

22 January 2003

***Biodiesel Fuel:  
A Next Microturbine  
Challenge***

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**MEIDEN**

# Agenda

- *Introduction of MEIDEN*
- *Market Landscape in Japan*
- *Flow of Waste Edible Oil Processing*
- *Recycle of Waste Edible Oil*
- *Scope of Microturbine CHP using Biodiesel Fuel*
- *System Configuration*
- *Process of Reforming*
- *Effective Use of Waste Edible Oil*
- *Kanazawa Biodiesel Fuel CHP System*
- *A Flow of Recycling Society*
- *Closing Thoughts*



# *Introduction of MEIDEN Corporate Data*

- Head office: Nihonbashi Hakozaicho Tokyo Japan
- Founded: December 22, 1897
- Representative Director
  - Mr Shigeo Seko, Chairman of the Board
  - Mr Keiji Kataoka, President and C,E,O
- Paid up Capital: 17,070million Yen
- Number of Shareholders: 17,330
- Number of Employee: 4,448
- Stock Listing: Listed on Tokyo Stock Exchange
- Home Page : <http://www.meidensha.co.jp>



# ***Introduction of MEIDEN***

## ***Product Portfolio***

### **Energy Business Group**

- \* **Hydro Power Plant**
- \* **Diesel Power Plant**
- \* **Turbine Generator**
- \* **Co-generation Systems**
- \* **Substation Sys.**
- \* **Surge Arrester**
- \* **Railway Systems**

### **Environmental Solutions Business Group**

- \* **Water Treatment**
- \* **Water Resource Administration System**
- \* **Refuse Treatment System**

### **Info. & Com. Business Group**

- \* **Industrial Computer**
- \* **SCADA System**
- \* **Topographical Map Input & Editing System**
- \* **Pulse Source for Krypton Flouride (KrF) Laser**
- \* **Programmable Controller**

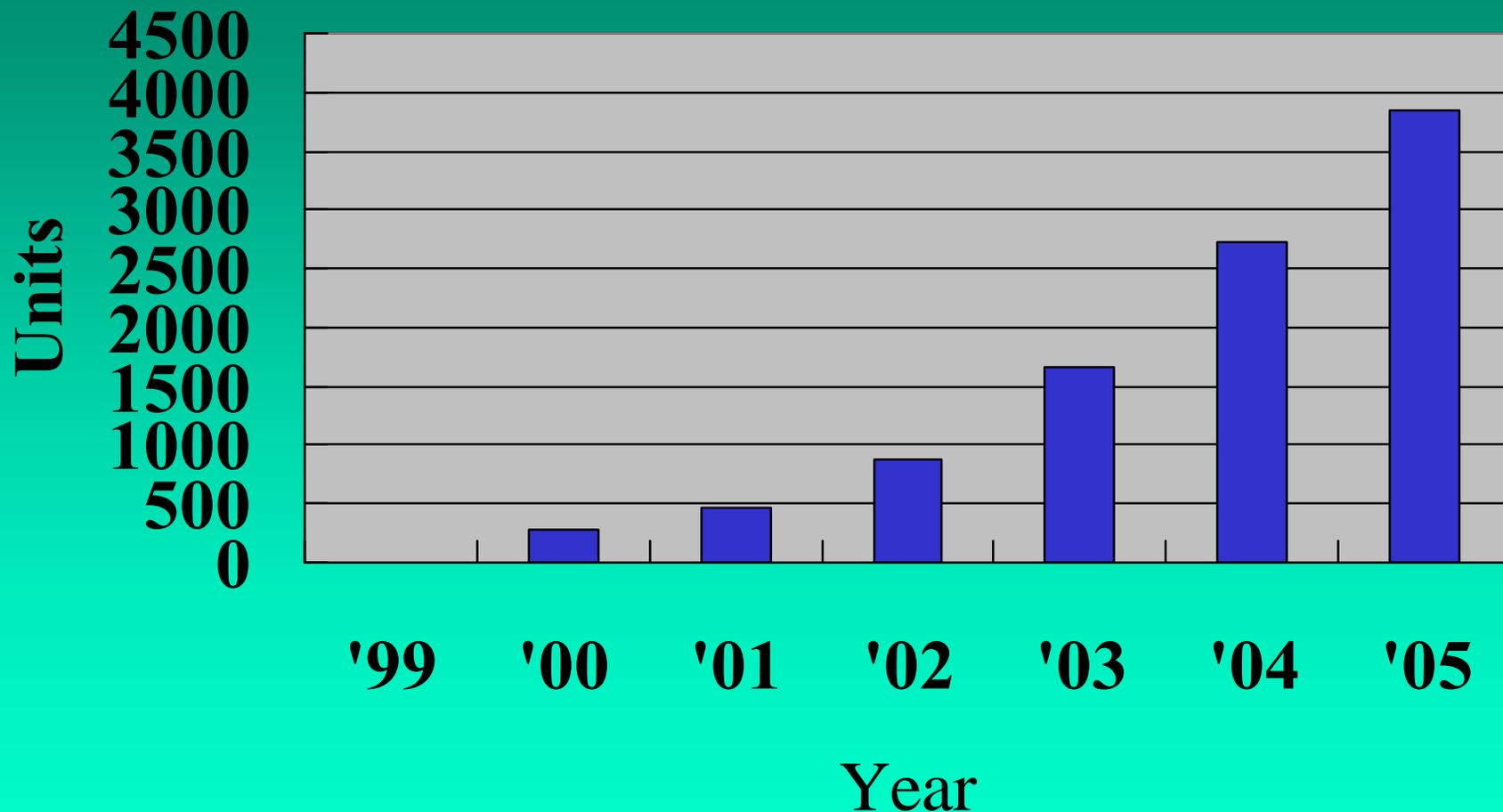
### **Industrial Sys. Business Group**

- \* **Motor**
- \* **Inverter**
- \* **Dynamometer-applied Sys.**
- \* **Factory Automation System**



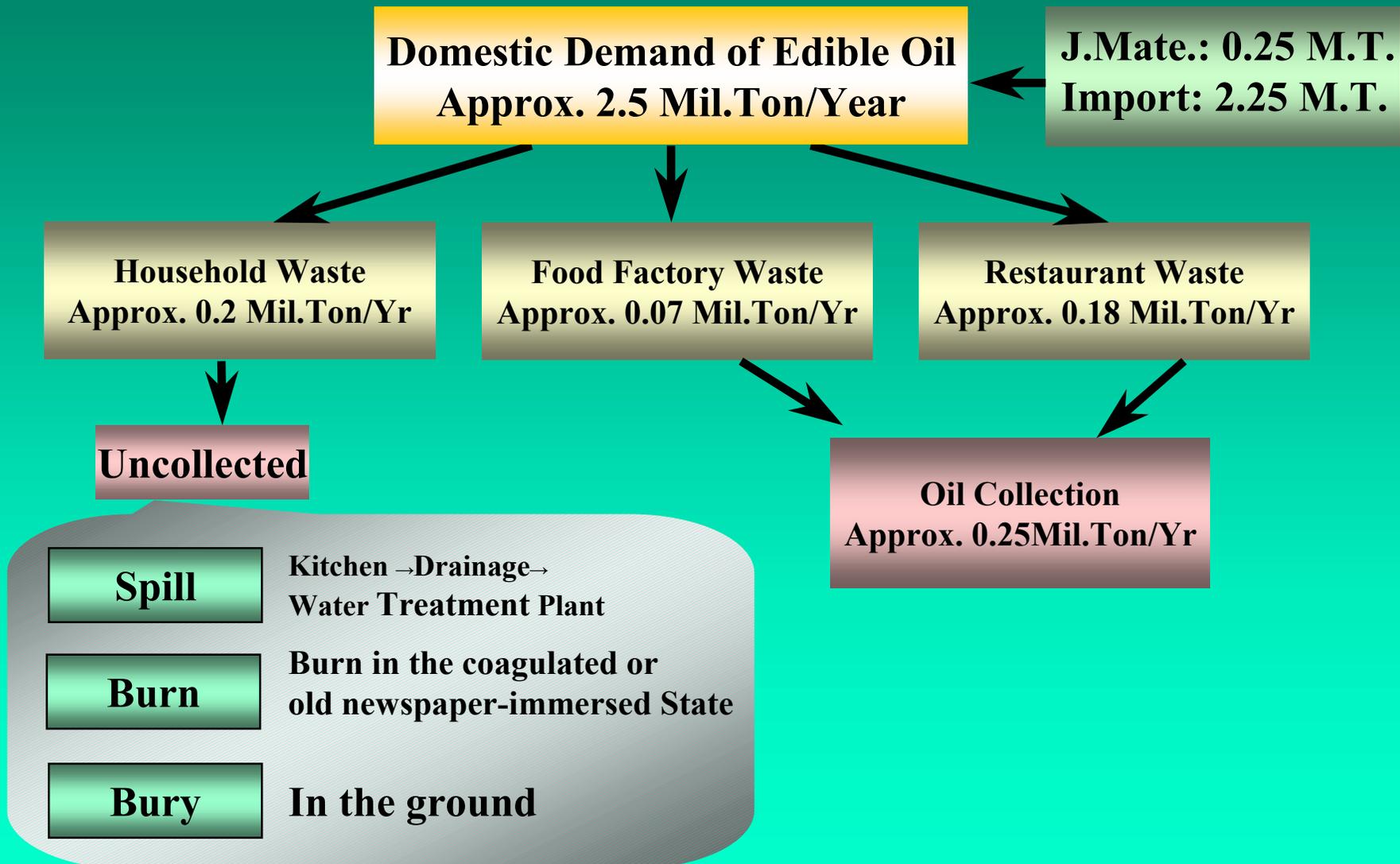
# *Market Landscape in Japan*

## *(Microturbine 30-200kW)*



Source: "New Energy System Market in Japan ,2002"(Yano Research Institute Ltd.)

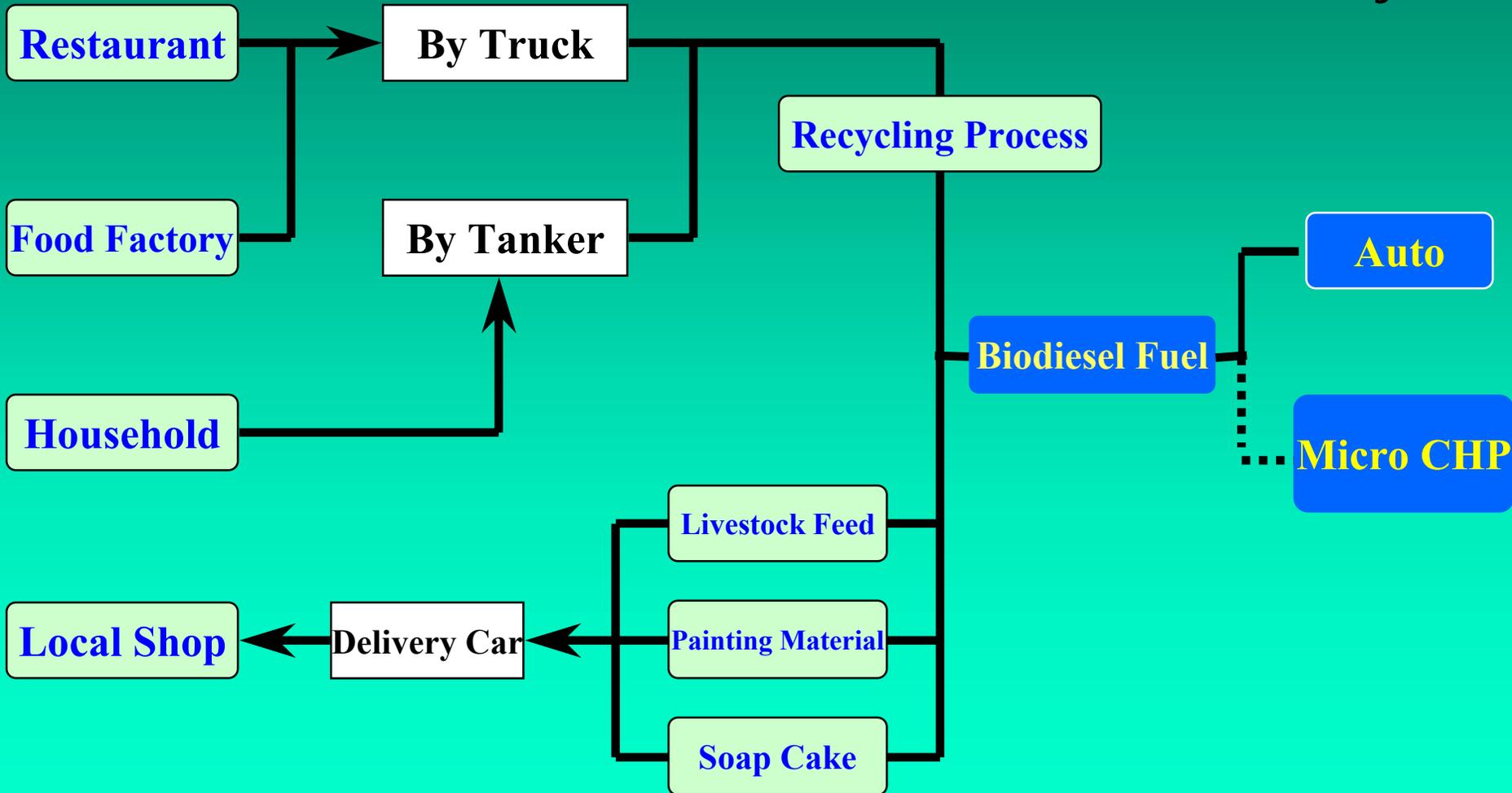
# Flow of Waste Edible Oil Processing



# Recycle of Waste Edible Oil

- Micro CHP is a new effective approach .

— Current Recycle  
 ..... New Recycle



# *Scope of Microturbine CHP System by Biodiesel Fuel*

## System Outline

Reformed waste edible oil will be used as a fuel for the microturbine.

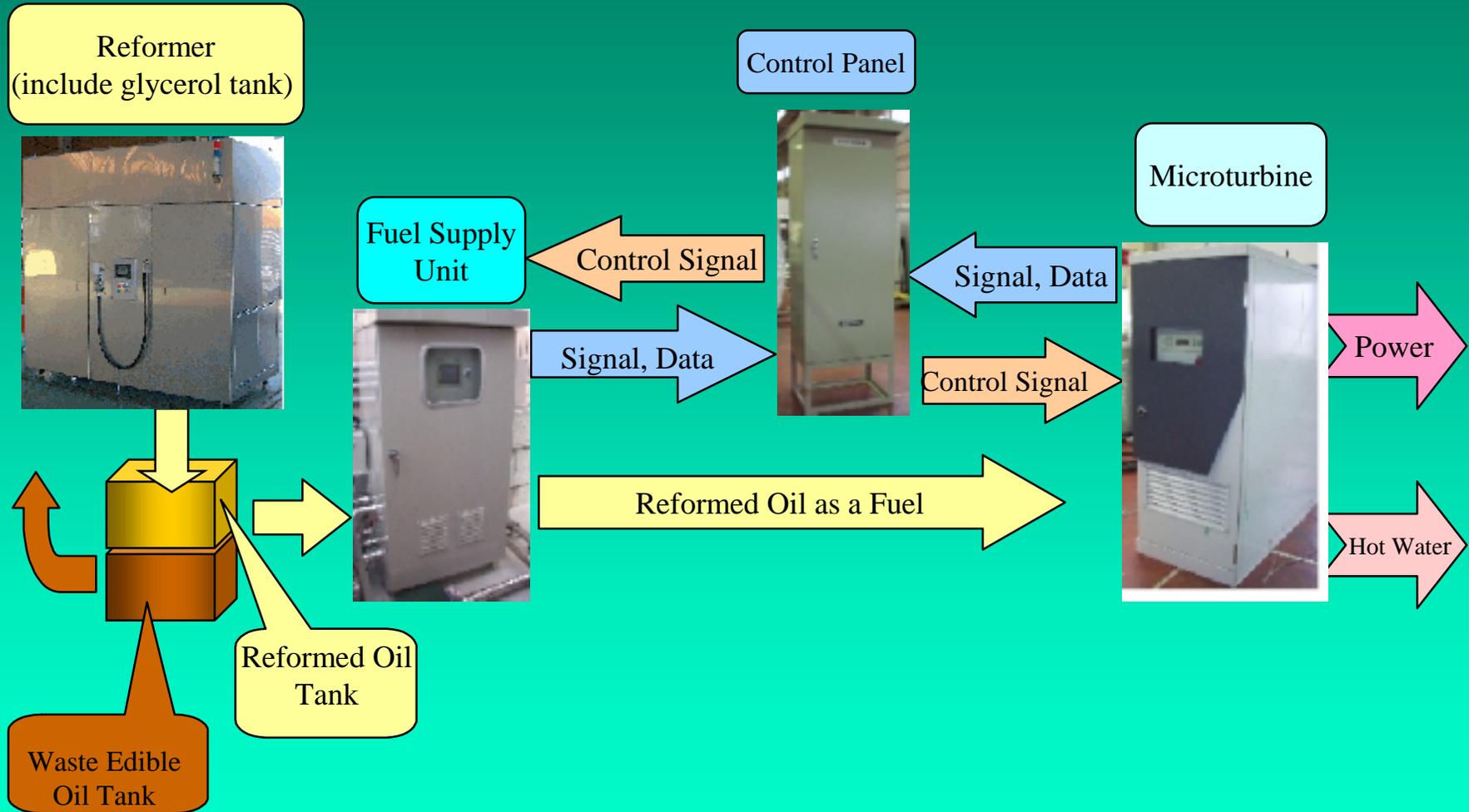
## Features

- No Processing Charge Payment to Third Party !!
- No Noticeable Odor  Eco Friendly  !!
- Benefit of Heat and Power !!

## Effects

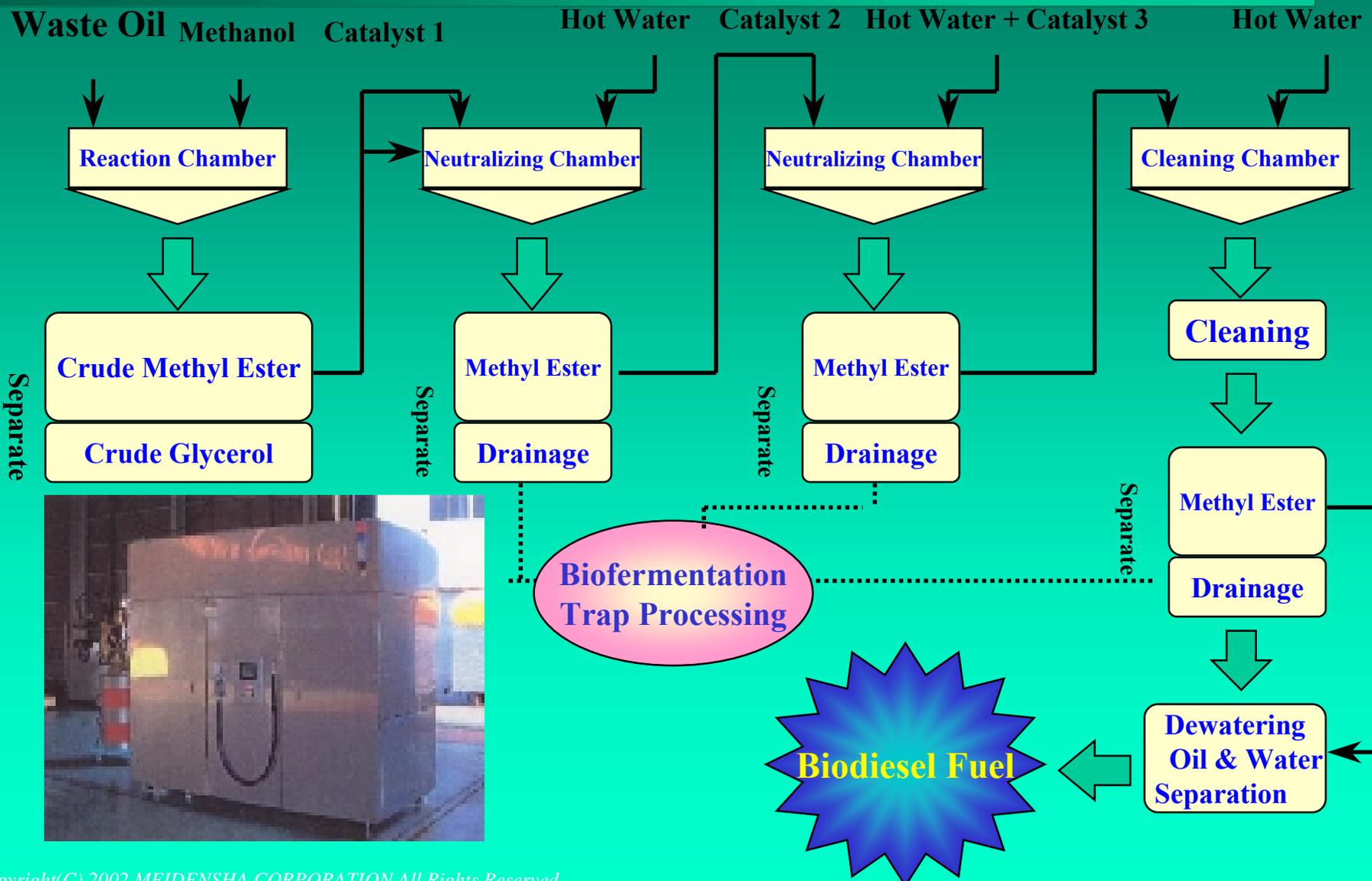
- Near Zero Emission Level Exhaust Gas
- Better Corporate Identity Image and Increased Benefit

# System Configuration





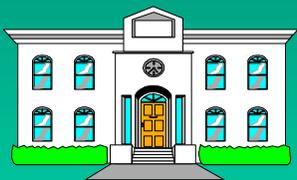
# Process of Reforming (Reaction Process)



# Effective Use of Waste Edible Oil

Where the waste oil is from?

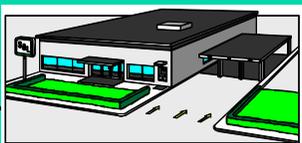
Waste Volume: 0.4 - 0.5 Mil.Ton/Yr



Central Kitchen for School Foods

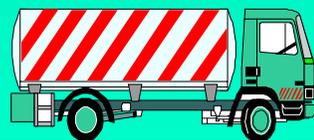
Hotel

Dept.Store

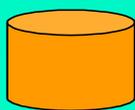


Restaurant

Hospital



**Collection**



**Tank**



**Waste Edible Oil CHP**



**Total Energy Efficiency:  
More than 70%  
Microturbine**



**Biodiesel Fuel**



**Reformer**

**Heat Recovery**

(Hot Water/Air Conditioning)

**Power**

**Resource Recovery**

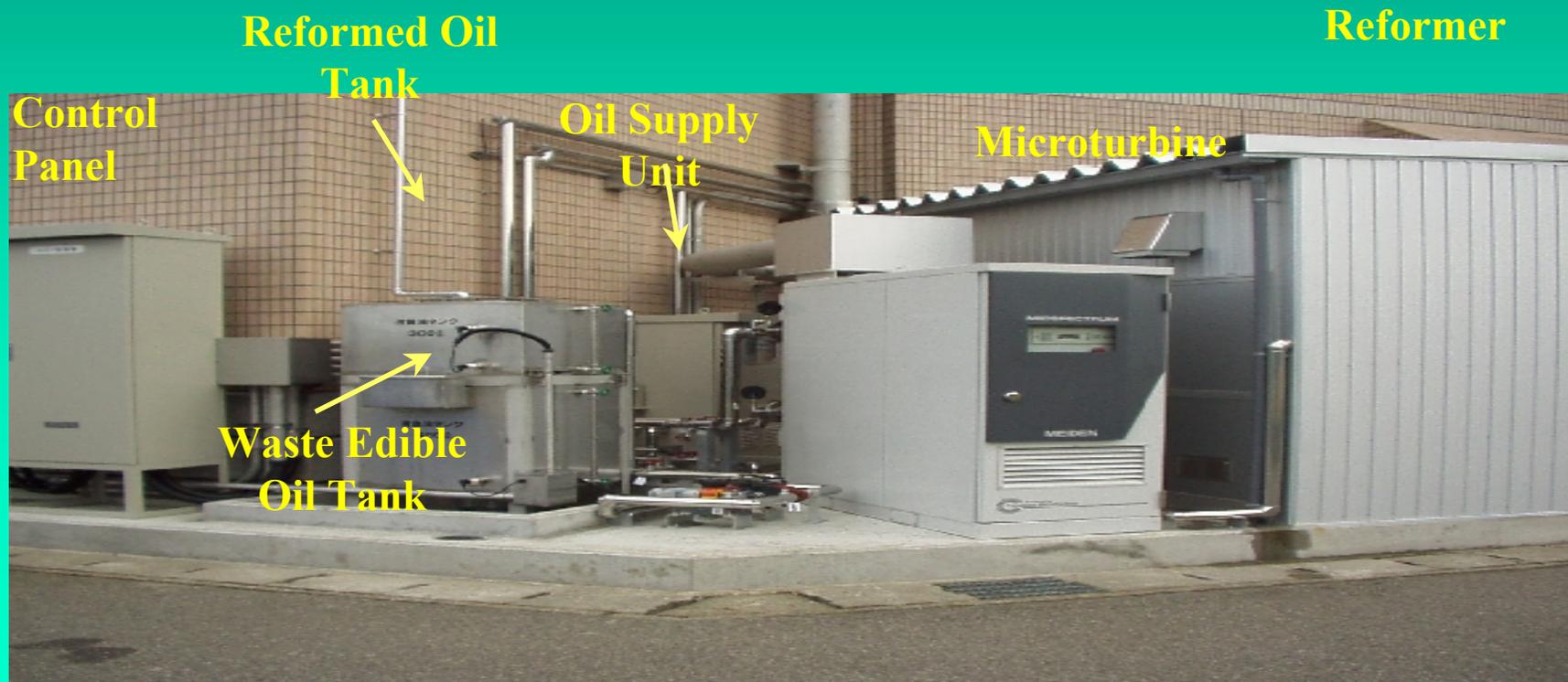


# Kanazawa Biodiesel Fuel CHP System

## A View of System

Project Site: A Public Hospital in Ishikawa Prefecture

Partly Financed by New Energy and Industrial  
Technology Development Organization (NEDO)





# *Kanazawa Biodiesel Fuel CHP System*

## Field Test Verification Items

### 1. Fitness

Exhaust Gas Characteristics

Effects of Impurities (Moisture and Alcohol) to the System  
(Operation and Corrosion Aspects)

### 2. Economics

Efficiency, Fuel Consumption, Running Costs

Waste Heat Recovery Volume

### 3. Eco-friendliness

NO<sub>x</sub>, SO<sub>x</sub>, Particular Materials



# Kanazawa Biodiesel Fuel CHP System Specification

## MioSpectrum(MEIDEN Microturbine CHP)

**Turbine Unit : Capstone Model 330 Liquid Fuel Type**

**Output : 28kW 480V 50 Hz**

**Waste Heat Recovery: Hot Water Collection Boiler 197MJ/hour**

**Transformer : Dry Type 480/210 V 50 Hz**

**Low Noise Enclosure: 65 dB(A) at one meter from the Main Body**



## Fuel Supply Unit

**Fuel Transfer Pump: 13 liter/hour 2 Units**

**Fuel Flow Meter : 2 Units**

**Fuel Control Unit : 1 Program Controller**

**Fuel Tank : Waste Oil 450 liter Reformed Oil 300 liter**



## Reformer

**Performance : 400 liter/8 hours□**

**Derivative : Reformed Waste Edible Oil**

**Calorific Value : 40 MJ/kg**





# Kanazawa Biodiesel Fuel CHP System

- Characteristics Comparison at the rated rating and the temperature of 15 degrees centigrade or 59 degrees. Fahrenheit

Items/Type of Fuel	Reformed Oil (Measured)	Light Oil
		(Reference Value)
Specific Gravity g/cm <sup>3</sup>	0.887	0.835
Flash Point	174	96
K.Viscosity mm <sup>2</sup> /S	6.17	3.8
Pour Point	-7.5	-15
Cetane Value (Index)	58	57
Calorific Value kcal/kg	9,560	10,930
Sulfur Content	0.03	Less than 0.20



# Kanazawa Biodiesel Fuel CHP System

- Exhaust Gas Component(using microturbine)
- Energy Efficiency

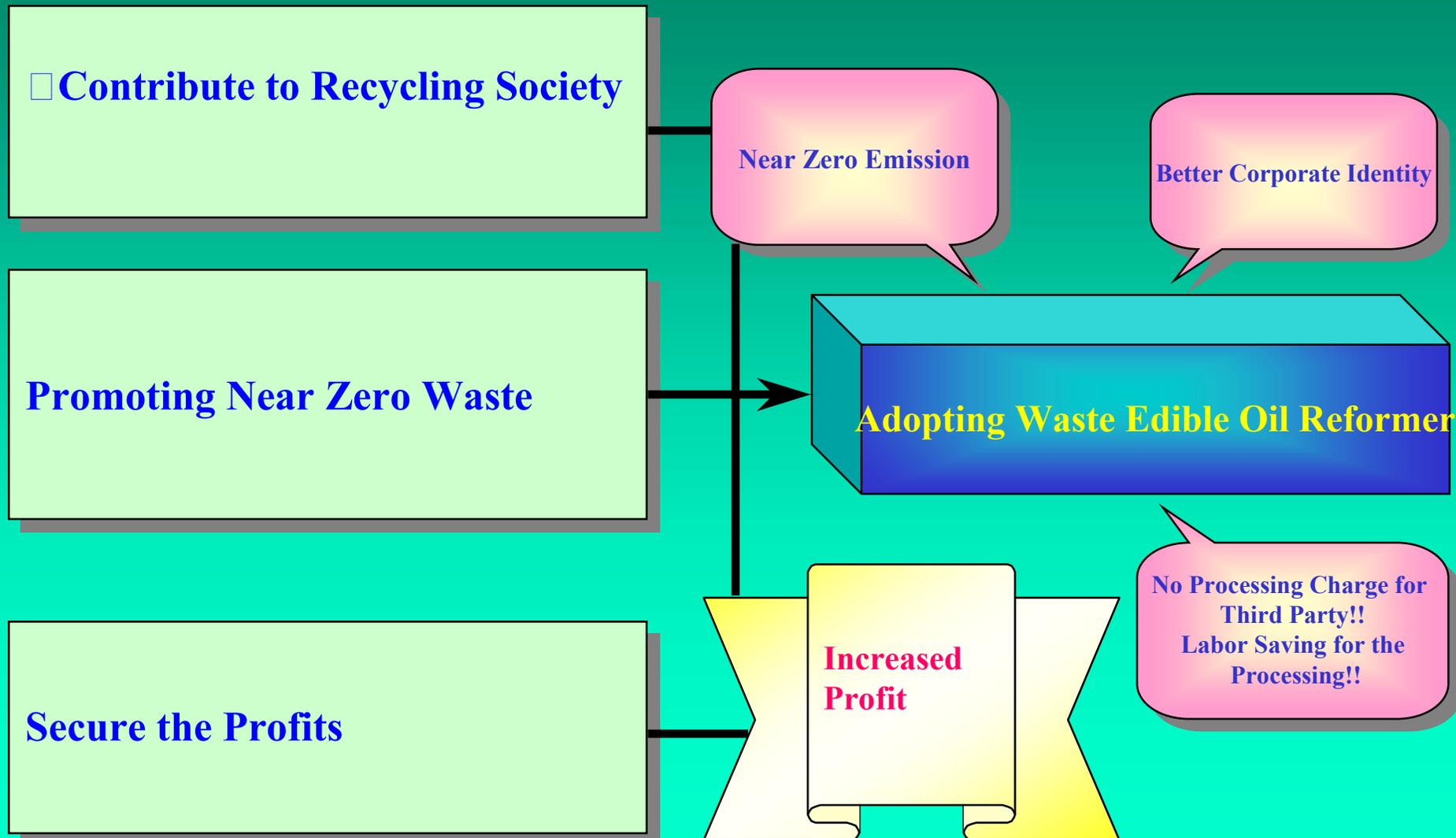
Exhaust Gas Component	Reformed Oil
O <sub>2</sub> (%)	16
CO(ppm)	6.0
HC(ppm)	12.0
NO <sub>x</sub> (ppm)	23.0
CO <sub>2</sub> (%)	2.0
Sox(ppm)	Under 1.0
Black Smoke(%)	Under 0.01
Odor	Unnoticeable

Fuel Consumption L/h	12.3
Gene.Effi.(%)	21
Thermal Effi.(%)	43
Total Effi.(%)	64

**Note: Measured Conditions: at the Rated Rating under 15 degrees C or 58 degrees F**



# A Flow of Recycling Society





# *Closing Thoughts*

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- *Expanding the Horizon of Microturbine Universe*

