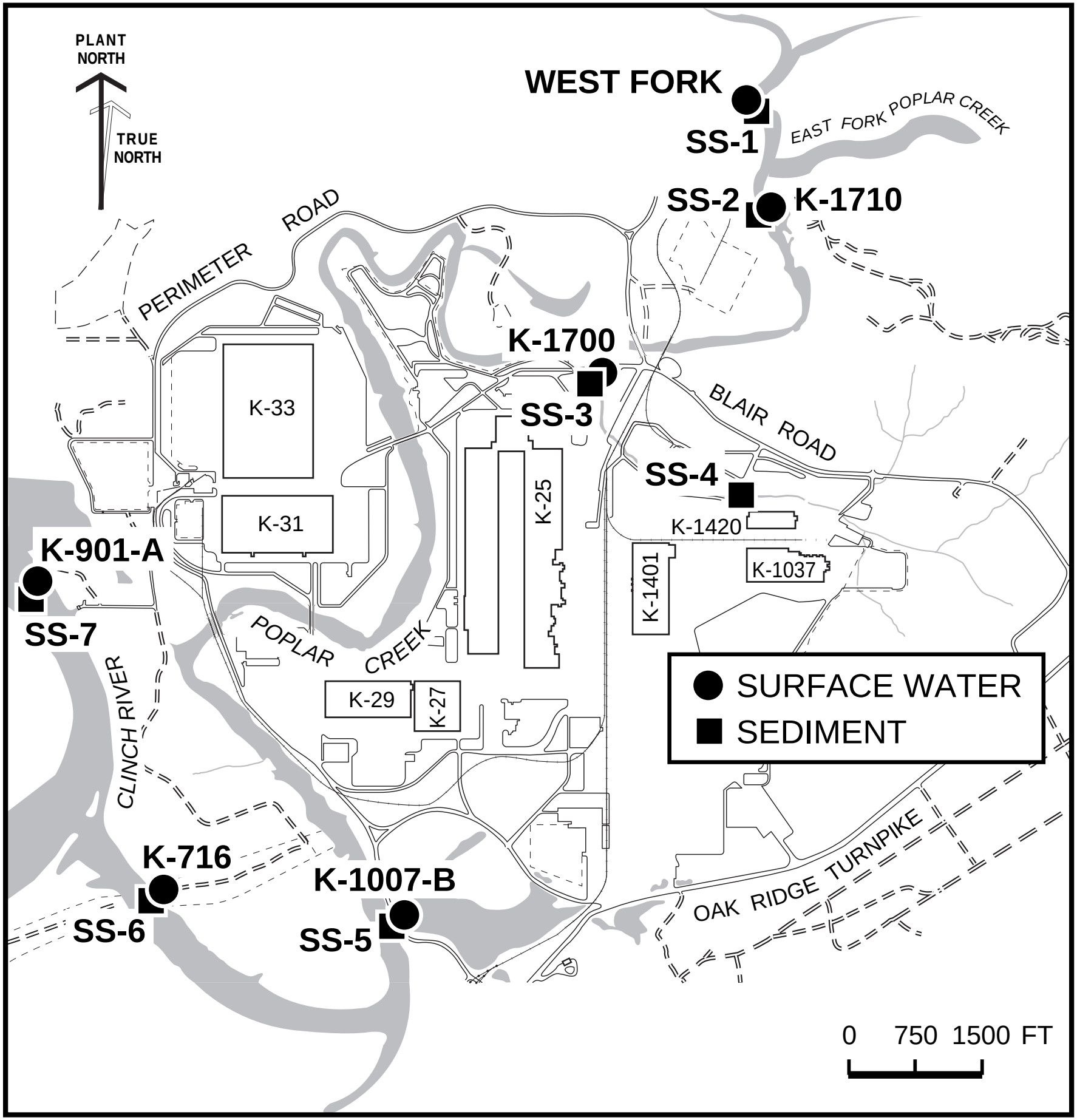ORNL-DWG 94M-7061R3