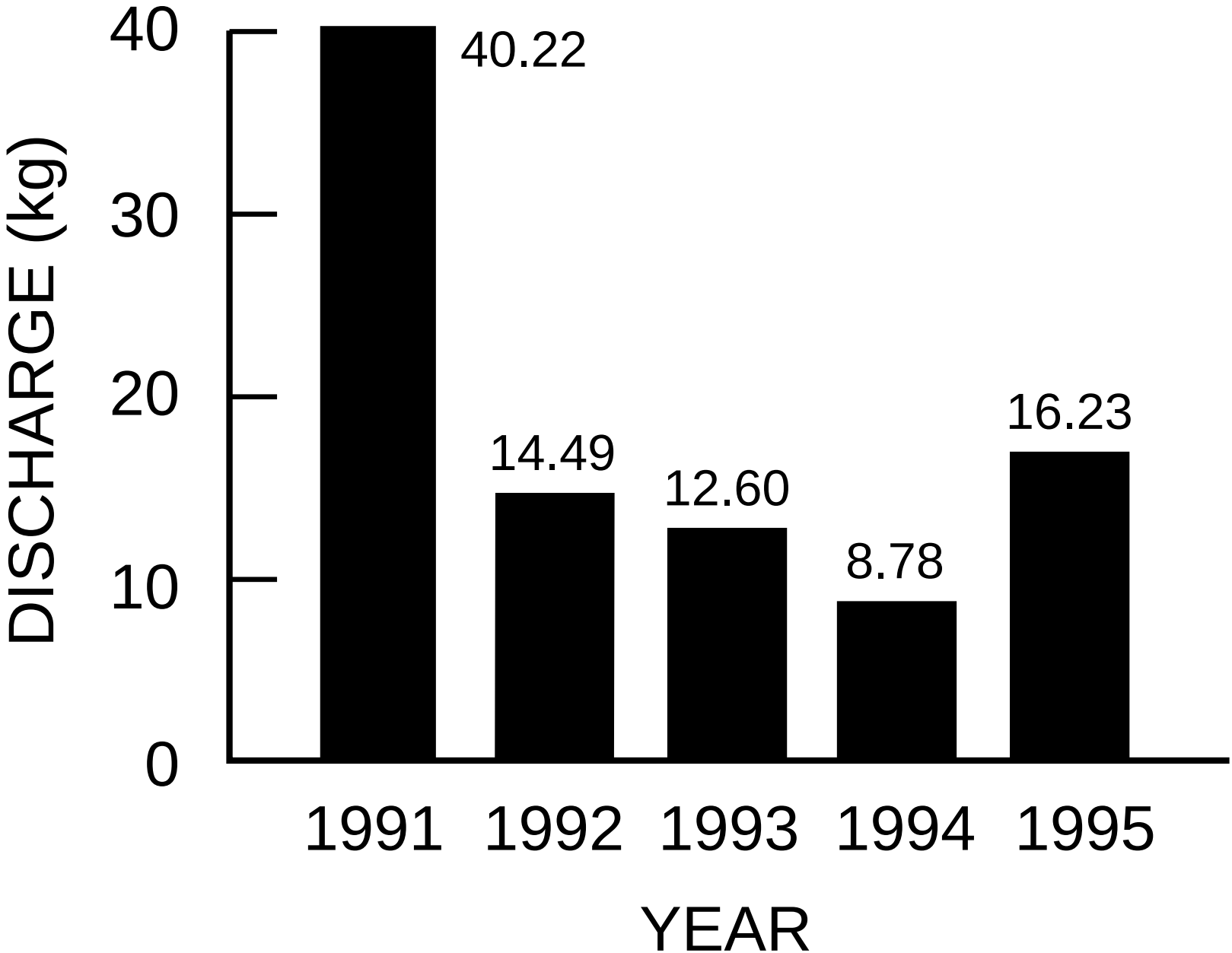ORNL-DWG 94M-7187R3