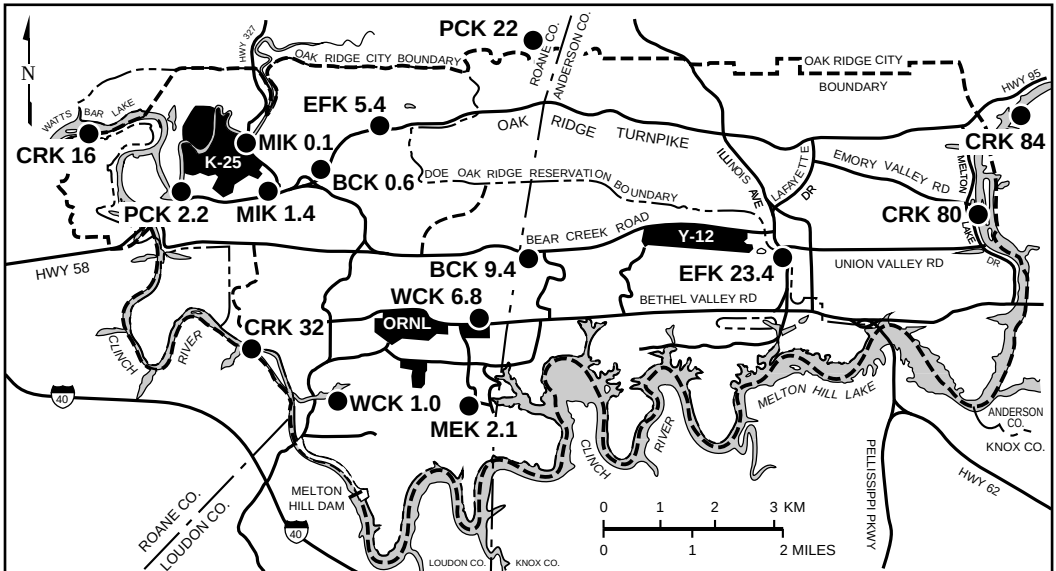ORNL-DWG 93M-9753R