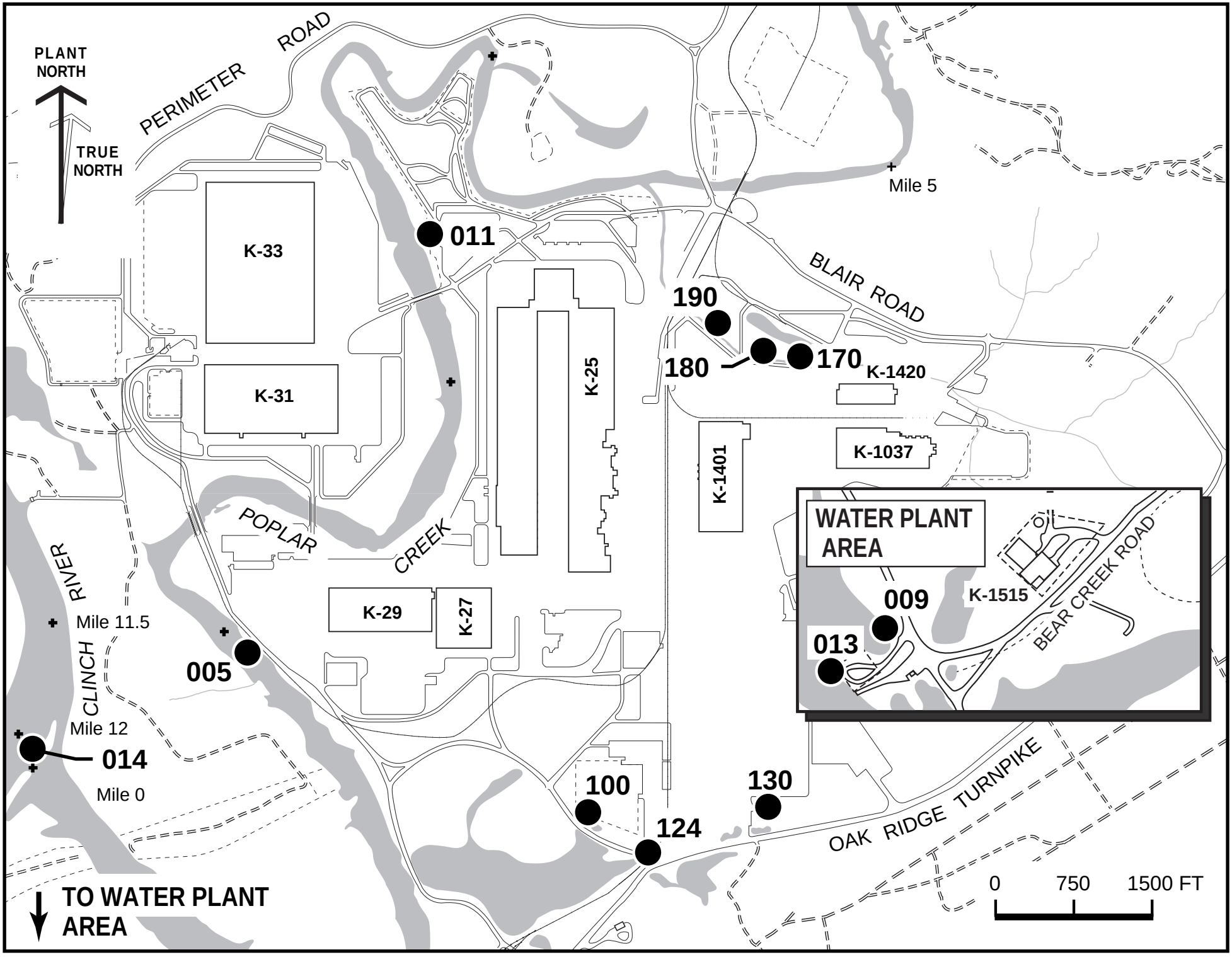ORNL-DWG 94M-7183R2