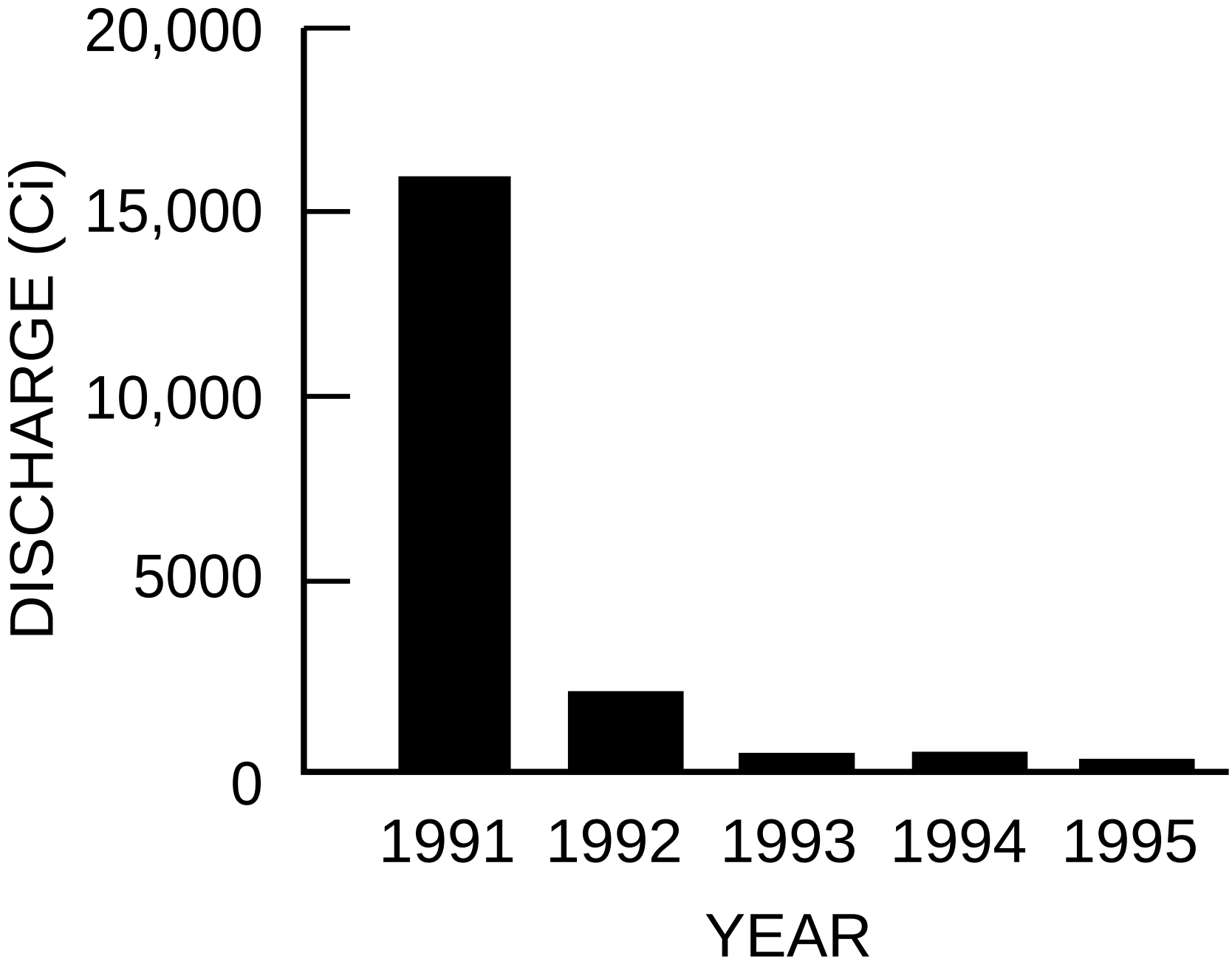ORNL-DWG 94M-7185R2