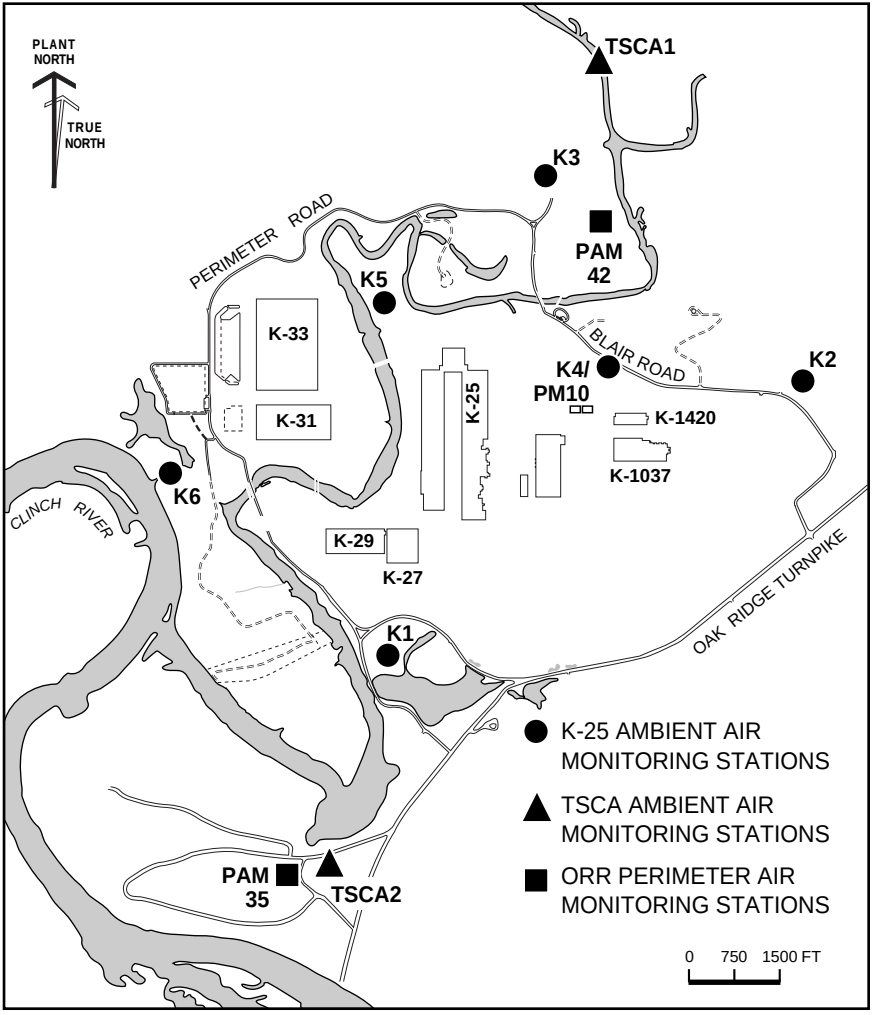ORNL-DWG 94M-5243R2