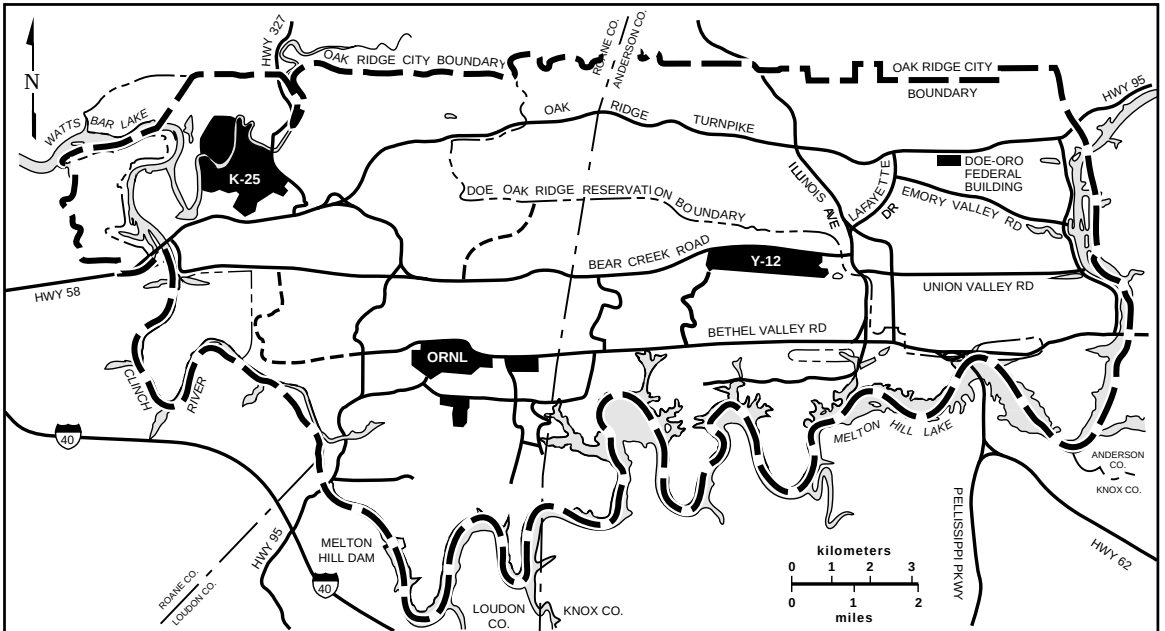ORNL-DWG 93M-9616R2