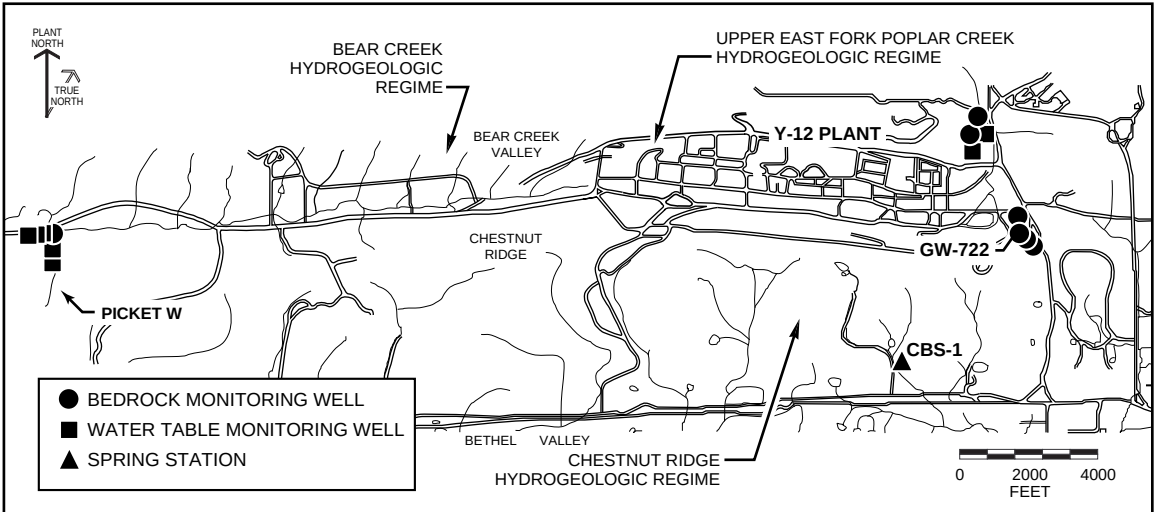ORNL-DWG 94M-7176R4