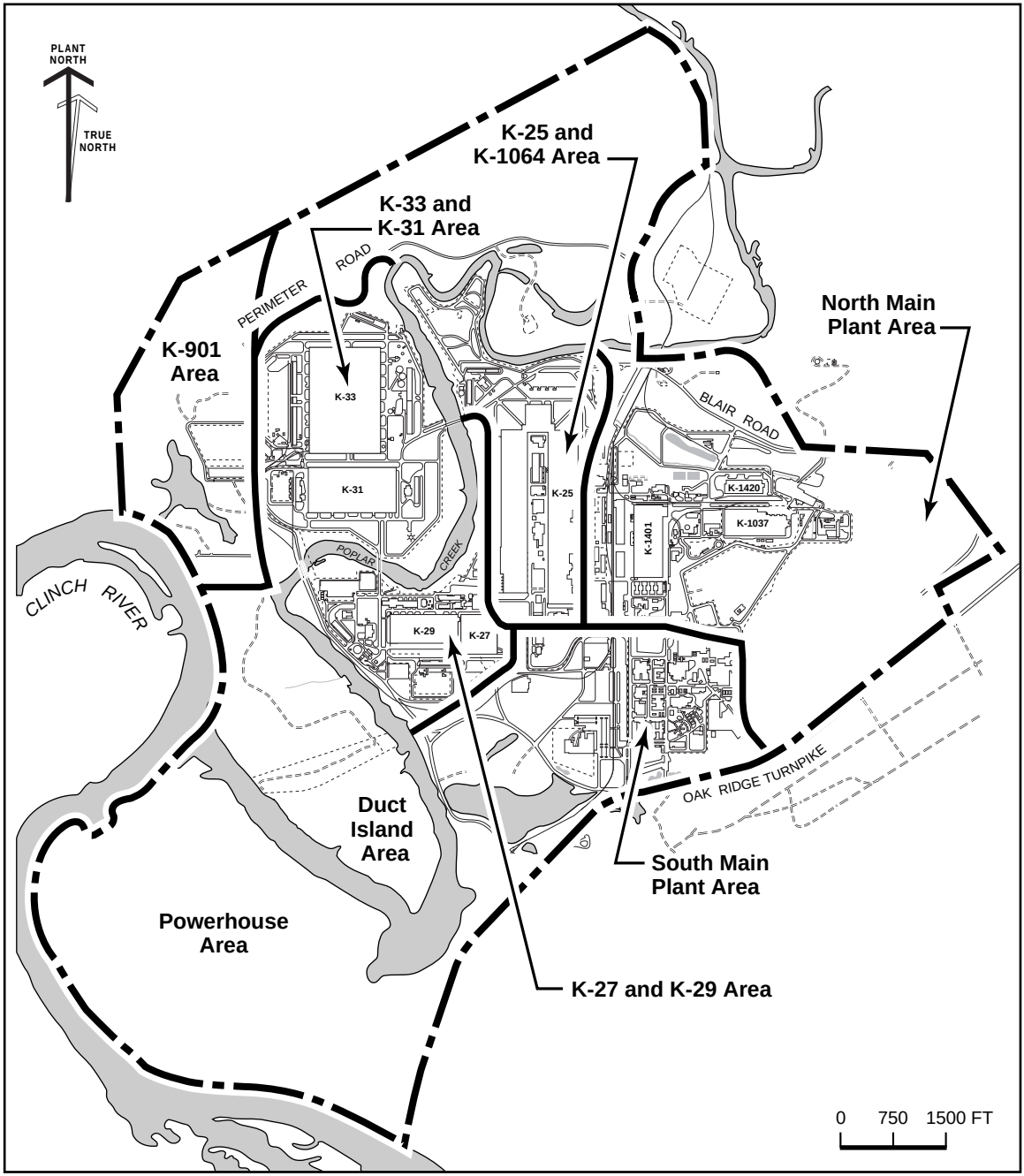ORNL-DWG 93M-9618R2