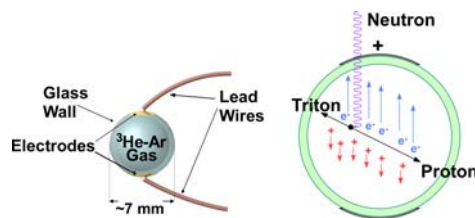


## Neutron Detector Based on Gas-Filled Glass Shells

Oak Ridge National Laboratory is developing a new type of neutron detector intended to provide improved neutron detection efficiency and gamma-ray rejection at a lower cost than current-generation, field-deployable neutron detection technologies.

The new neutron sensor is based on small, gas-filled, glass shells with external electrodes. The sensor functions as a small  $^3\text{He}$  ion chamber, producing small electrical pulses when a neutron is captured. The sensor has a very low gamma-ray sensitivity due to its small size compared to the path-length of electrons resulting from gamma-ray interactions. Multiple shell sensors are deployed within a moderator block to form a single detection system. The resulting detector-moderator configuration approaches the efficiency of a homogeneous system because parasitic neutron capture by the moderator is minimized.



Sensor is a miniature  $^3\text{He}$  ion chamber with external electrodes.

An efficient, large-area detector system requires many (potentially tens of thousands) individual sensors. Many sensors are connected in common to a preamplifier forming an array. Preamplifier outputs are combined into a common signal

processing stage. A large neutron detection area can be created by combining many shell arrays.



First generation gas-filled shell held between circuit boards.

### Small Embedded Neutron Sensor Advantages

- Optimal neutron moderation provides maximum theoretical neutron detection efficiency for energetic incident neutrons.
- Very low gamma-ray contamination.
- Spherical shape enables high gas pressures.
- Sphere manufacturing and detector assembly process can be automated using standard electronics assembly techniques.
- Customizable configuration.
- Low applied bias (as low as 50 V in some instances).



Shell array to increase detection efficiency.



The Next Generation of Neutron Detectors

**Purpose:** Develop a new class of high-performance, cost-effective neutron detectors for detection of covert neutron sources.

**Sponsor:** Department of Energy, National Nuclear Security Administration, Office of Nonproliferation Research and Development.

**Features:**

- High efficiency fission neutron detection.
- Low false alarm.
- Great flexibility in physical size and shape.
- Inexpensive fabrication.

**Users:** Homeland security transportation monitors, scientific and engineering organizations, industry, and government laboratories.

**Contact Information:**

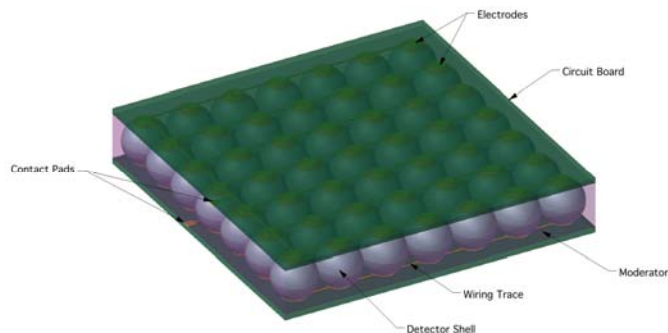
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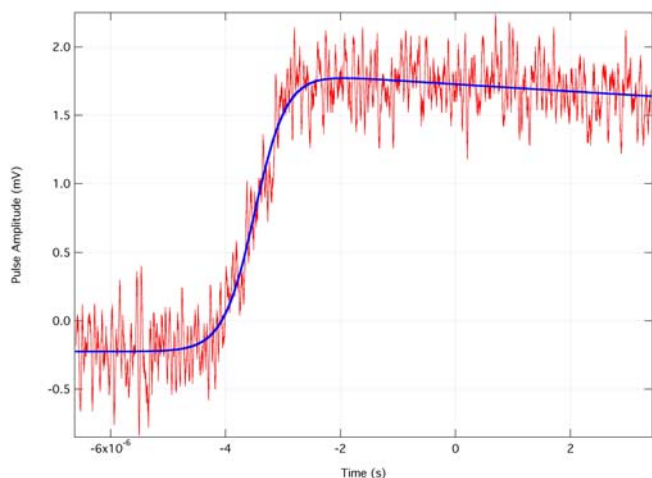
### Project Technical Findings

- $^3\text{He}$ -Ar-filled glass-walled shells with external electrodes effectively detect neutrons.
- Neutron interactions produce small signals emphasizing the importance of grounding, shielding, materials, and amplification.
- Effective neutron detection requires several atmospheres of internal gas pressure.
- Detectors function under thermal neutron, mixed gamma-neutron, and energetic neutron environments.
- Glass material properties strongly influence the sensor performance.
- Sensor gas pressures may be high (>40 atmospheres) for maximum neutron detection efficiency,
- Integration of multiple preamplifiers and electronics with sensor arrays and moderator is feasible and cost effective.

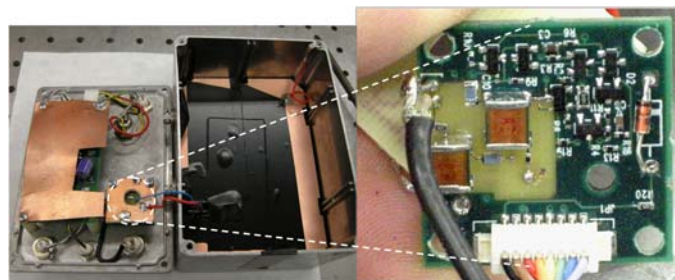
- Demonstrate an integrated assembly prototype exhibiting all of the essential detector characteristics.
- Conduct field demonstration of the integrated detector technology in an uncontrolled environment.
- Transfer technology into commercial sector for detection of covert neutron sources and other nonproliferation uses.



Single array of glass shell sensors.



Small pulses detected with high-gain, low-noise amplification.



Aluminum enclosure containing shaping amplifier and preamplifier (inset) was used for detector array testing.

### Next Steps

- Complete the automation of glass shell fabrication.
- Optimize shell glass formulation.

### Contact Information

To explore this and other exciting, new nonproliferation technologies, please contact Roger Kisner (kisner@ornl.gov) at 865-574-5567.