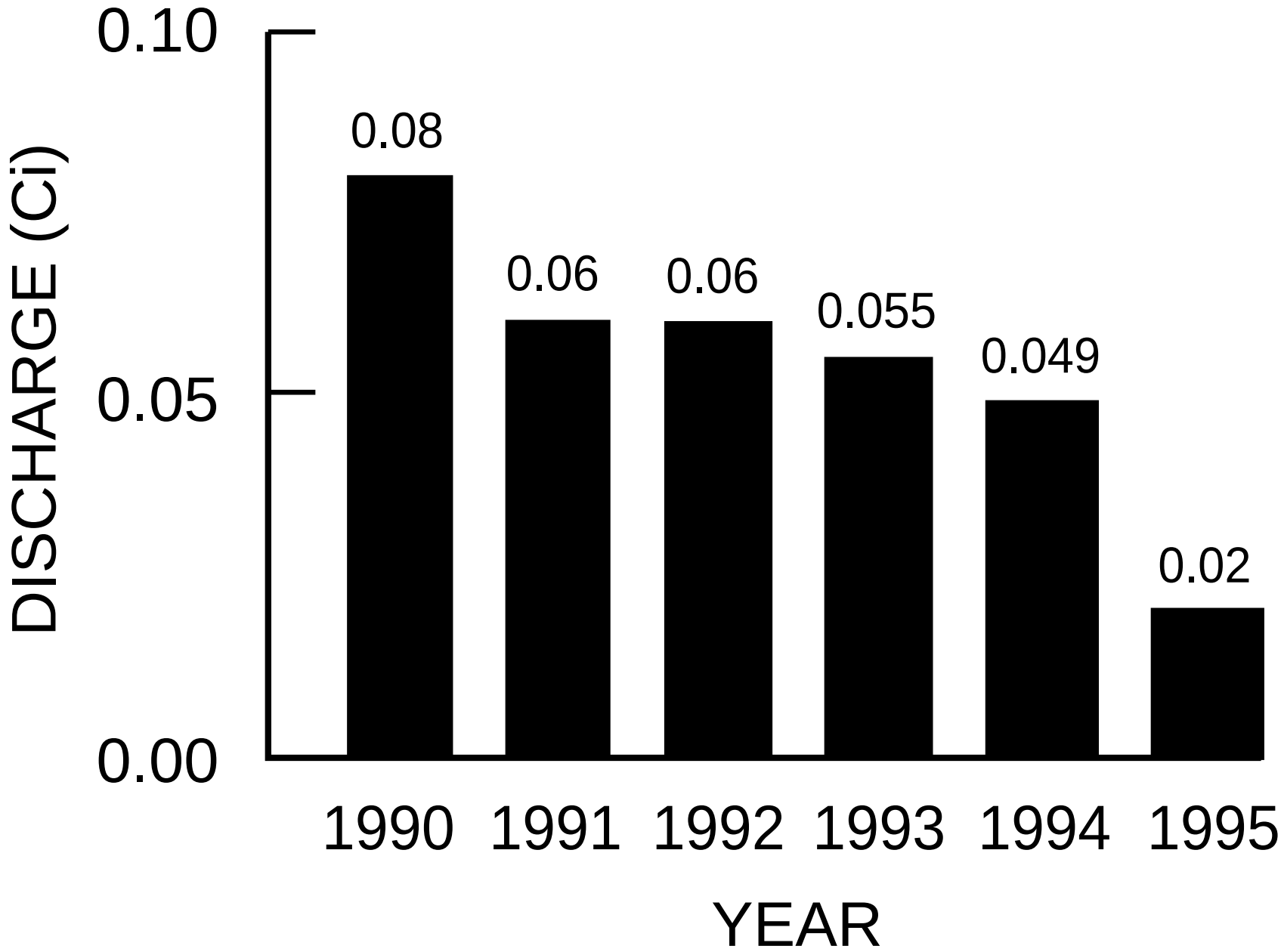ORNL-DWG 93M-7051R2