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**OAK RIDGE  
NATIONAL  
LABORATORY**

**MARTIN MARIETTA**

**Chemical Technology Division  
Progress Report  
for the Period July 1, 1991,  
to December 31, 1992**

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DEPARTMENT OF ENERGY

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**Chemical Technology Division  
Progress Report  
for the Period July 1, 1991, to December 31, 1992**

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## CHEMICAL TECHNOLOGY DIVISION REPORTS

|           |  |
|-----------|--|
| ORNL-580  | Period Ending December 31, 1949              |
| ORNL-663  | Period Ending February 28, 1950              |
| ORNL-763  | Period Ending May 31, 1950                   |
| ORNL-846  | Period Ending August 31, 1950                |
| ORNL-936  | Period Ending November 20, 1950              |
| ORNL-1000 | Period Ending February 20, 1951              |
| ORNL-1061 | Period Ending May 20, 1951                   |
| ORNL-1141 | Period Ending August 20, 1951                |
| ORNL-1311 | Period August 20, 1951, to February 10, 1952 |
| ORNL-1328 | Period Ending May 10, 1952                   |
| ORNL-1385 | Period Ending August 20, 1952                |
| ORNL-1448 | Period Ending November 22, 1952              |
| ORNL-1494 | Period Ending February 20, 1953              |
| ORNL-1708 | Period Ending March 31, 1954                 |
| ORNL-1800 | Period Ending September 30, 1954             |
| ORNL-1881 | Period Ending March 31, 1955                 |
| ORNL-2000 | Period Ending September 30, 1955             |
| ORNL-2079 | Period Ending March 31, 1956                 |
| ORNL-2169 | Period Ending August 31, 1956                |
| ORNL-2392 | Period Ending August 31, 1957                |
| ORNL-2576 | Period Ending August 31, 1958                |
| ORNL-2788 | Period Ending August 31, 1959                |
| ORNL-2993 | Period Ending August 31, 1960                |
| ORNL-3153 | Period Ending May 31, 1961                   |
| ORNL-3314 | Period Ending May 31, 1962                   |
| ORNL-3452 | Period Ending May 31, 1963                   |
| ORNL-3627 | Period Ending May 31, 1964                   |
| ORNL-3830 | Period Ending May 31, 1965                   |
| ORNL-3945 | Period Ending May 31, 1966                   |
| ORNL-4145 | Period Ending May 31, 1967                   |
| ORNL-4272 | Period Ending May 31, 1968                   |
| ORNL-4422 | Period Ending May 31, 1969                   |
| ORNL-4572 | Period Ending May 31, 1970                   |
| ORNL-4682 | Period Ending March 31, 1971                 |
| ORNL-4794 | Period Ending March 31, 1972                 |
| ORNL-4883 | Period Ending March 31, 1973                 |
| ORNL-4966 | Period Ending March 31, 1974                 |
| ORNL-5050 | Period Ending March 31, 1975                 |
| ORNL-5172 | Period Ending March 31, 1976                 |
| ORNL-5295 | Period Ending March 31, 1977                 |
| ORNL-5383 | Period Ending March 31, 1978                 |
| ORNL-5542 | Period Ending March 31, 1979                 |
| ORNL-5757 | Period April 1, 1979, to March 31, 1981      |
| ORNL-5933 | Period April 1, 1981, to March 31, 1983      |
| ORNL-6153 | Period April 1, 1983, to March 31, 1985      |
| ORNL-6343 | Period April 1, 1985, to March 31, 1986      |
| ORNL-6490 | Period January 1, 1987, to June 30, 1988     |
| ORNL-6596 | Period July 1, 1988, to September 30, 1989   |
| ORNL-6669 | Period October 1, 1989, to June 30, 1991     |

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## ACRONYMS AND INITIALISMS

---

### A

|        |   |
|--------|---|
| AB     | actinide burning  |
| ACD    | Analytical Chemistry Division   |
| ACEIEP | Advisory Committee to the Electromagnetic Isotope Enrichment Program      |
| AFB    | Air Force Base  |
| AFNEC  | Air Force Nuclear Engineering Center<br>(Wright-Patterson Air Force Base) |
| AFOSR  | Air Force Office of Scientific Research                                   |
| AICD   | Advanced Industrial Concepts Division (DOE)                               |
| ALMR   | advanced liquid metal reactor   |
| ANL    | Argonne National Laboratory   |
| ASPEN  | advanced system for process engineering                                   |
| ASWEC  | air stripping with emissions control                                      |
| ATR    | advanced test reactor   |
| AVLIS  | Atomic Vapor Laser Isotope Separation                                     |

### B

|      |  |
|------|--|
| BAT  | best available technology                    |
| BCD  | base-catalyzed destruction                   |
| BDAT | best demonstrated available technology       |
| BES  | Basic Energy Sciences (DOE)                  |
| BMP  | best management practices (waste management) |
| BNL  | Brookhaven National Laboratory               |
| BR3  | Belgian reactor (40 MW)                      |
| BSR  | Bulk Shielding Reactor                       |
| BWR  | boiling-water reactor                        |

### C

|           |   |
|-----------|---|
| C&TD      | Computing and Telecommunications Division   |
| CDB       | Characteristics Data Base   |
| CDS       | Chemical Development Section  |
| CERCLA    | Comprehensive Environmental Response, Compensation, and Liability Act (Superfund) |
| CERD      | Central Environmental Restoration Division  |
| CFRP      | Consolidated Fuel Reprocessing Program  |
| CH-TRU    | contact-handled transuranic (waste)   |
| Chem Tech | Chemical Technology Division  |
| CLW       | contaminated liquid waste   |
| CMF       | cask maintenance facility   |

|         |  |
|---------|--|
| CNSI    | Chem-Nuclear Systems, Inc.                       |
| CO      | capsule overpack                                 |
| COG     | cell off-gas                                     |
| COMSORS | core-melt source reducing system                 |
| CORSOR  | core source term (fission product release rates) |
| CPFF    | cost plus fixed fee                              |
| CRADA   | Cooperative Research and Development Agreement   |
| CSD     | critical solvent de-ashing                       |
| CTD     | Chemical Technology Division                     |
| CW      | chemical weapons                                 |

## D

|        |  |
|--------|--|
| D&D    | decontamination and decommissioning                          |
| DCE    | dichloroethylene   |
| DEM    | Department of Environmental Management (ORNL)                |
| DLWR   | developmental light-water reactor                            |
| DOD    | U.S. Department of Defense                                   |
| DOE    | U.S. Department of Energy                                    |
| DOE/CE | DOE Office of Conservation and Renewables                    |
| DOE-CH | Department of Energy, Chicago Operations                     |
| DOE/DP | DOE Office of Defense Programs                               |
| DOE/EH | DOE Office of Environment, Safety, and Health                |
| DOE/EM | DOE Office of Environmental Restoration and Waste Management |
| DOE/ER | DOE Office of Energy Research                                |
| DOE/IN | DOE Office of Foreign Intelligence                           |
| DOE/NE | DOE Office of Nuclear Energy                                 |
| DOE-OR | Department of Energy Field Office, Oak Ridge                 |
| DOE/RW | DOE Office of Civilian Radioactive Waste Management          |
| DOE/UE | DOE Office of Uranium Enrichment                             |
| DOT    | U.S. Department of Transportation                            |
| DP     | Office of Defense Programs (DOE)                             |
| DT&E   | Demonstration, Testing, and Evaluation Division              |

## E

|         |  |
|---------|--|
| EASC    | Emergency Avoidance Solidification Campaign                  |
| EC&A    | Engineering Coordination and Analysis (Section)              |
| ECAMP   | Environmental Compliance Assessment and Management Program   |
| ECT     | environmental control technology                             |
| ECUT    | Energy Conversion and Utilization Technologies               |
| EDS     | Engineering Development Section                              |
| EDX     | energy dispersive X-ray analysis                             |
| EFPC    | East Fork Poplar Creek                                       |
| EIA     | Energy Information Administration (DOE)                      |
| EIS     | environmental impact statement                               |
| EM      | DOE Office of Environmental Restoration and Waste Management |
| EOC     | Emergency Operations Center                                  |
| EP      | environmental projects                                       |
| EPA     | Environmental Protection Agency                              |
| EPA/OSW | EPA Office of Solid Waste                                    |
| EPRI    | Electric Power Research Institute                            |
| ER      | Office of Energy Research (DOE)                              |

|         |   |
|---------|---|
| ERP     | Environmental Restoration Program   |
| ERS     | Energy Research Section   |
| ES&H    | environment, safety, and health   |
| ESD     | Environmental Sciences Division   |
| ESF     | engineering-scale facility  |
| EURATOM | European Atomic Energy Community<br>(operating arm of the commission of the European<br>communities in nuclear areas) |

## F

|        |  |
|--------|--|
| FBR    | fluidized-bed reactor                                  |
| FDER   | Facilities Development and Engineering Resources       |
| FE     | fossil energy  |
| FEP    | Fossil Energy Program (DOE)                            |
| FFA    | Federal Facilities Agreement                           |
| FFTF   | Fast Flux Test Facility                                |
| FPDL   | Fission Product Development Laboratory                 |
| FSAR   | final safety analysis report                           |
| FSU    | Florida State University                               |
| FTE    | full-time equivalent                                   |
| FWMS   | federal waste management system                        |
| FWP    | field work proposal (previously referred to as FTP/As) |
| FUSRAP | Formerly Utilized Sites Remedial Action Program        |

## G

|     |  |
|-----|--|
| GCD | greater confinement disposal (now becoming actively studied) |
| GDP | gaseous diffusion plant                                      |
| GE  | General Electric   |
| GET | General Employee Training                                    |
| GPE | general purpose equipment                                    |
| GPP | general plant project  |
| GRI | Gas Research Institute                                       |

## H

|         |   |
|---------|---|
| HASRD   | Health and Safety Research Division                         |
| HAUP    | high assay upgrade  |
| HAZWDDD | hazardous waste development, demonstration, and disposal    |
| HAZWRAP | Hazardous Waste Remedial Actions Program                    |
| HEDL    | Hanford Engineering Development Laboratory                  |
| HFIR    | High Flux Isotope Reactor                                   |
| HI      | horizontal, irradiated fuel (fission product release tests) |
| HLW     | high-level waste  |
| HMIS    | hazardous materials inventory system                        |
| HQ      | headquarters  |
| HRLAF   | high-radiation-level analytical facility                    |
| HRLEL   | high-radiation-level examination laboratory                 |
| HS      | horizontal, simulant fuel                                   |
| HTGR    | high-temperature gas-cooled reactor                         |
| HTML    | High-Temperature Materials Laboratory (M&C)                 |

**I**

|      |   |
|------|---|
| I&C  | Instrumentation and Controls Division                                 |
| IAEA | International Atomic Energy Agency                                    |
| ICP  | inductively coupled plasma  |
| ICPP | Idaho Chemical Processing Plant                                       |
| IDB  | Integrated Data Base (for all U.S. spent fuel and radioactive wastes) |
| IDO  | Isotopes Distribution Office  |
| IEA  | International Energy Agency   |
| IEF  | Isotope Enrichment Facility (Building 9204-3)                         |
| IET  | integrated equipment test (CFRP)                                      |
| IFR  | integral fast reactor   |
| IFSP | Isotopes Facilities Shutdown Program                                  |
| IPDP | Isotope Production and Distribution Program                           |
| IRML | Isotope Research Materials Laboratory                                 |
| ISSV | in situ soil venting  |
| ITE  | in-tank evaporation   |
| ITS  | Isotope Technology Section  |

**K**

|           |  |
|-----------|--|
| K-25 Site | Oak Ridge Gaseous Diffusion Plant, Main Site |
| KAERI     | Korea Atomic Energy Research Institute       |
| KEMA      | Keuring Van Electrotechnische Materialen     |

**L**

|        |  |
|--------|--|
| LACE   | light-water reactor aerosol containment experiments      |
| LANL   | Los Alamos National Laboratory                           |
| LDB    | legislative data base                                    |
| LDR&D  | Laboratory-Directed Research and Development             |
| LEAP   | Large Einsteinium Activation Program                     |
| LLLW   | liquid low-level waste (known to be radioactive)         |
| LLW    | low-level waste  |
| LLWDDD | low-level waste disposal, development, and demonstration |
| LMFBR  | liquid-metal fast breeder reactor                        |
| LMR    | liquid-metal reactor                                     |
| LWR    | light-water reactor                                      |

**M**

|       |   |
|-------|---|
| M&C   | Metals and Ceramics Division                |
| MEHC  | Metallurgical Examination Hot Cells         |
| MHTGR | modular high-temperature gas-cooled reactor |
| MIT   | Massachusetts Institute of Technology       |
| MOX   | mixed-oxide (uranium and plutonium) fuel    |
| MRS   | monitored retrievable storage               |
| MSO   | molten salt oxidation                       |
| MSRE  | molten salt reactor experiment              |
| MVST  | Melton Valley storage tank                  |
| MWIP  | Mixed Waste Integrated Program              |
| MWTP  | Mixed Waste Treatment Project               |

## N

|          |   |
|----------|---|
| NAS      | National Academy of Sciences                    |
| NE       | Office of Nuclear Energy (DOE)                  |
| NEESA    | Naval Energy and Environmental Support Activity |
| NEPA     | National Environmental Policy Act               |
| NFS      | Nuclear Fuel Services, Inc.                     |
| NMP      | Nuclear Materials Production (DOE)              |
| NOS      | Naval Ordnance Station                          |
| NPH      | normal paraffin hydrocarbons                    |
| NRC      | National Research Council                       |
| NRC      | U.S. Nuclear Regulatory Commission              |
| NRC/NMSS | NRC Nuclear Material Safety and Safeguards      |
| NREL     | National Renewable Energy Laboratory            |
| NRWTP    | Nonradiological Wastewater Treatment Plant      |
| NSPP     | Nuclear Safety Pilot Plant                      |

## O

|         |   |
|---------|---|
| O&G     | oil and grease  |
| OCRWM   | Office of Civilian Radioactive Waste Management (DOE)     |
| OGSCL   | Office of Oil, Gas, Shale, and Coal Liquids (DOE/FE)      |
| ORIGEN  | Oak Ridge isotope generation and depletion code           |
| ORIGEN2 | Oak Ridge isotope generation and depletion code (revised) |
| ORNL    | Oak Ridge National Laboratory                             |
| ORR     | Oak Ridge Reservation                                     |
| ORRI    | Oak Ridge Research Institute                              |
| ORRR    | Oak Ridge Research Reactor                                |
| OSHA    | Occupational Safety and Health Administration             |
| OSOR    | Office of Safety and Operational Readiness (CTD)          |
| OSR     | operational safety requirements                           |
| OTD     | Office of Technology Development                          |

## P

|          |  |
|----------|--|
| PATS     | Packaging and Transportation Safety Program  |
| PBF      | power burst facility   |
| PCB      | polychlorinated biphenyl   |
| PCE      | perchloroethylene  |
| PDU      | process design unit  |
| PGDP     | Paducah Gaseous Diffusion Plant  |
| PIUS     | process inherent ultimate safety   |
| PIUS/BWR | process inherent ultimate safety/boiling-water reactor   |
| PNL      | Pacific Northwest Laboratory   |
| POC      | performance objectives and criteria  |
| PRIME    | passive safety, resilient safety, inherent safety, malevolence resistance, and extended time for aid |
| PSP      | plasma separation process (Isotope Enrichment)   |
| PW       | process waste  |
| PWR      | pressurized-water reactor  |
| PWTP     | Process Waste Treatment Plant  |

## Q

|     |                                  |
|-----|----------------------------------|
| QA  | quality assurance                |
| QAC | quality assurance coordinator    |
| QAR | quality assurance representative |
| QAS | quality assurance specialist     |

## R

|         |   |
|---------|---|
| R&D     | research and development  |
| RAMSPAC | radioactive materials shipping and packaging                              |
| RCRA    | Resource Conservation and Recovery Act                                    |
| RD&D    | research, development, and demonstration                                  |
| RDDT&E  | research, development, demonstration, testing, and evaluation             |
| RDF     | Radiochemical Development Facility  |
| REDC    | Radiochemical Engineering Development Center<br>(Buildings 7920 and 7930) |
| RHO     | Rockwell Hanford Operations   |
| RL      | Richland Operations Office (DOE)  |
| RMC     | research materials collection   |
| RO      | reverse osmosis   |
| RPD     | Radiochemical Processing Department                                       |
| RPP     | Radiochemical Processing Plant  |
| RSI     | Radiation Sterilizers, Inc.   |
| RSMS    | Resource Systems Management Section                                       |
| RTS     | Radiochemical Technology Section  |

## S

|      |   |
|------|---|
| S&M  | surveillance and maintenance                |
| S&T  | scientific and technical (personnel)        |
| SANS | small-angle neutron scattering              |
| SAR  | safety analysis report                      |
| SARA | Superfund Amendments Reauthorization Act    |
| SARP | safety analysis reports for packaging       |
| SAS  | statistical analysis system                 |
| SASA | Severe Accident Sequences Analyses Program  |
| SAXS | small-angle X-ray scattering                |
| SDDP | Sludge Detoxification Demonstration Project |
| SDI  | Strategic Defense Initiative                |
| SEI  | Space Exploration Initiative                |
| SEM  | scanning electron microscope                |
| SERI | Solar Energy Research Institute             |
| SERP | Sedimentary Rock Program                    |
| SETF | Solvent Extraction Test Facility            |
| SFMP | Surplus Facilities Management Program       |
| SLLW | solid low-level waste                       |
| SRO  | Savannah River Operations (DOE)             |
| SRS  | Savannah River Site                         |
| SSMS | spark-source mass spectrometry              |
| STI  | Space Technology Initiative                 |
| STP  | sewage treatment plant                      |
| SWSA | solid waste storage area                    |

**T**

|        |  |
|--------|--|
| TBP    | tributyl phosphate   |
| TCE    | trichloroethylene  |
| TDHE   | Tennessee Department of Health and Environment                 |
| TDS    | total dissolved solids   |
| TGT    | thermal gradient tube  |
| TM     | technical manuscript   |
| TMI    | Three Mile Island  |
| TPAP   | Training Program Accreditation Plan                            |
| TRENDS | transport and release of nuclides in dominant sequences        |
| TRU    | transuranic (waste)  |
| TRUST  | thorium reactor uranium storage tank                           |
| TSCA   | Toxic Substances Control Act                                   |
| TSF    | Tower Shielding Facility                                       |
| TSS    | total suspended solids   |
| TTC    | Transportation Technology Center, Sandia National Laboratories |
| TVA    | Tennessee Valley Authority                                     |
| TWSO   | Transuranic Waste Systems Office                               |

**U**

|          |   |
|----------|---|
| UC       | University of California                          |
| UKAEA    | United Kingdom Atomic Energy Authority            |
| USATHAMA | U.S. Army Toxic and Hazardous Materials Agency    |
| USTID    | Underground Storage Tank Integrated Demonstration |
| UT       | ultrasonic testing                                |
| UTK      | University of Tennessee, Knoxville                |

**V**

|    |   |
|----|---|
| VI | vertical, irradiated fuel (fission product release tests) |
|----|---|

**W**

|       |  |
|-------|--|
| WAG   | waste area group   |
| WEP   | Waste Management and Environmental Programs  |
| WESF  | Waste Encapsulation Storage Facility   |
| WFO   | Work for Others  |
| WHC   | Westinghouse Hanford Company   |
| WHPP  | Waste Handling and Packaging Plant   |
| WIPP  | Waste Isolation Pilot Plant  |
| WMCO  | Westinghouse Materials Company of Ohio   |
| WMES  | waste minimization evaluation system   |
| WMRAD | Waste Management and Remedial Action Division  |
| WPAFB | Wright-Patterson Air Force Base  |
| WPAS  | Work Package Proposal and Authorization System<br>(system including FTP/As and FWP/As) |

**X**

|      |  |
|------|--|
| X-10 | Oak Ridge National Laboratory, Main Site |
|------|--|

**Y**

**Y-12**                    **Martin Marietta Energy Systems, Inc., Weapons Production Plant  
(also, location of several ORNL facilities, such as Fusion Energy  
and Biology divisions)**

**Z**

**ZIRCOX**                    **zirconium oxidation model used with fission product release tests**

## ABSTRACT

---

This progress report reviews the mission of the Chemical Technology Division (Chem Tech) and presents a summary of organizational structure, programmatic sponsors, and funding levels for the period July 1, 1991, through December 31, 1992. The report also summarizes the missions and activities of organizations within Chem Tech for the reporting period. Specific projects performed within Chem Tech's energy research programs, waste and environmental programs, and radiochemical processing programs are highlighted. Special programmatic activities conducted by the division are identified and described. Other information regarding publications, patents, awards, and conferences organized by Chem Tech staff is also included.



*The Chemical Technology Division is committed to maintaining research, development, and demonstration (RD&D) capabilities among the best in the world in its mission areas. The Division's goal is to be recognized by its staff, peers, and sponsors for the quality of its management, its commitment to excellence in RD&D activities, and its consistent achievement of success in all programs. The Division will strive to create an environment that will be characterized by individual and institutional integrity and the recognition and proper management of environmental, health, and safety issues at all levels in the organization.*

Chem Tech Vision

## 1. OVERVIEW

---

The Chemical Technology Division (Chem Tech) has outstanding personnel capabilities and facilities in chemical engineering and chemistry, as well as significant competence in several other engineering and scientific disciplines. It has major roles in a broad range of Oak Ridge National Laboratory (ORNL) programs for which chemical processing is a critical element. These programs are designed to explore selected aspects of nuclear and nonnuclear technologies and to develop advanced processes and systems to meet national priorities. Research and development (R&D) activities include basic and applied research and engineering, engineering development and assessments, and the operation of various pilot plants and specialized facilities. Most of the research programs are funded by the U.S. Department of Energy (DOE), although some important projects are carried out for other governmental agencies, and limited support is derived from industrial sources. The organizational structure of Chem Tech is shown in Fig. 1.1.

The primary mission of Chem Tech is to perform energy RD&D of importance to DOE, other federal agencies, Energy Systems, and the private sector in areas involving chemical, radiochemical, and biochemical engineering processes and related phenomena. The Division will operate special radiochemical facilities and manage selected programs in areas in which it has special competence where these activities support the pursuit of its primary missions.

The major strategic goals of Chem Tech are as follows:

- maintain and be recognized for world-class capabilities and performance in chemical engineering R&D, including biochemical and radiochemical engineering R&D, and in supporting research in process chemistry and applied biotechnology;
- maintain and be recognized for world-class capabilities and performance in developing, demonstrating, and evaluating integrated chemical technology at the unit operation, pilot plant, and large-scale levels;
- maintain core programs and develop new RD&D production and processing programs for transuranic (TRU) elements and radioactive and stable isotopes;

- develop and implement RD&D programs of national significance in the areas of environmental remediation and waste management;
- provide leadership within ORNL for the maintenance of relevant nuclear fuel cycle RD&D capabilities; and
- develop and implement new technology RD&D programs of significance to national energy efficiency programs.

Radiochemical processing programs within the Division emphasize operation of the Radiochemical Engineering Development Center (REDC) for DOE's Office of Basic Energy Sciences (DOE/BES) for the isolation, purification, and packaging of Bk, Cf, Es, and Fm for research uses. In addition to DOE/BES activities, the REDC is also conducting a long-term program for the recovery of Pu, Am, and Cm for other DOE sponsors. Irradiated materials processed as part of this program originate from DOE's Savannah River facilities. REDC programs were conducted under increasingly formal operational requirements as a result of DOE's evolving requirements for reactor and nonreactor nuclear facilities. Chem Tech continued to conduct hot cell programs for the U.S. Nuclear Regulatory Commission (NRC) on the transport and deposition of fission products under hypothetical nuclear reactor accident conditions. Chem Tech also engaged in supporting activities for ORNL's High-Temperature Gas-Cooled Reactor Program. Support activities for the Energy Systems Atomic Vapor Laser Isotope Separations (AVLIS) Program continued on flow sheets for feed preparation and product conversion.

Chem Tech continued to manage the Isotope Production and Distribution Program (IPDP) at ORNL during this period. Activities related to both stable isotopes and radioisotopes were conducted, but the program continued to be only marginally viable for fiscal reasons throughout the period as the national DOE IPDP struggled to operate under the full-cost recovery constraints imposed by Congress in 1989. Work continued in the Isotopes Facilities Shutdown Program (IFSP) with the objective of shutting down approximately 15 outdated buildings previously used in radioisotopes processing activities at ORNL. Given the long-term nature of expected radiochemical processing activities at ORNL and across the nation, Chem Tech continued to participate in planning efforts related to the Melton Valley Initiative.

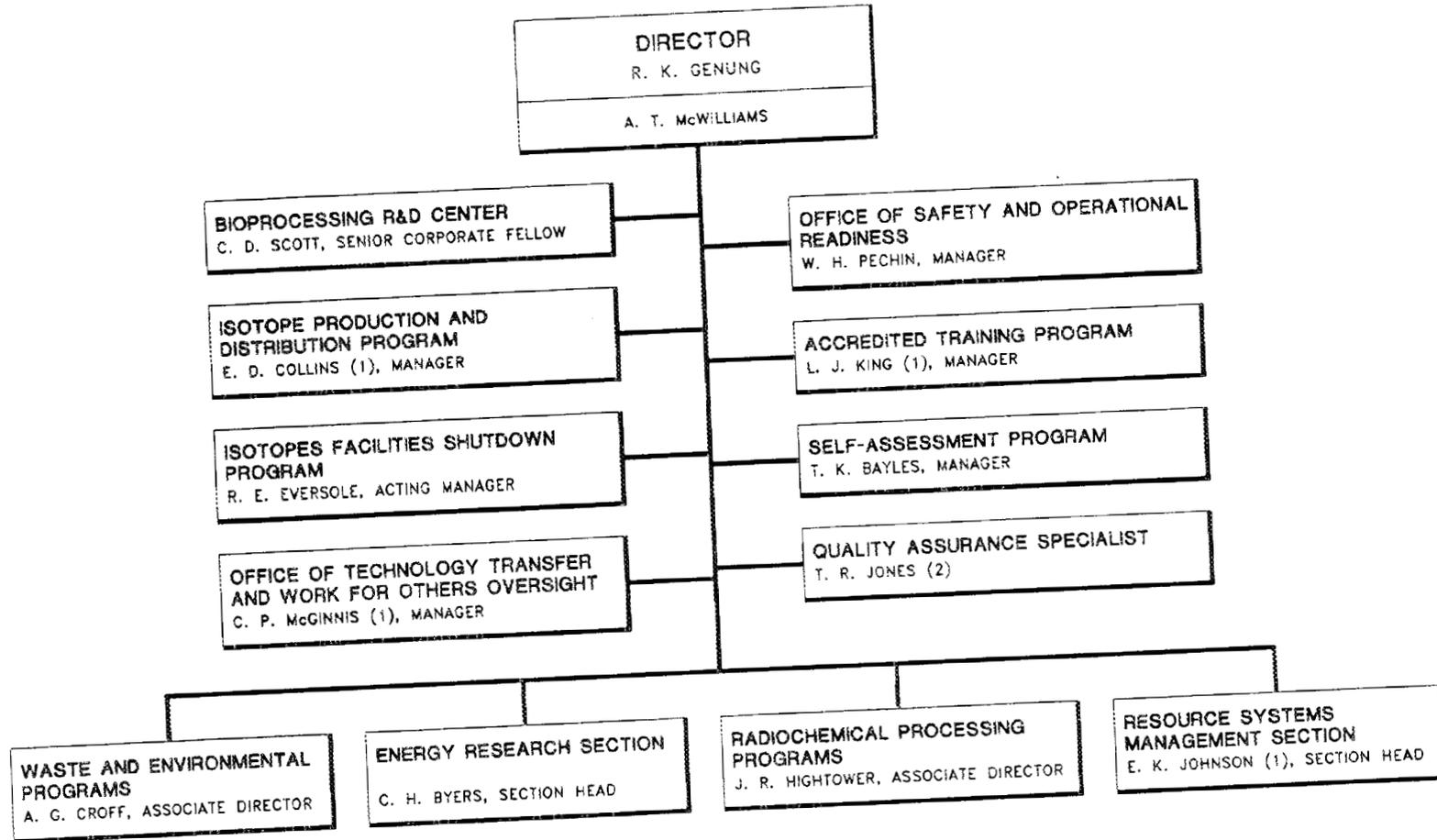
Chem Tech is involved in nearly all aspects of Energy Systems' current waste management activities as well as in planning for future waste operations that will be acceptable to state and federal regulatory bodies. Working with groups at various other DOE and Department of Defense (DOD) facilities, Chem Tech personnel are also developing and demonstrating in the field a variety of advanced waste management and environmental control technologies. The Division is involved in DOE's work on permanent federal waste repositories for commercial radioactive wastes, providing support in systems integration, project management, waste packaging, and transportation. The Division continues to maintain DOE's national data base on present and projected radioactive waste in the United States and has a significant role in the development of data bases encompassing waste generated at all five Energy Systems sites. Chem Tech also conducted a recent survey to determine the production and storage of commercially generated mixed waste and currently available commercial mixed waste treatment capabilities. Chem Tech continued technical studies related to the actinide partitioning-transmutation concept leading to a significant role in the DOE Light-Water Reactor (LWR) Actinide Recycle Program.

Chem Tech's basic research programs in chemical separations and bioprocessing continue to garner international respect and to attract industrial attention. Chem Tech personnel have played important roles in the establishment of the ORNL Bioprocessing Research and Development Center.

The Division staffing levels for fiscal years 1990 through 1993 are shown in Fig. 1.2. The total Chem Tech staffing level has remained relatively constant over this period, while a significant increase in the number of staff members devoted to RD&D activities has occurred—from 63% in FY 1990 to 75% in fiscal years 1992 and 1993. Over this same period, the Division budget has steadily increased, as shown in Fig. 1.3.

Chem Tech remains essentially a DOE division, with 90% of its FY 1993 funding coming from DOE sources, as shown in Fig. 1.4. The breakdown by DOE sponsor is shown in Fig. 1.5. Five DOE programs provide the majority of the Division's funding. Budget category EW includes projects funded by the Office of Technology Development and by Waste Management within DOE-EM. The funding in KC supports our basic research efforts in the Energy Research Section and the activities in the Heavy Element Program at the REDC. EX is the sponsor for the IFSP. Budget category GE provides funding for the Cf-252 Program and the U-233 Storage and Distribution Program. Funding for the Isotope Production and Distribution Program is provided via ST. Other miscellaneous DOE funding sources include coal (AA), nuclear energy R&D (AF), uranium enrichment (CD), nuclear waste fund (DB), energy conservation (ED), and environmental R&D-ES&H (HA).

# CHEMICAL TECHNOLOGY DIVISION NOVEMBER 1992



1. DUAL CAPACITY  
2. ON LOAN FROM OFFICE OF QUALITY PROGRAMS AND INSPECTIONS

Fig. 1.1. The organizational structure of the Chemical Technology Division.

Chemical Technology Division

# Analysis of CTD FTEs/S&Ts

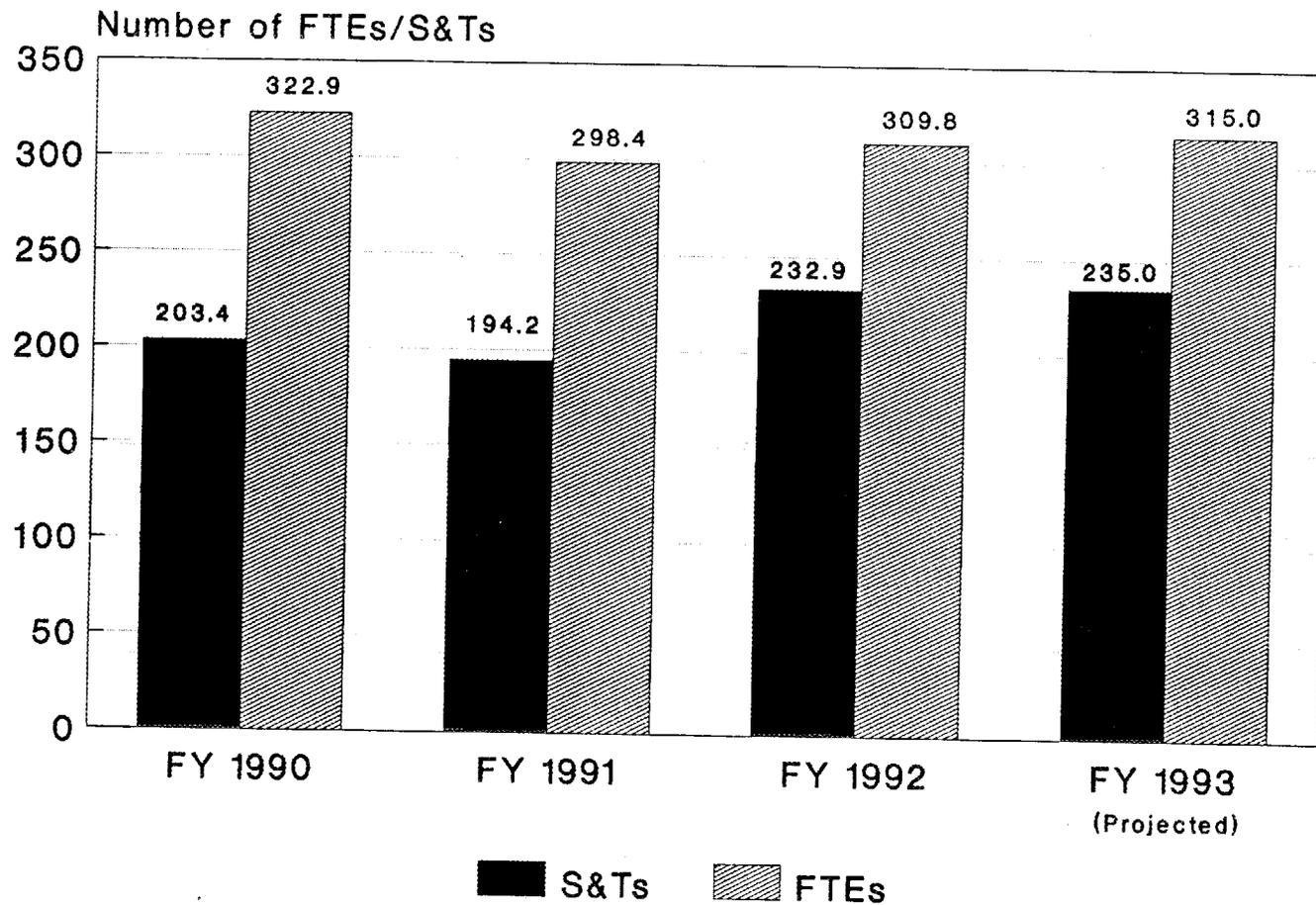


Fig. 1.2. The Division staffing levels for fiscal years 1990 through 1993.

# Analysis of CTD BO/BA/CO

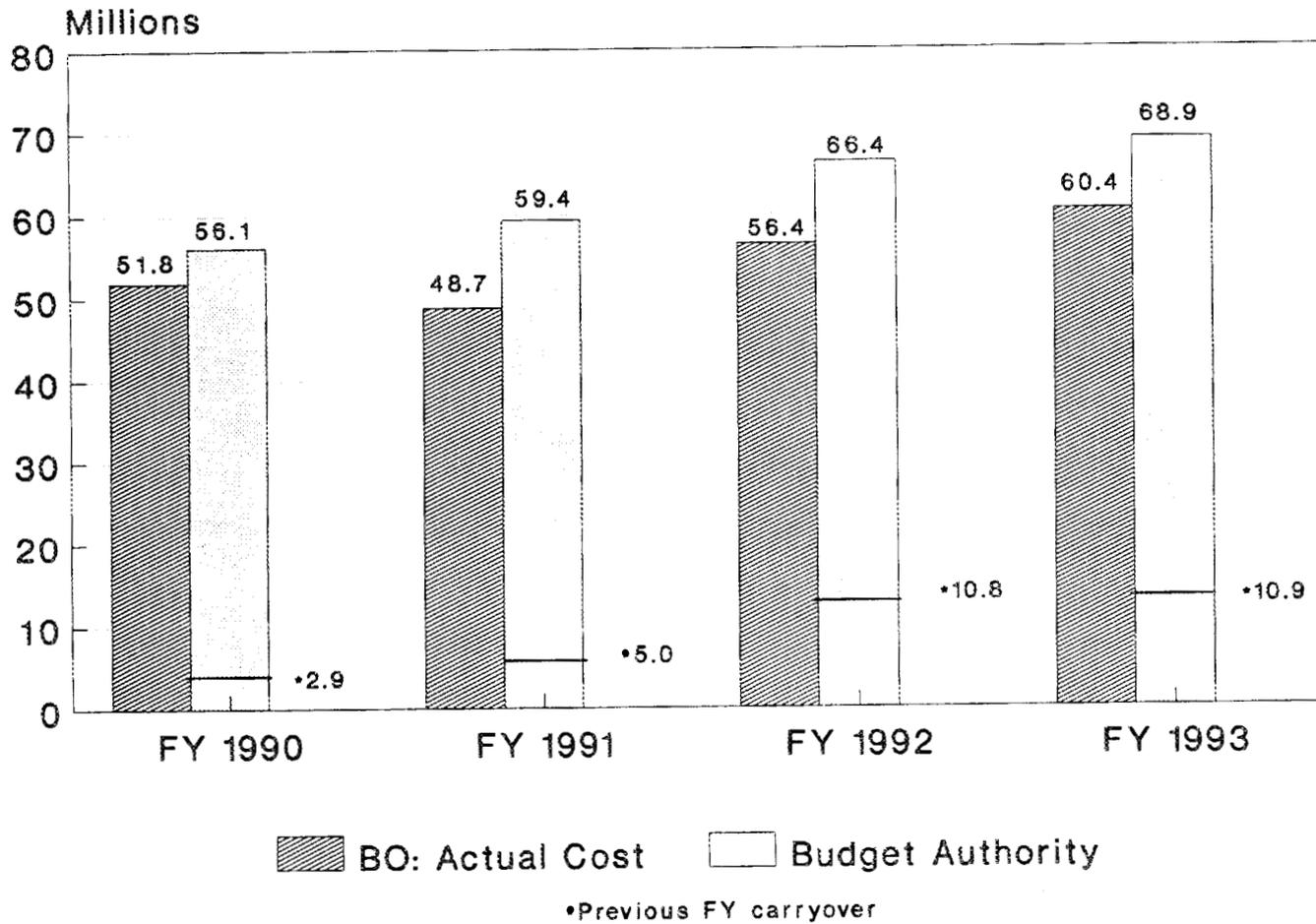
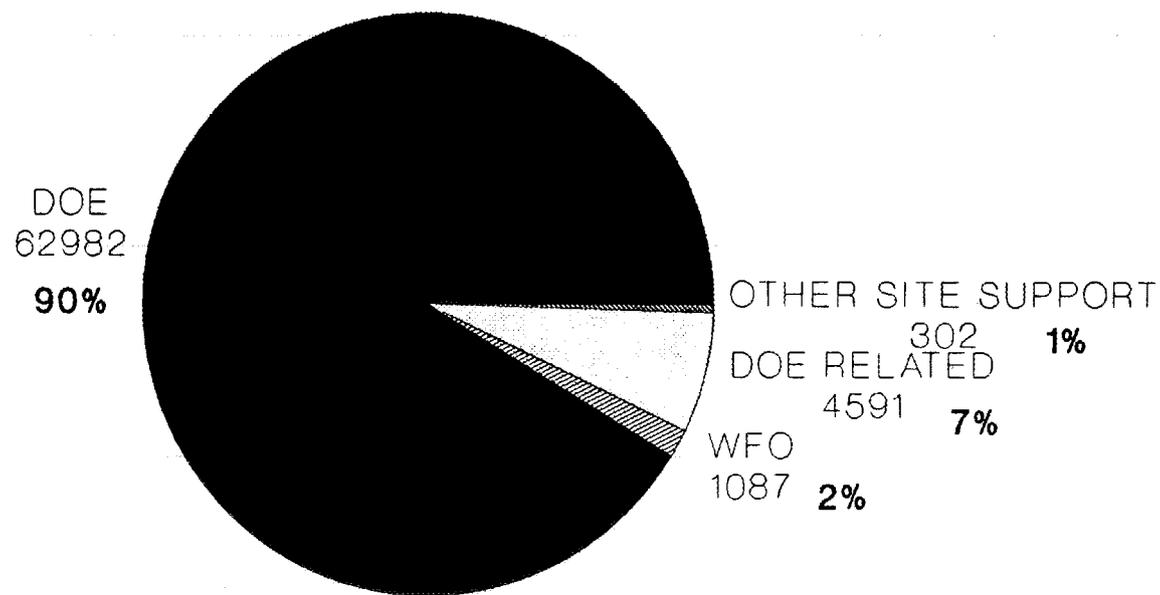


Fig. 1.3. The Division budget for fiscal years 1990 through 1993.

# FY 1993 CTD TOTAL BA BY SPONSOR

68,962



(\$K)

Fig. 1.4. Division sponsor support for FY 1993.

# FY 1993 CTD TOTAL BA By DOE Sponsor

62,982

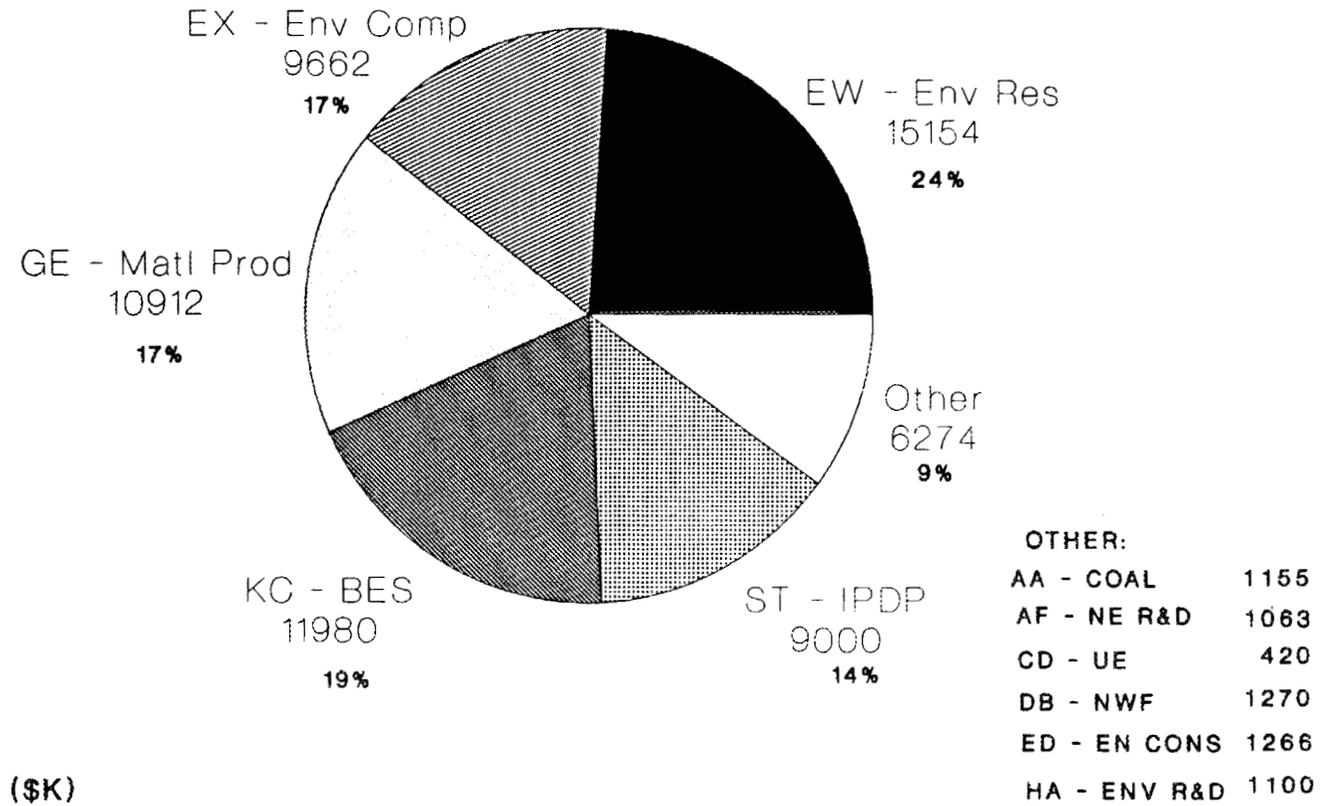


Fig. 1.5. Division FY 1993 funding by DOE sponsor.

## **2. RADIOCHEMICAL PROCESSING PROGRAMS**

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The mission of the Radiochemical Processing Programs (RPP) organization in the Chemical Technology Division is to perform research, development, and demonstration in radiochemical processing, including processing of transuranium elements and other radioactive stable isotopes, related facility and program management activities, and process chemistry and radiochemical engineering related to all areas of the nuclear fuel cycle.

The organization of the RPP is shown in Fig. 2.1. All technical activities are conducted in three sections: Chemical Development, Isotope Technology, and Radiochemical Technology. The technical activities of the three sections in the RPP organization are summarized in Table 2.1. Activities in these areas include work with high-level radioactive materials and wastes; high-pressure, high-temperature operations with radioisotopes such as iodine and hazardous materials such as chlorine and fluorine; and large-scale campaigns involving processing of plutonium and transplutonium elements, maintenance of a  $^{233}\text{U}$  repository, and decontamination of radioactively contaminated materials and facilities. Operation of the Radiochemical Engineering Development Center, a sister facility to the High-Flux Isotope Reactor, is included in this area.

The mission of the Chemical Development Section is to conduct basic and applied research and development leading to the definition of the chemical basis, constraints, and separations parameters for new chemical processing concepts needed for feed materials production, energy production, and waste management, especially in the nuclear fuel cycle. A summary of ongoing projects being conducted in the Chemical Development Section is presented in Table 2.2., while the organizational structure is shown in Fig. 2.2.

The Isotope Technology Section's mission is to develop and use reactor and separation technologies to produce radioisotopes and enriched stable isotopes and accomplish all program goals in accord with all applicable laws, DOE Orders, and regulations. Projects in the Isotope Technology Section are summarized in Table 2.3. Figure 2.3 illustrates the organizational role of the section.

The mission of the Radiochemical Technology Section is to manage and perform research, development, and demonstration of radiochemical processes for production and dispensing of radioisotopes and for radiochemical facility decontamination and decommissioning; to utilize specialized staff experience and facilities for the service function of packing and shipping all radioactive materials from ORNL; and to perform specialized engineering design functions for remotely operable experimental and radiochemical facility components. Table 2.4 lists the current research being conducted by the Radiochemical Technology Section. Its organization is shown in Fig.2.4.

Two major programs, the Isotope Production and Distribution Program and the Isotopes Facilities Shutdown Program, report directly to the Division Director, although all technical activities are carried out by members of the Isotope Technology Section and Radiochemical Technology Section within the RPP organization. These programs are summarized in Tables 2.5 and 2.6, respectively. The organizational structures are shown in Fig. 1.1. One additional project management responsibility is the Cesium Capsule Recovery Project, which reports directly to the Associate Division Director for RPP. A summary of the project is presented in Table 2.7. Its relationship to other RPP activities is shown in Fig.2.1.

## Radiochemical Processing Programs Organization

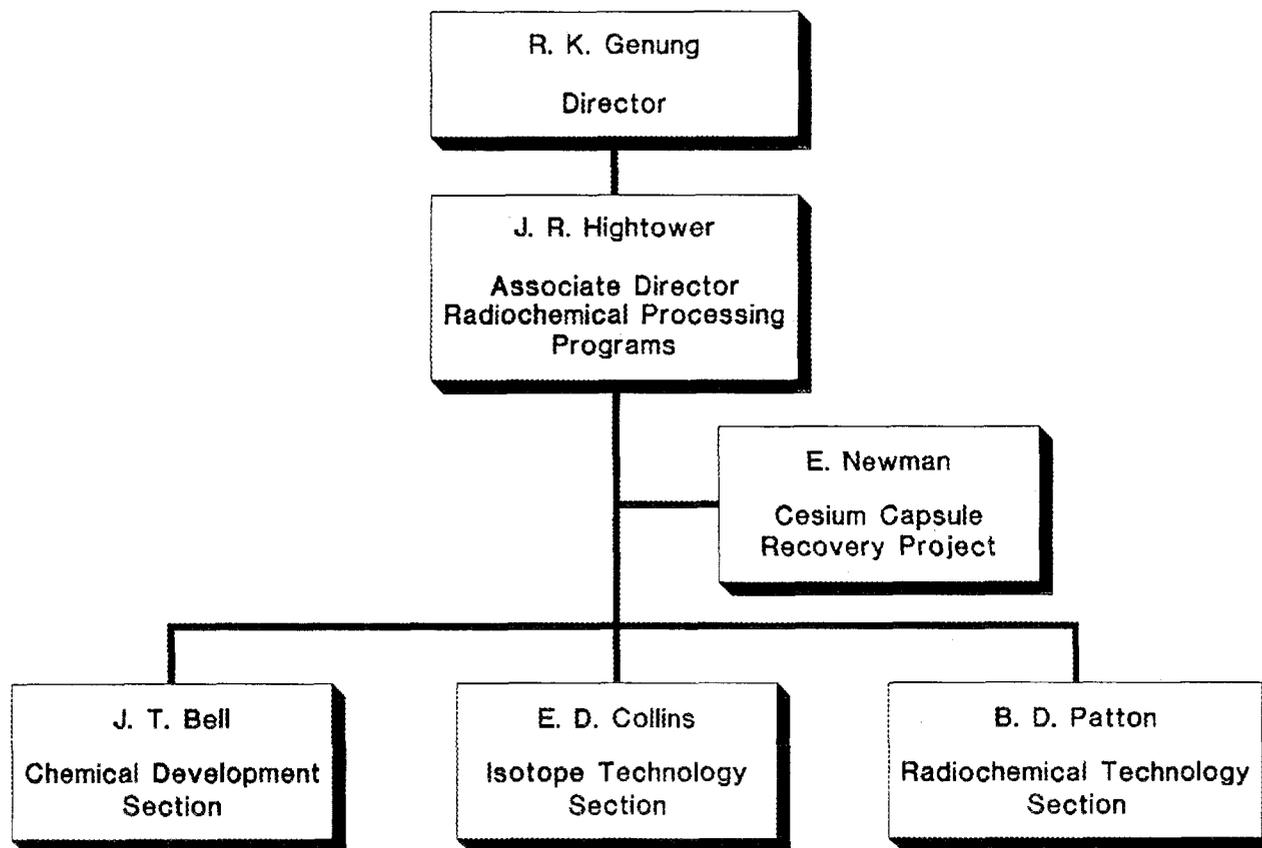


Fig. 2.1. The organizational structure of the Radiochemical Processing Programs.

Table 2.1. Radiochemical Processing Programs

| <u>Chemical Development</u> <sup>a</sup><br>J. T. Bell<br>Process R&D | <u>Isotope Technology</u> <sup>b</sup><br>E.D. Collins<br>Large Radiochemical Projects | <u>Radiochemical Technology</u> <sup>c</sup><br>B. D. Patton<br>Facilities Management and Engineering |
|---|--|---|
| Fission Product Transport Studies                                     | Transuranium Elements for Research   | <sup>85</sup> Kr Loading and Shipping   |
| Process Development for AVLIS Feed Material                           | <sup>252</sup> Cf Neutron Sources  | Packaging and Shipping Radioactive Materials  |
| Chemistry of Radioactive Waste Isolation                              | Process Development  | Process Development for AVLIS Product Material  |
| High-Temperature Thermodynamics                                       | Enrichment of Stable Isotopes  | Facility Engineering Support  |
| Chemical Development for Waste Treatment                              | Special Source and Target Materials  | Decontamination and Decommissioning (D&D) Demonstrations  |
|   | Isotope Production and Distribution  | Isotopes Facilities Shutdown Program  |
|   |  | <sup>233</sup> U Storage and Distribution   |
| <sup>a</sup> Buildings 4500N, 4501, 3038                              | <sup>b</sup> Buildings 7920, 7930, 9204-3  | <sup>c</sup> Isotopes Circle; Buildings 3517, 3525, 3019  |

Table 2.2. Chemical Development Section Programs

| Project and Sponsor   | Principal Investigators                       | Objectives  | Funding Estimates (\$K) |
|---|---|---|-------------------------|
| Thermodynamics and Kinetics of Energy-Related Materials (DOE/BES) | T. B. Lindemer                                | Measure and interpret chemical thermodynamics in applied technology ceramic systems. Presently, this project concerns the thermodynamics of the La-Ba-Cu-O system, with emphasis on the $\text{La}_{1-x}\text{Ba}_x\text{Cu}_3\text{O}_x$ superconducting phase.  | 300                     |
| Fuel Chemistry (NRC)  | E. C. Beahm<br>R. A. Lorenz<br>M. F. Osborne  | Continue to develop information on the release and subsequent behavior of the fission products released from light-water reactor (LWR) fuels under severe accident conditions. Hot-cell experiments with sections of spent fuel are revealing quantitative information on the radionuclides that are released from the spent fuel as it is heated in an $\text{H}_2\text{O}$ or $\text{H}_2$ atmosphere to temperatures beyond fuel failure, to $2400^\circ\text{C}$ . Other studies have determined the behavior of iodine and cesium in the reactor system and the containment building. This information is being used in new NRC regulatory guides. This effort has also shown that significant quantities of HCl will be produced in containments during severe accidents. | 900                     |
| Inorganic Ion-Exchange Development for Waste Management (DOE/EM)  | J. L. Collins<br>D. J. Davidson<br>B. Z. Egan | Establish treatment methods, with emphasis on developing and testing inorganic ionexchangers, for separating radionuclides from low-level liquid waste streams. Methods are developed and parameters are optimized for preparing inorganic ion exchangers in the form of microspheres, which have better physical properties than powders for use in continuous process applications. Microspheres of hydrous titanium oxide, hydrous zirconium oxide, titanium phosphate, and zirconium phosphate and composite microspheres containing sodium or potassium cobalt hexacyanoferrate embedded in hydrous titanium oxide have been prepared. These materials are evaluated for the removal of cesium, strontium, and uranium from various aqueous waste streams.                 | 406                     |

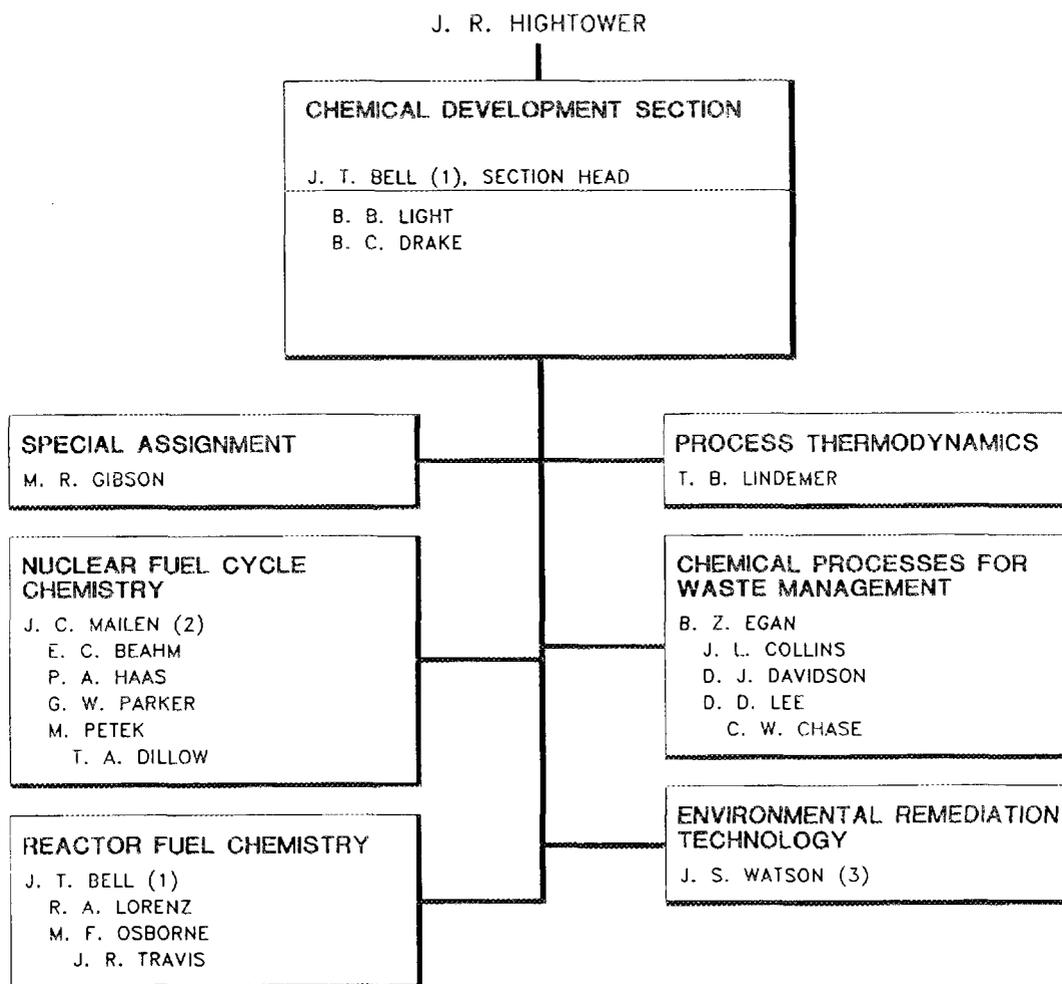
Table 2.2 Chemical Development Section Programs (continued)

| Project and Sponsor                   | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|---------------------------------------|--|--|-------------------------|
| Tank Waste Sludge Processing (DOE/EM) | E. C. Beahm<br>B. Z. Egan<br>J. L. Collins<br>D. D. Lee<br>R. A. Lorenz<br>M. F. Osborne | <p>Develop a comprehensive sludge/supernate processing flowsheet for the contents of radioactive waste stored in underground storage tanks. Several technologies are being examined for processing the sludges, and the comprehensive sludge processing flowsheet will be tested in an ORNL hot cell on sludges from the ORNL Melton Valley Storage Tanks (MVSTs). If necessary, modification of the waste to include the spectrum of wastes at other sites is planned for subsequent development.</p> <p>Comprehensive flowsheet testing is necessary to (1) establish the best set of processes to achieve the desired objectives, (2) select the preferred flowsheet, (3) verify that the recommended technologies are compatible, (4) provide a realistic assessment of the performance of the individual processes, and (5) generate operating results upon which a pilot plant can be designed. A companion program will develop thermodynamic models that will support the sludge dissolution process. Established computer routines will be used with thermochemical equilibria data to predict the distribution of various chemical species. Experimental measurements and analyses will be used to validate the model.</p> | 1650                    |
| Pyrophoric Processing (DOE/EM)        | E. C. Beahm<br>G. W. Parker  | <p>Develop new materials and processes by high-temperature methods. A lead borate material designed to be used in a Core-Melt Source Reducing System (COMSORS) was tested and found to perform well under conditions that are anticipated for a core melt during a severe nuclear reactor accident.</p> <p>In addition, a large-scale ashing facility has been fabricated to sample the ash and volatile materials from Y-12 burnable waste. This is part of a project plan to convert all clean burnable materials from Y-12 into supplemental fuel for the ORNL steam plant.</p>   | 100                     |

Table 2.2 Chemical Development Section Programs (continued)

| Project and Sponsor  | Principal Investigators                                   | Objectives   | Funding Estimates (\$K)                    |
|--|---|--|--|
| Molten Salt Oxidation (MSO) for Hazardous Organic Liquid Wastes (DOE/EM) | B. Z. Egan<br>P. A. Haas<br>J. C. Mailen<br>M. F. Osborne | Demonstrate the use of the MSO technology for the destruction of the hazardous components of certain mixed wastes. Rockwell International has developed the technology and has built and operated MSO systems. Chem Tech will participate in acceptance testing of a Rockwell MSO system for mixed waste treatment by conducting a demonstration operation in Oak Ridge with real Oak Ridge wastes.  | 700  |
| AVLIS Feed Conversion Development (DOE/UE)                               | P. A. Haas<br>D. D. Lee<br>J. C. Mailen                   | Develop the preparation of $UCl_4$ from the reaction of uranium oxides from ores with carbon or CO and chlorine. The preferred concept for preparation of uranium metal for feed to an AVLIS uranium enrichment process is to use $UCl_4$ with recycle of chlorine from electrolytic cells. The chemical flowsheet conditions for a good utilization of chlorine and a collection of condensed uranium chlorides as product were demonstrated.   | These studies were completed by mid FY 92. |
| Waste Form Development for LWR Actinide Recycle Program (DOE/NE)         | M. Petek<br>L. M. Toth                                    | Conduct key experiments related to some of the pyroprocess waste forms of the proposed actinide recycle program, which would allow formation of solidified radioactive wastes directly from a contaminated molten salt stream, circumventing an aqueous solution step. The salt is to be removed and placed in a solidified waste form. Various natural and synthetic aluminosilicate minerals (zeolites, micas) are considered as the potential scavengers for these radioisotopes, which can be further thermally and/or chemically processed into a long-term immobilized waste form. The salt-mineral reaction products are being identified by X-ray powder diffraction. Alternative routes for the fluoride-containing melt where the fluoride has a destructive effect on the aluminosilicates are being sought, such as sparging with a reactive gas ( $SiCl_4$ ). The aim of the process is to recycle the molten salt stream, the sparging gases, and the hydrogen fluoride back into the process. | 500  |

ORNL DWG 93A-167



1. DUAL CAPACITY
2. SECTION QUALITY ASSURANCE COORDINATOR
3. TECHNICAL SUPPORT TO ENERGY SYSTEMS' CENTRAL ENVIRONMENTAL RESTORATION DIVISION

Fig. 2.2. The organizational structure of the Chemical Development Section.

Table 2.3. Isotope Technology Section Programs

| Project and Sponsor   | Principal Investigators   |  | Objectives  | Funding Estimates (\$K) |
|---|---|--|---|-------------------------|
| Radiochemical Engineering Development Center (REDC) Facility Management and Regulatory Compliance<br>(DOE/ER 58%; DOE/DP 42%) | C. W. Alexander<br>R. T. Barnett<br>J. E. Bigelow<br>G. D. Campbell<br>F. R. Chattin<br>D. M. Galbraith<br>G. F. Galloway<br>J. C. Glover<br>D. K. Jenkins<br>M. E. Littleton | L. J. King<br>J. B. Knauer<br>D. H. Newman<br>D. B. Owsley<br>C. E. Roberts<br>R. E. Schreiber<br>R. J. Vedder<br>P. W. Watts<br>A. E. Wayland<br>R. M. Wham | Provide safety; training; radiological control; quality assurance; documentation; occurrence reporting; corrective actions; and facility surveillance, maintenance, and modifications for the REDC.   | 7500                    |
| Isotope Enrichment Facility (IEF) Management and Regulatory Compliance<br>(DOE/NE)  | W. S. Aaron<br>L. K. Bertram<br>C. L. Fitzgerald<br>J. C. Glover  | D. R. Hines<br>C. A. Sampson, Jr.<br>J. G. Tracy<br>C. C. Waggoner, Jr.  | Provide safety; training; radiological control; quality assurance; documentation; occurrence reporting; corrective actions; and facility surveillance, maintenance, and modifications for the IEF.  | 1200                    |
| Mark 42 Accelerated Transportation/Segmentation (DOE/DP)  | C. W. Alexander<br>P. A. Balo<br>R. J. Vedder<br>A. E. Wayland  |  | Design and install a dry storage facility for Mark 42 targets in REDC 7920, fabricate stainless steel shipping cans for the target segments, and provide transportation for the targets from Savannah River Site to Pacific Northwest Lab and from PNL to ORNL. | 1100                    |
| REDC Liquid Waste Treatment Improvements (DOE/EM)   | D. E. Benker<br>W. D. Bond<br>R. W. Brewer<br>R. R. Brunson<br>R. M. Wham   | F. R. Chattin<br>L. K. Felker<br>R. G. Stacy<br>D. F. Williams   | Develop and implement improved methods of on-site treatment and solidification of REDC liquid waste solutions.  | 780                     |

Table 2.3 Isotope Technology Section Programs (continued)

| Project and Sponsor  | Principal Investigators   | Objectives   | Funding Estimates (\$K) |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
|--|---|--|-------------------------|--------------|---------------|--------------|---------------|--------------|-----------------|---------------|--------------|--------------|-------------|---------------|-------------|---------------|-------------|-------------|-------------|------------|--------------|-------------|------------|--------------|---------------|---------------|-------------|-----------|----------------|---------------|---------------|---|------|
| High-Activity-Level Demonstration of TRU EX Process (DOE/EM)             | D. E. Benker<br>R. W. Brewer<br>R. R. Brunson<br>F. R. Chattin<br>L. K. Felker<br>R. G. Stacy<br>R. M. Wham   | Demonstrate high-activity-level application of the TRU EX flowsheet and obtain multistage solvent extraction data for verification of process models.  | 475                     |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| Transuranium Element Processing (DOE/ER) and Mark 42 Processing (DOE/DP) | <table border="0"> <tr> <td>C. W. Alexander</td> <td>J. B. Knauer</td> </tr> <tr> <td>J. K. Arthur</td> <td>R. R. McMahon</td> </tr> <tr> <td>P. D. Bailey</td> <td>M. M. Osborne</td> </tr> <tr> <td>D. E. Benker</td> <td>J. D. Pendleton</td> </tr> <tr> <td>A. D. Boatman</td> <td>C. E. Porter</td> </tr> <tr> <td>R. W. Brewer</td> <td>F. D. Riley</td> </tr> <tr> <td>R. R. Brunson</td> <td>S. E. Shell</td> </tr> <tr> <td>F. R. Chattin</td> <td>B. A. Smith</td> </tr> <tr> <td>E. C. Clark</td> <td>R. G. Stacy</td> </tr> <tr> <td>T. A. Dyer</td> <td>T. L. Turner</td> </tr> <tr> <td>C. W. Evans</td> <td>R. M. Wham</td> </tr> <tr> <td>L. K. Felker</td> <td>J. T. Wiggins</td> </tr> <tr> <td>B. L. Goodman</td> <td>R. H. Wiles</td> </tr> <tr> <td>V. J. Guy</td> <td>D. F. Williams</td> </tr> <tr> <td>G. L. Johnson</td> <td>G. E. Woodall</td> </tr> </table> | C. W. Alexander  | J. B. Knauer            | J. K. Arthur | R. R. McMahon | P. D. Bailey | M. M. Osborne | D. E. Benker | J. D. Pendleton | A. D. Boatman | C. E. Porter | R. W. Brewer | F. D. Riley | R. R. Brunson | S. E. Shell | F. R. Chattin | B. A. Smith | E. C. Clark | R. G. Stacy | T. A. Dyer | T. L. Turner | C. W. Evans | R. M. Wham | L. K. Felker | J. T. Wiggins | B. L. Goodman | R. H. Wiles | V. J. Guy | D. F. Williams | G. L. Johnson | G. E. Woodall | Develop and use radiochemical processes for the recovery of transuranium elements and specific radionuclides from irradiated materials. | 5000 |
| C. W. Alexander  | J. B. Knauer  |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| J. K. Arthur   | R. R. McMahon   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| P. D. Bailey   | M. M. Osborne   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| D. E. Benker   | J. D. Pendleton   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| A. D. Boatman  | C. E. Porter  |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| R. W. Brewer   | F. D. Riley   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| R. R. Brunson  | S. E. Shell   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| F. R. Chattin  | B. A. Smith   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| E. C. Clark  | R. G. Stacy   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| T. A. Dyer   | T. L. Turner  |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| C. W. Evans  | R. M. Wham  |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| L. K. Felker   | J. T. Wiggins   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| B. L. Goodman  | R. H. Wiles   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| V. J. Guy  | D. F. Williams  |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| G. L. Johnson  | G. E. Woodall   |  |                         |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |
| <sup>252</sup> Cf Industrial Sales/Loan Program (DOE/DP)                 | J. B. Knauer<br>R. R. Laxson<br>M. M. Osborne<br>G. D. Owen<br>C. M. Simmons<br>R. M. Wham  | Prepare Cf <sub>2</sub> O <sub>3</sub> and palladium-californium cermet or alloy for sale or loan to domestic commercial users and fabricate and loan <sup>252</sup> Cf neutron sources to universities and government agencies. | 900                     |              |               |              |               |              |                 |               |              |              |             |               |             |               |             |             |             |            |              |             |            |              |               |               |             |           |                |               |               |   |      |

Table 2.3 Isotope Technology Section Programs (continued)

| Project and Sponsor                                       | Principal Investigators  |  | Objectives  | Funding Estimates (\$K) |
|---|--|--|---|-------------------------|
| Stable Isotope Enrichment (DOE/NE)                        | W. S. Aaron<br>L. K. Bertram<br>C. L. Fitzgerald<br>J. R. Gibson<br>J. C. Glover<br>D. R. Hines<br>L. E. McBride<br>G. F. Montcalm | C. M. Myatt<br>R. P. Norris<br>J. H. Paehler<br>B. P. Phillips<br>C. A. Sampson, Jr.<br>J. G. Tracy<br>C. C. Waggoner, Jr. | Develop processes for preparation of enriched isotopes, and use these processes to supply domestic and foreign users.                             | 1100                    |
| Radioisotope Production (DOE/NE)                          | C. W. Alexander<br>J. E. Bigelow<br>J. B. Knauer<br>C. L. Ottinger<br>S. E. Shell  | C. M. Simmons<br>J. T. Wiggins<br>D. F. Williams<br>R. H. Wiles  | Prepare targets for irradiation and process irradiated targets to recover and purify specific radioisotopes.                                      | 250                     |
| Separations and Conversion Technology (DOE/ER and DOE/NE) | W. S. Aaron<br>P. A. Balo<br>W. D. Bond<br>J. B. Knauer<br>L. E. McBride   | C. E. Porter<br>C. A. Sampson, Jr.<br>J. T. Wiggins<br>D. F. Williams<br>L. A. Zevenbergen                                 | Prepare special chemical and physical forms of stable and radioisotopes and chemical compounds for a variety of experimental and productive uses. | 1000                    |
| Isotope Product Distribution (DOE/NE)                     | B. A. Benton<br>R. L. Cline<br>T. A. Danner<br>J. B. Knauer<br>C. L. Ottinger<br>J. G. Tracy                                       |  | Distribute isotope products to the technical and business communities.  | 500                     |

ORNL DWG 93A-168

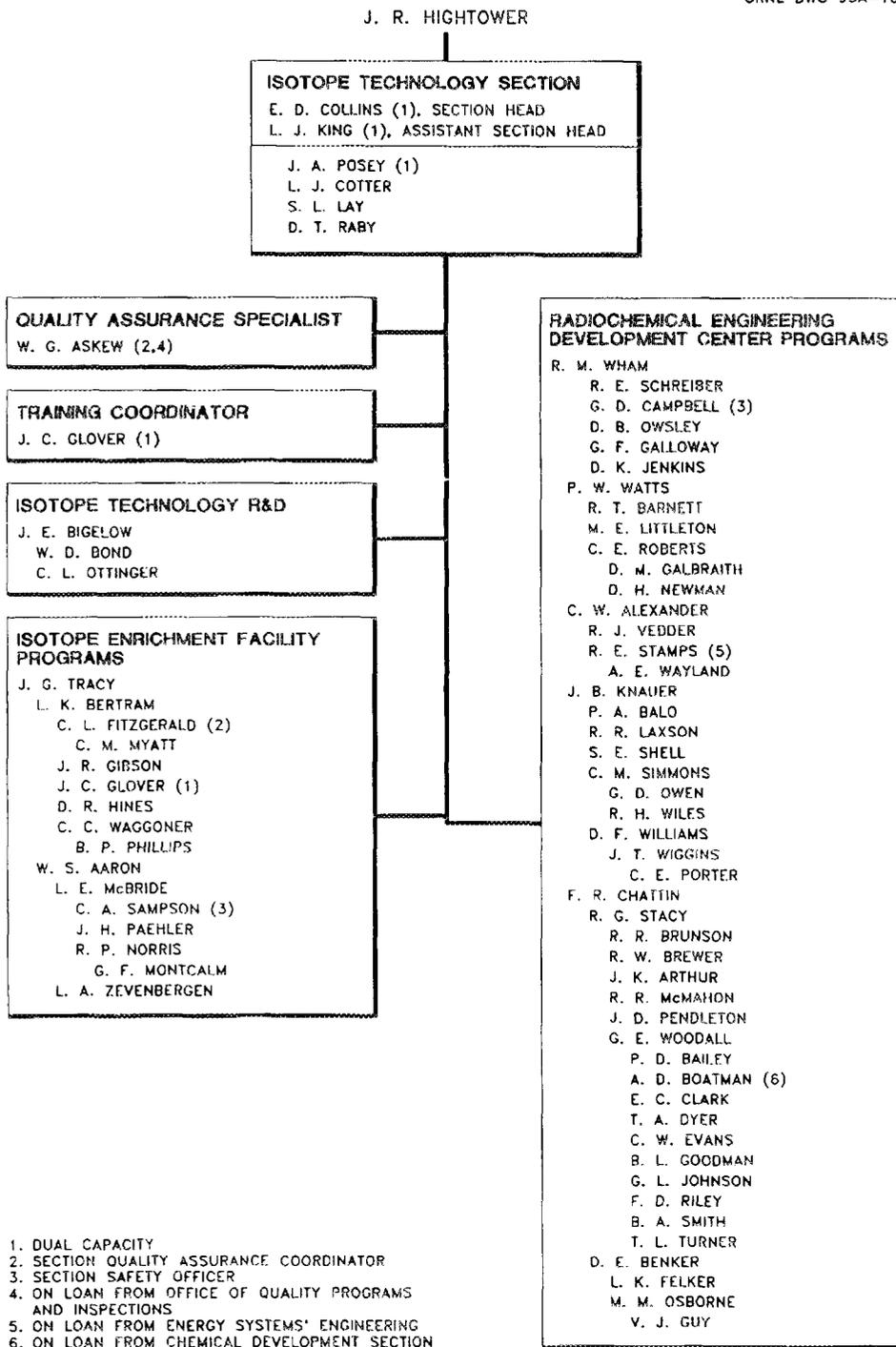


Fig. 2.3. The organizational structure of the Isotope Technology Section.

Table 2.4. Radiochemical Technology Section Programs

| Project   | Principal Investigators  | Objectives  | Funding Estimates (\$K) |
|---|--|---|-------------------------|
| Radioisotope Production (DOE/NE)  | D. W. Ramey<br>J. R. Gibson<br>H. X. Phillips  | Provide radioisotopes and associated special services that are not available through private industry.  | 200                     |
| Isotopes Facilities Shutdown Program (DOE/EM)                           | K. W. Haff<br>D. W. Ramey<br>J. R. Gibson<br>H. X. Phillips<br>B. L. Byrum           | Provide necessary technical and manpower support for shutdown activities (inventory movement, decontamination, waste removal, and surveillance) of surplus isotopes facilities.   | 3500                    |
| Radioactive Material Shipping and Packaging (RAMSPAC) (User Chargeback) | K. W. Haff<br>S. D. Reamy  | Provide support to all ORNL programs in shipping and packaging of radioactive materials that are sent from ORNL to off-site customers and research associates.  | 600                     |
| <sup>233</sup> U Program (DOE/DP)                                       | A. M. Krichinsky<br>J. M. Butler<br>A. J. Farmer<br>B. W. Starnes<br>T. T. McConnell | Evaluate, review, and upgrade equipment, facilities, management activities, and procedures for <sup>233</sup> U storage and distribution to satisfy current DOE requirements for environment, health, and safety compliance. <sup>233</sup> U storage and distribution involves maintenance of <sup>233</sup> U processing and support systems in long-term, safe standby condition in addition to the activities associated with the storage and distribution of <sup>233</sup> U. | 2500                    |
| <sup>229</sup> Th Recovery (Work for Others)                            | C. E. Pepper<br>A. M. Krichinsky<br>B. W. Starnes<br>J. M. Butler                    | Recover <sup>229</sup> Th from thorium residuals for use in biological tracer studies.  | 150                     |

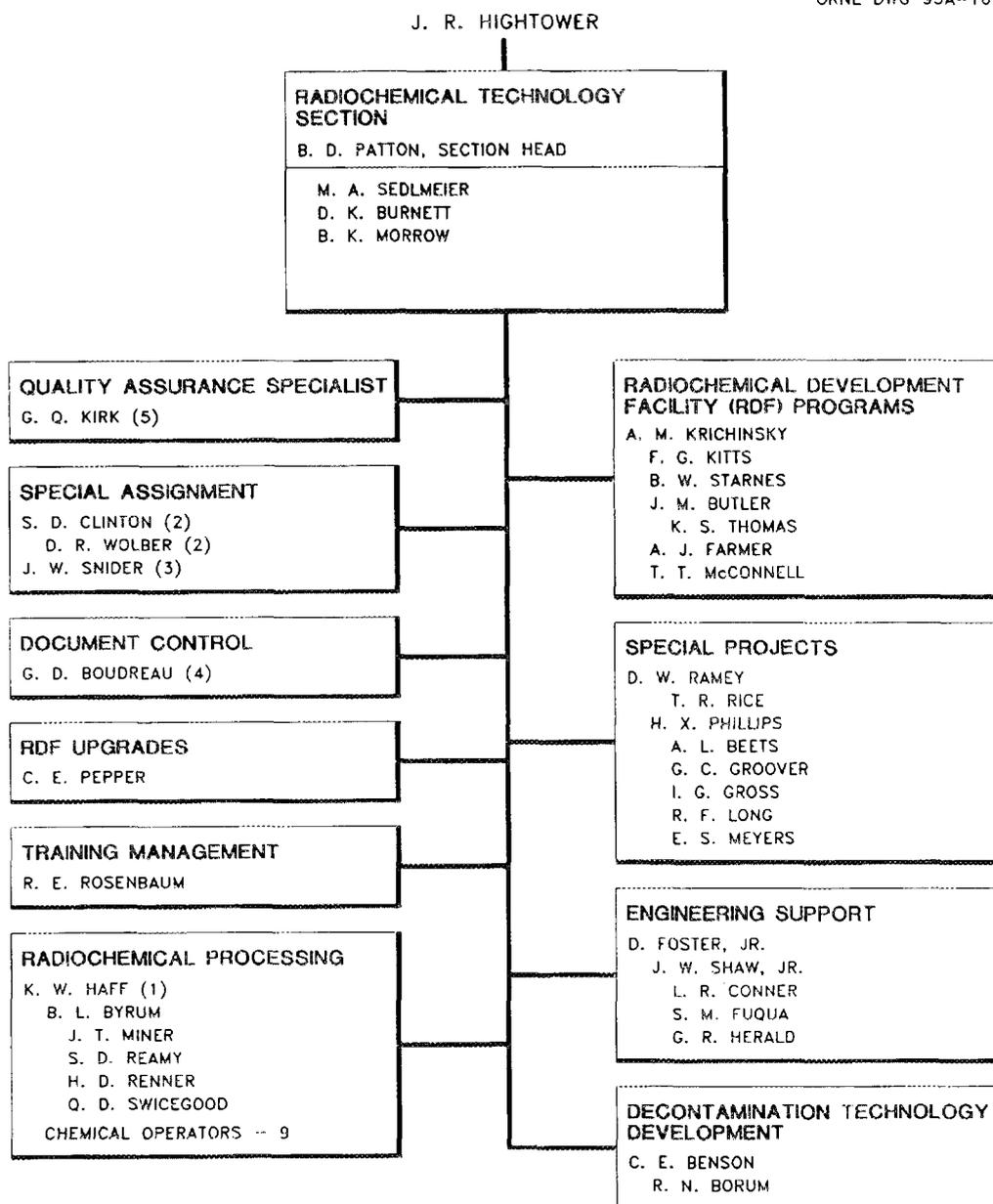
Table 2.4 Radiochemical Technology Section Program (continued)

| Project   | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|---|--|--|-------------------------|
| AVLIS Support (DOE/UE)                            | A. M. Krichinsky<br>B. W. Starnes<br>J. M. Butler<br>A. J. Farmer<br>T. T. McConnell | Provide kilogram quantities of UO <sub>3</sub> product for AVLIS enriched fuel fabrication evaluation.   | 300                     |
| Nuclear Fuel Service (NFS) Scrap Storage (DOE/EM) | C. E. Pepper<br>A. M. Krichinsky<br>B. W. Starnes<br>J. M. Butler<br>A. J. Farmer    | Accept and safely store plutonium scrap for NFS decommissioning activities.  | 900                     |
| FFA Compliance Testing (DOE/EM)                   | C. E. Pepper   | Design, build, and test a "large-scale" model of a doubly contained underground LLLW piping system. This system would incorporate calibrated "leaks" used to assess the ability of new leak detection/location technologies. | 1500                    |
| Hot Cells Revitalization Program (DOE/ER)         | D. Foster, Jr.<br>C. E. Benson<br>R. G. Grubb  | Upgrade the facilities in Buildings 3525 and 3025 through expense-funded upgrades and GPE and GPP projects.  | 600                     |
| Decontamination Technology Development (DOE/ER)   | R. G. Grubb<br>C. E. Benson<br>R. N. Borum<br>R. Hall                                | Develop and demonstrate technologies for effective decontamination and decommissioning of facilities in the DOE complexes.   | 300                     |
| Microwave Concrete Decontamination (DOE/EM)       | D. Foster, Jr.<br>R. G. Grubb  | Develop a microwave healing process to remove radiologically contaminated surface layers from concrete.  | 400                     |

Table 2.4. Radiochemical Technology Section Program (continued)

| Project                               | Principal Investigators   | Objectives   | Funding Estimates (\$K) |
|---------------------------------------|---|--|-------------------------|
| Engineering Support Services (DOE/EM) | L. P. Pugh<br>L. R. Conner<br>D. Foster, Jr.<br>S. M. Fuqua<br>R. Hall<br>J. W. Shaw, Jr.<br>G. R. Herald | Supply engineering support services related to mechanical design, procedure development, and configuration management for the Radiochemical Technology Section, the Chemical Technology Division, and ORNL, as required. | 700                     |

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1. SECTION SAFETY OFFICER
2. TECHNICAL SUPPORT TO ENERGY SYSTEMS' AVLIS SUPPORT
3. TECHNICAL SUPPORT TO ENERGY SYSTEMS' MIXED WASTE TREATMENT PROGRAM
4. ON LOAN FROM INFORMATION SERVICES DIVISION
5. ON LOAN FROM OFFICE OF QUALITY PROGRAMS AND INSPECTIONS

Fig. 2.4. The organizational structure of the Radiochemical Technology Section.

Table 2.5. Isotope Production and Distribution Program

| Project and Sponsor                                | Principal Investigators | Objectives   | Funding Estimates (K) |
|--|-------------------------|--|-----------------------|
| Isotope Production and Distribution Program (IPDP) | E. D. Collins           | Provide isotopes and related services for use in industrial, medical, educational, and research applications. The Programs's mission also includes development of new methods and equipment to produce, recover, and purify isotope products. The Oak Ridge mission within the DOE IPDP is to supply enriched stable isotopes, selected radioisotopes, and related technical services that can be made available using the DOE facilities and capabilities managed by the DOE Field Office, Oak Ridge (OR) and managed by Martin Marietta Energy Systems, Inc. These facilities and capabilities include the Isotope Enrichment Facility (Calutrons) located at the Y-12 Plant, the High Flux Isotope Reactor (HFIR), and the various radiochemical processing facilities [such as the REDC, and the special capabilities of the Isotope Research Materials Laboratory (IRML)]. Other capabilities [such as the Plasma Separation Process (PSP)] may be brought on-line as new markets are identified and developed. | 7500                  |

Table 2.6. Isotopes Facilities Shutdown Program

| Project and Sponsor                           | Principal Investigators        | Objectives  | Funding Estimates (\$K)   |
|---|--------------------------------|---|---|
| Isotopes Facilities Shutdown Program (DOE/EM) | R. E. Eversole<br>B. D. Patton | Formally shut down 16 former isotope production and distribution facilities. This effort includes the necessary immediate surveillance and maintenance (S&M) of their present condition while, simultaneously, preparing the facilities for turnover to DOE's D&D Program. The facilities must be emptied of all hazardous materials, cleaned up of all transferrable contamination, placed in a secure state, and equipped with appropriate monitoring systems for long-term S&M by the D&D Program before eventual decommissioning. | FY 1991 - 9,100<br>FY 1992 - 9,600<br>FY 1994 - 17,3000<br>FY 1995 - 22,800<br>FY 1996 - 10,200 |

Table 2.7. Cesium Capsule Recovery Program

| Project and Sponsor        | Principal Investigators | Objectives   | Funding Estimates (\$K) |
|----------------------------|-------------------------|--|-------------------------|
| RSI Leased Cesium Recovery | E. Newman               | <p>Identify and remove a leaking DOE leased, <sup>137</sup>Cs radiation source capsule from a storage pool at the Radiation Sterilizers, Inc. (RSI), facility in Decatur, GA; return all other sources to the Waste Encapsulation and Storage Facility (WESF) in Hanford, WA; and decontaminate and remediate the RSI site to achieve free release of the facility for unrestricted use.</p> <p>This project will be completed in January 1993. The efforts to complete the remediation were intensified in FY 1992, and the site decontamination was accomplished by September 1992. Following the decontamination, two confirmatory surveys were initiated: the first by the decontamination subcontractor and the second by the State of Georgia. These detailed surveys were completed in November, and the results of the surveys together with the recommendation that the facility be released for unrestricted use were presented to the Division of Natural Resources, Georgia. The State of Georgia will return control of the facility to RSI for unrestricted use on January 6, 1993. This action will complete the commitment made by DOE to provide support for the remediation of the site.</p> | 2510                    |



### **3. WASTE MANAGEMENT AND ENVIRONMENTAL PROGRAMS**

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The mission of the Chemical Technology Division's Waste Management and Environmental Programs (WEP) is to perform research, development, and demonstration (RD&D) work of importance to DOE and other federal agencies in areas involving waste management and environmental control technology, studies and evaluations, and project/program management.

The organization of WEP is shown in Fig. 3.1. Although virtually all of WEP's technical activity occurs in its two component sections, there are important activities performed by managers reporting to the WEP Associate Director. These activities are summarized in Table 3.1 (WEP program summaries).

The Engineering Coordination and Analysis (EC&A) Section has as its primary missions process design; engineering coordination; technology and economic assessments; systems analyses; technical support; and computer applications such as large data bases, transportation system and process modeling, and artificial intelligence and expert systems techniques. The section is composed of scientists and engineers whose collective experience in all areas of division work provides the basis for expert technical assistance to the division, the Laboratory, the Oak Ridge Complex, and other organizations. A summary of current EC&A research is presented in Table 3.2, while Fig. 3.2 illustrates its organizational structure.

The primary missions of the Engineering Development Section are research, development, demonstration, testing, and evaluation of innovative processes for mitigation of problems associated with waste and the environment. Of prime importance is the application of chemical engineering principles toward the solution of these problems. The scope of work includes addressing a broad spectrum of wastes (e.g., solid, liquid, and gaseous; hazardous, radioactive, and mixed) with a broad spectrum of potential processes (e.g., physical/chemical, biological, solidification/immobilization). The section is composed of engineers, scientists, and engineering technicians whose collective experience enables the section to pursue work ranging from basic research to applied development and to provide expert technical assistance to other areas of the division as well as to other organizations within and outside of Martin Marietta Energy Systems. Projects being conducted by the section are summarized in Table 3.3. A section organization chart is presented in Fig. 3.3.

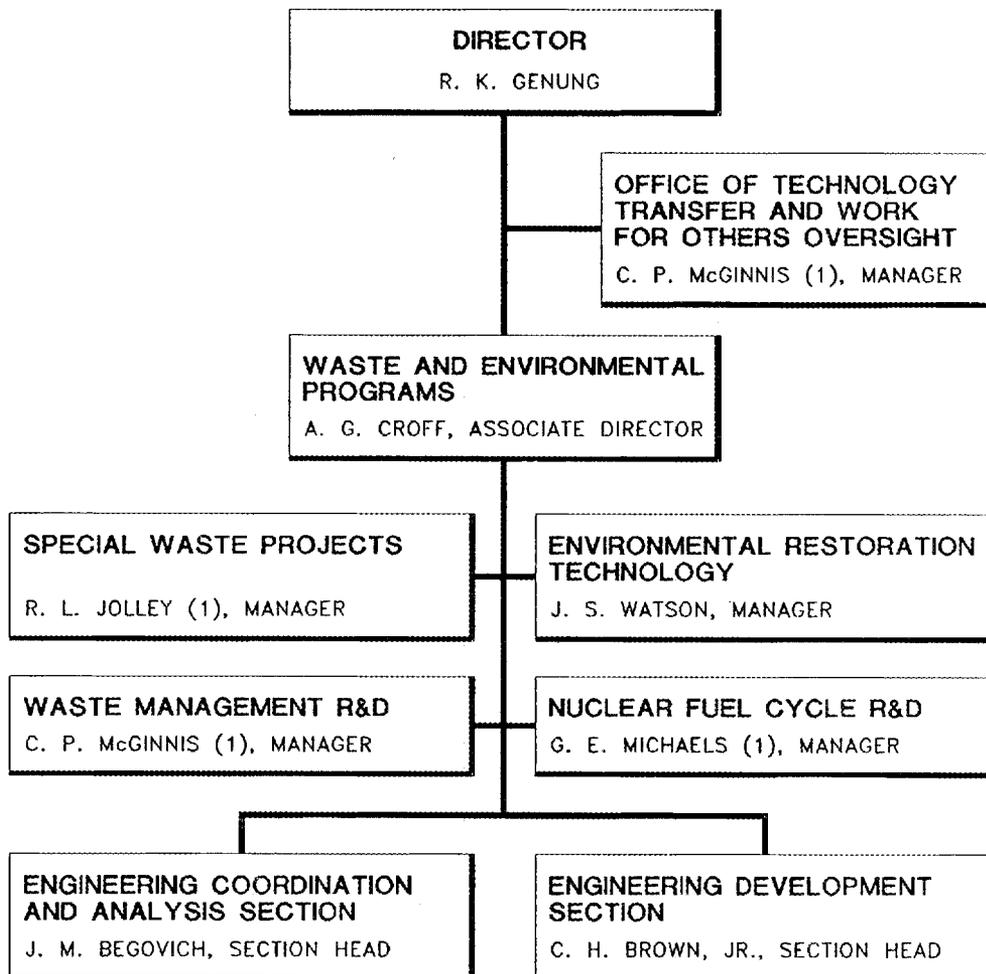
During this report period, the Office of Civilian Radioactive Waste Management (DOE/RW) and the Office of Environmental Restoration and Waste Management (DOE/EM) were the major (nearly exclusive) sponsors of WEP work. DOE/RW funding arrives in a relatively straightforward manner through DOE and the Oak Ridge Field Office (DOE-OR), although future support in this area is expected to be obtained via the DOE/RW Management and Operating Contractor in the Work for Others program:

- directly from the DOE/EM Office of Technology Development;
- from DOE/EM organizations responsible for environmental restoration and waste management through Energy Systems' central organizations having responsibility in these two areas;
- from ORNL's Office of Waste Management and Remedial Actions, which is responsible for waste management at the X-10 site; and
- from DOE/EM through waste management and environmental restoration organizations at other Energy Systems and DOE sites.

Although the future is uncertain, we expect slow declines in DOE/RW funding as the new integration contractor exerts itself. Funding from all branches of DOE/EM is expected to grow slowly for the next few years and then stabilize. Eventually, declines are to be expected in DOE/EM funding. We are making concerted efforts to diversify funding agencies by increasing our work for DOE/CE (Conservation and Renewables), DOD, and NASA. We also expect technology transfer, in general, and Cooperative Research and Development Agreements (CRADAs) to be important components of all programs.

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WEP ORGANIZATION CHART



|       | <u>EXEMPT</u> | <u>NONEXEMPT</u> | <u>TOTAL</u> |
|-------|---------------|------------------|--------------|
| EC&A  | 42            | 8                | 50           |
| EDS   | 22            | 16               | 38           |
| WEP   | 5             | 3                | 8            |
| TOTAL | 69            | 27               | 96           |

1. DUAL CAPACITY

Fig. 3.1. The organizational structure of the Waste and Environmental Programs.

Table 3.1. Waste Management and Environmental Programs

| Project and Sponsor  | Principal Investigators | Objectives  | Funding Estimates (\$K) |
|--|-------------------------|---|-------------------------|
| <p><b>Hazardous Waste Technology Program</b></p> <p>DOE/EM and Work for Others (WFO)</p> <p>Waste Management R&amp;D Program Management (DOE/EM &amp; WFO)</p> | C. P. McGinnis          | <p>Provide the program management for all waste management R&amp;D tasks sponsored by DOE/EM (Leo Duffy) or WFO sponsors. Provide Chemical Technology liaisons with DOE/CE and DOE/DP initiatives. Serve as CTD representative on WFO committees. Serve as the CTD clearinghouse for CRADAs. The primary activity is the identification and initiation of new tasks. Other major aspects of the job include project control (schedule and budget), reporting, and technical coordination.</p> | 200                     |
| <p><b>Environmental Restoration Technology</b></p> <p>Environmental Restoration R&amp;D Technical Support (DOE/EM)</p>   | J. S. Watson            | <p>Contribute expert technical advice and support to Energy Systems' Central Environmental Restoration Division (CERD). Specifically, CERD technology needs are identified and assessed. Promising technologies are then sought and R&amp;D stimulated if technologies are not available.</p>   | 250                     |

Table 3.1 Waste Management and Environmental Programs (continued)

| Project and Sponsor   | Principal Investigators                        | Objectives  | Funding Estimates (\$K) |
|---|--|---|-------------------------|
| Guidance Manual for Conducting Technology Demonstration Activities (DOE/EM) | R. L. Jolley<br>M. I. Morris<br>S. P. N. Singh | Prepare guidance manual to assist Energy Systems' staff in conducting waste management or environmental restoration technology demonstrations. The document ( <i>Guidance Manual for Conducting Technology Demonstration Activities</i> , ORNL/TM-11848) was prepared in checklist style to facilitate its use. The guidance manual presents an integrated, stepwise process for accomplishment of the many regulatory, management, and operational action items required for successful accomplishment of technology demonstrations. | 50                      |

Table 3.2. Engineering Coordination and Analysis Programs

| Project and Sponsor                                   | Principal Investigators  | Objectives  | Funding Estimates (\$K) |
|---|--|---|-------------------------|
| <b>Advanced Technology and Assessments</b>            |  |   |                         |
| LWR Actinide Recycle Program (DOE/NE)                 | G. E. Michaels<br>L. M. Toth<br>M. Petek<br>S. B. Ludwig<br>T. D. Welch<br>W. D. Bond<br>E. Newman | Provide technical support to DOE/NE and Argonne National Laboratory for the development of a pyrochemical process for reprocessing light-water reactor (LWR) fuel. This task includes (1) developing a high-level waste form technology for fission product-bearing molten salts, (2) developing a mechanical process for decladding LWR, and (3) evaluating options for disposition of reprocessed uranium streams and developing supporting technologies. | 1000                    |
| Nuclear Fuel Cycle Externalities (DOE/EP)             | G. E. Michaels<br>S. B. Ludwig<br>W. J. Reich  | Manage and provide technology analyses for an evaluation of the total "social costs" or externalities of nuclear power including effects of the nuclear fuel cycle on public health and on ecosystems. This study is part of a larger comparative evaluation of the social costs of all major electricity production technologies.  | 200                     |
| Support to National Security Programs Office (DOE/IN) | E. Newman<br>J. W. Roddy<br>C. W. Forsberg<br>W. J. Reich<br>R. E. Norman*                         | Provide technical support to the Martin Marietta Energy Systems, Inc., National Security Programs Office. This work supports technology assessments and export control assessments.   | 800                     |
| ORIGEN2 Upgrade (DOE/RW)                              | S. B. Ludwig   | Continue enhancement work and initiate verification and validation of ORIGEN2. ORIGEN2 is essential for predicting radionuclide characteristics of spent fuel and HLW. OCRWM intends to use ORIGEN2 to support the design and licensing-related activities of the repository, as well as to develop the Characteristics Data Base.  | 140                     |
| Core-Melt Source Reduction System (COMSORS) (DOE/NE)  | C. W. Forsberg<br>E. C. Beahm<br>G. W. Parker  | Develop new chemistry-based core catcher concept for DOE/EPR/GE advanced LWRs.  | 10                      |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor                                   | Principal Investigators                         | Objectives  | Funding Estimates (\$K) |
|---|---|---|-------------------------|
| High-Level Waste Tank Advisory Panel (DOE/EM)         | C. W. Forsberg<br>E. D. Collins<br>T. S. Kress* | Support DOE in resolution of HLW tank safety issues.  | 200                     |
| Acceptability of Nuclear Power (ORNL)                 | C. W. Forsberg                                  | Identify long-term requirements to make nuclear power acceptable on a very large scale.   | 100                     |
| Temperature-Initiated Passive Cooling System (DOE/NE) | C. W. Forsberg<br>J. C. Conklin*                | Develop new containment cooling system for a modular high-temperature gas-cooled reactor (MHTGR).   | 50                      |
| Strategic and Contingency Support (DOE/RW)            | C. W. Forsberg<br>E. Peelle*                    | Support DOE repository planning studies. Identify wastes other than spent fuel and vitrified waste that will require repository disposal and evaluate performance issues.   | 50                      |
| Transportation Risk Assessment (DOE/EM)               | W. J. Reich<br>S. B. Ludwig                     | Perform comprehensive assessments of transportation risks from the shipment of radioactive and hazardous materials and wastes for DOE. The RADTRAN 4 computer code, developed and maintained by Sandia National Laboratories for DOE, is the primary tool used to evaluate radiological consequences of incident-free transportation, as well as the radiological risks from vehicular accidents during transportation. | 250                     |
| <b>Modeling and Integrated Data Analysis</b>          |   |   |                         |
| Aerosol Models for VICTORIA (NRC)                     | I. W. Osborne-Lee                               | Develop and encode aerosol models for the VICTORIA code and assist with the validation of the code. This work is in accordance with the VICTORIA code development and assessment plan. The efforts are consistent with the code structure provided by Sandia National Laboratories and the aerosol and oxidation models provided by the United Kingdom and Atomic Energy of Canada, Ltd. (AECL).                        | 120                     |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor   | Principal Investigators | Objectives  | Funding Estimates (\$K) |
|---|-------------------------|---|-------------------------|
| On-site Transportation Analysis Tools (DOE/EM)                              | I. W. Osborne-Lee       | Develop easy-to-use, accepted methodologies for evaluating and documenting the safety of on-site transportation activities. This work will result in an approach and tools with which to assess the risk associated with hazardous shipments at DOE sites. This work will provide DOE and DOE facilities with a straightforward and consistent means of assessing on-site transportation performance in accordance with the upcoming DOE Order 5480.X.  | 280                     |
| Expert System for Radioactive Material Transportation (DOE/EM)              | J. J. Ferrada           | Develop a prototype expert system that provides straightforward and consistent application of hazardous materials transportation regulations. The interactive system is designed to give users access to information that previously could only be obtained from an expert in radioactive materials shipping.   | 300                     |
| Performance System Analysis for the Mixed Waste Integrated Program (DOE/EM) | J. J. Ferrada           | Support the decision making process for the DOE/EM-50 Mixed Waste Integrated Program (MWIP) and the EM-Mixed Low-Level Waste Program. This activity consists of two tasks. The first is to compare the performance of alternative technologies to the baseline technology developed by the Mixed Waste Treatment Project (MWPT). The baseline technology (i.e., commercially available technologies) and waste management strategies will be evaluated systematically by using the ASPEN PLUS simulation program. Alternatives to the baseline technology will be analyzed by using a user friendly program (FLOW) that is in the prototype stage of development. This program will be capable of communicating information to the ASPEN PLUS program. FLOW will calculate rough order-of-magnitude mass and energy balances to assess the performance of the alternative technologies as compared to the baseline process. The second task focuses on identifying key requirements for pilot-scale testing and multidecision criteria for the selection methodology. | 200                     |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor   | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|---|--|--|-------------------------|
| Advanced Waste Minimization Methodology-Waste Minimization Evaluation Model (WMES) (DOE/EM) | B. R. Rodgers<br>J. J. Ferrada                                 | Development of a prototype of an advanced waste minimization evaluation system (WMES). The framework for the methodology is within the windowing environment of a PC-based expert system that will lead the user through a waste minimization process tailored for their specific circumstances by the expert knowledge embodied in the shell. The operation on PC machines makes it available to most waste generators. In addition, it can easily be made portable to other platforms, if necessary. | 100                     |
| <b>Safety and Regulatory Technology</b>   |  |  |                         |
| ES&H Packaging and Transportation Safety Program (DOE/EH)                                   | M. J. Welch<br>L. S. Dickerson<br>R. M. Gove<br>L. B. Shappert | Provide technical and program management support to DOE/EH transportation and packaging safety activities, including conducting the EH oversight assessment program, providing technical reviews, developing guidance documents, and assisting in the implementation of EH regulatory and standards programs.  | 1100                    |
| Safety Analysis Reports for the Gaseous Diffusion Plants (DOE/NE)                           | J. L. Kasten<br>R. J. Andermann, Jr.                           | Provide preliminary analysis to support the safety analysis for the different facilities at the Paducah, KY, and Portsmouth, OH, Gaseous Diffusion Plants. Work includes preliminary hazards analysis, hazards and operability analysis, event tree analysis, and fault tree analysis.   | 540                     |
| Technical Assistance to DOE/EM  | S. M. Gibson   | Provide technical support and liaison between the Office of Technology Development (OTD)/HQ Demonstration, Testing, and Evaluation (DT&E) Division and ORNL.   | 180                     |
| NEPA Coordination (DOE/EM)  | M. L. Saint-Louis  | Provide NEPA coordination support to ORNL Waste Management and Remedial Action Division (WMRAD). Activities include the initiation, preparation, and review of appropriate NEPA documents with other ORNL divisions. In addition, a WMRAD NEPA compliance strategy will be continued, along with tracking of WMRAD NEPA projects.  | 120                     |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor  | Principal Investigators   | Objectives   | Funding Estimates (\$K) |
|--|---|--|-------------------------|
| Waste Characterization (DOE/EM)                                | M. B. Sears   | Characterize the liquid wastes and sludges in the liquid low-level waste tanks. Provide data on the Group 6 waste tanks to comply with requirements of the Federal Facilities Compliance Agreement and support transfer of these tanks to the Environmental Restoration Program.   | 80                      |
| Safety Documentation Review, Upgrade, and Preparation (DOE/ER) | W. J. Armento<br>M. B. Sears  | Provide support to other Chem Tech sections, primarily for the REDC and isotopes facilities, for assessment and revision of existing safety documentation and for preparation of new documentation. Preliminary hazards screening, event tree analysis, and qualitative evaluations of existing documentation and planning of future Phases II and III efforts are required for at least 18 facilities. Phase I included the Safety Analysis Report Update Program with hazards screening for nine facilities. Revised and approved Safety Analysis Reports and Operating Safety Requirements for operating facilities, as required, are the final objectives. | 450                     |
| Integrated Data Base Program (DOE/EM, DOE/RW)                  | J. A. Klein<br>S. N. Storch<br>R. C. Ashline<br>H. W. Godbee<br>C. R. Myers*<br>R. L. Pearson<br>T. C. Wright*<br>R. Salmon | Maintain the Integrated Data Base (IDB), the official DOE data base for spent fuel and radioactive waste inventories and projections. The IDB Program is jointly sponsored by DOE's Office of Environmental Restoration and Waste Management (EM) and the Office of Civilian Radioactive Waste Management (OCRWM). The goal of the IDB is to create and maintain a reliable, consistent baseline of quality data and information to be used for national program management activities. As the official data base for DOE, the IDB is readily available to the DOE community and to DOE-sponsored contractors.   | 1500                    |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor   | Principal Investigators                       | Objectives   | Funding Estimates (\$K) |
|---|---|--|-------------------------|
| Internal Surveillance for Nuclear Criticality Safety at ORNL Building 3019 (DOE/NE) | R. C. Ashline                                 | Identify and examine pertinent nuclear safety review documents relating to the storage of fissile materials in Building 3019 to determine that ORNL is in compliance with DOE Orders and related ANSI/ANS Standards. The goal of this program is to demonstrate that fissile materials handled in the "Penthouse" of Building 3019 will be subcritical under both normal and credible abnormal conditions. | 125                     |
| Accident Analysis of Paducah GDP High Assay Upgrade (HAUP) (DOE/NE)                 | R. C. Ashline                                 | Identify and analyze hazards associated with modifying the Paducah Gaseous Diffusion Plant (GDP) facility to operate at a $^{235}\text{U}$ assay of 5 wt %; analyze and evaluate associated risks; and describe and analyze the measures taken to eliminate, control, or mitigate identified hazards.  | 20                      |
| Pond Waste Management Project Work Instruction Procedures (DOE/EM)                  | R. L. Pearson                                 | Write documented step-by-step instructions that detail the actions required of MMES personnel to accomplish all tasks making up the Pond Waste Management Project at K-25.   | 100                     |
| SWSA-6 Performance Assessment (DOE/EM)  | H. W. Godbee<br>C. W. Nestor*<br>L. M. Tharp* | Estimate the level of release of radionuclides from the waste disposal units in the Solid Waste Storage Area (SWSA)-6. DOE Order 5820.2A requires the preparation of site-specific performance assessments of all low-level radioactive sites accepting such wastes after September 28, 1988.  | 120                     |
| Radiolytic Gas Generation in Pu/PuO <sub>2</sub> Scrap (DOE/EM)                     | H. W. Godbee<br>T. C. Wright*                 | Measure and explain the generation of gases (e.g., H <sub>2</sub> O, O <sub>2</sub> , He, Rn) in stored Pu/PuO <sub>2</sub> scrap at ORNL. Wastes containing radioactivity are capable of generating gases due to the radiolytic decomposition of waste constituents.  | 20                      |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor  | Principal Investigators   | Objectives   | Funding Estimates (\$K) |
|--|---|--|-------------------------|
| Characteristics Data Base (DOE/RW)   | K. J. Notz<br>W. J. Reich<br>R. Salmon<br>R. S. Moore*<br>T. D. Welch | Provide the detailed technical characteristics (physical, chemical, radiological, and thermal); inventories; and projected quantities of LWR spent fuel, high-level waste (HLW), non-LWR spent fuel, and other radioactive wastes that may require long-term isolation. This information is used as input to Waste System Analysis, Systems Operations and Logistics modeling, and other systems-type analysis as well as other OCRWM branches responsible for storage, transportation, and isolation.   | 650                     |
| Systems and Analysis Support (DOE/EM)  | A. L. Rivera  | Provide technical support to waste management programs using a total systems approach. Programmatic activities for application of the total systems approach include technology assessments, needs assessments, sensitivity/uncertainty analysis, and strategic planning and analysis. The technical goal of this program is to formulate waste management decision frameworks and to develop the supporting information using specialized computerized data bases, models, and software.  | 300                     |
| National Profile on Commercially Generated Low-Level Radioactive Mixed Waste (NRC/NMSS, EPA/OSW) | J. A. Klein<br>J. E. Mrochek<br>R. L. Jolley<br>I. W. Osborne-Lee     | Compile a national profile on the volumes, characteristics, and treatability of commercially generated mixed waste that will assist state and compact officials, federal agencies, and private developers in the planning and development of mixed waste treatment, storage, and disposal facilities. In order for the NRC to effectively fulfill its statutory responsibilities under the Atomic Energy Act of 1954 regarding the safe handling, storage, and disposal of low-level radioactive waste, accurate baseline information must be available. In addition, the Resource Conservation and Recovery Act (RCRA) mandates that the EPA ensure proper treatment, storage, disposal, and recycling of hazardous as well as radioactive mixed waste. | 600                     |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor                                | Principal Investigators   | Objectives  | Funding Estimates (\$K) |
|--|---|---|-------------------------|
| <b>Transportation Technology</b>                   |   |   |                         |
| Systems Integration (DOE/RW)                       | R. B. Pope<br>D. S. Joy   | Develop data and capabilities required by multiple components of the Federal Waste Management System (FWMS). This includes (1) characterization and analysis of interfaces between power reactors and the FWMS; (2) development of methods to handle special wastes that must be accepted by FWMS; and (3) system integration studies including modeling of system logistics. | 900                     |
| OCRWM Transportation Operations Project (DOE/RW)   | R. B. Pope<br>J. E. Ratledge<br>L. B. Shappert<br>M. W. Wankerl | Support development of an operational transportation system that fulfills OCRWM requirements. Capabilities to support the transport of spent nuclear fuel and other wastes to a Monitored Retrievable Storage facility and repository are to be developed as needed.  | 2500                    |
| Routing and Logistics (DOE/RW and EM)              | D. S. Joy<br>P. E. Johnson*                                     | Provide analysis of routing options for highway, rail, and barge shipments, including population consideration. Analyses will be performed using the most up-to-date geographical information available (TIGER).  | 250                     |
| Package Drop Testing (Y-12, industry)              | L. B. Shappert<br>W. D. Box                                     | Provide, through the Drop Test Facility, the capability to drop test full-scale transport packages with complete instrumentation for data collection and retrieval.   | 150                     |
| SARP Review (Central Management Organization)      | B. W. Welles  | Provide technical support to the Energy Systems Transportation Safety Manager in the independent review and confirmatory analysis of Safety Analysis Reports for Packagings (SARPs).  | 150                     |
| Uranium Enrichment Safety Program Support (DOE/NE) | F. M. Kovac   | Provide technical and program management support to DOE/NE related to its health and safety management program.   | 300                     |
| Specification Package Evaluation (NRC)             | J. E. Ratledge<br>R. R. Rawl                                    | Review design, testing, analysis, and historical use data to determine how well the Department of Transportation (DOT) specification package designs for radioactive materials meet current regulatory requirements.  | 180                     |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor   | Principal Investigators   | Objectives   | Funding Estimates (\$K) |
|---|---|--|-------------------------|
| Transportation Operations Support (DOE/EM)                                      | R. R. Rawl<br>R. B. Pope<br>J. J. Ferrada<br>V. M. Green<br>M. W. Wanklerl<br>J. E. Ratledge<br>L. B. Shappert<br>R. M. Gove<br>K. S. Boes<br>R. M. Walker* | Provide transportation technical support to DOE/EM in the performance of its transportation operations. Specific technical areas include expert systems, regulatory compliance, transportation systems development, shipment tracking, operations automation, and package development.   | 2900                    |
| High Flux Isotope Reactor (HFIR) Spent Fuel Management Support (DOE/ER, DOE/NE) | J. M. Begovich<br>V. M. Green<br>L. B. Shappert<br>J. E. Ratledge   | Provide support to the Research Reactors Division in investigating management alternatives for its HFIR spent fuel. If a management alternative cannot be identified and implemented before the HFIR storage pool becomes full (in February 1994 to February 1995, depending on the success of certain planned actions), HFIR will be shut down. | 80                      |
| <b>Demonstration and Technology Support</b>                                     |   |  |                         |
| Electropolishing Cell Walls and Decontamination of Concrete (DOE/EM)            | W. D. Box   | Decontaminate surfaces by (1) electropolishing to remove radioactivity from metal surfaces and (2) using a number of different mechanical and chemical methods.  | 60                      |
| Robins Air Force Base Geotechnical Studies (DOD)                                | T. F. Lomenick<br>J. T. Shor<br>S. P. N. Singh  | Assist the Hazardous Waste Remedial Actions Program (HAZWRAP) by providing technical consultations and directions to the many remedial activities ongoing at the U.S. Air Force's Robins Air Force Base.   | 300                     |
| Groundwater Treatment Demonstrations (DOE/EM)                                   | S. P. N. Singh<br>T. F. Lomenick  | Demonstrate innovative treatment processes that can be used to treat mixed waste-contaminated groundwater (i.e., groundwater contaminated with radioactive, toxic, and hazardous compounds) that is known to be present at most DOE industrial sites.  | 780                     |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor   | Principal Investigators | Objectives   | Funding Estimates (\$K) |
|---|-------------------------|--|-------------------------|
| Workshop on Radioactive, Hazardous, and/or Mixed Waste Sludge Management (DOE/EM)   | T. F. Lomenick          | Plan, conduct, and manage a 3-d workshop on the management of low-level radioactive, hazardous, and/or mixed waste sludges generated at DOE-owned facilities.  | 50                      |
| Project Management and Technical Support (PORTS ER, DOE/EM, DOD)  | M. I. Morris            | Provide project management and technical support to the Engineering Development Section (EDS) on several demonstration projects including Demonstration of Cometabolic Techniques, Portsmouth Remediation Technology Demonstration for the X-231B Oil Biodegradation Plot, Plasma Arc, Base-Catalyzed Destruction (BCD) Process, and Kwajalein Soil Remediation Demonstration. | 200                     |
| Control of Metal Emissions from Mixed Waste Incinerators (DOE/EM)   | J. T. Shor              | Develop a fundamental model to simulate metal species formation in a mixed waste incinerator to support the K-25 Site Toxic Substances Control Act (TSCA) Incinerator to meet the regulatory limits on metal emissions for the Incinerator.  | 180                     |
| Technical Support to the K-25 Site Technical Division (K-25 WM, DOE/EM)   | J. T. Shor              | Provide technical support to the K-25 Technical Division on addressing miscellaneous effluent/emissions concerns related to the K-25 TSCA Incinerator.   | 80                      |
| Technical Support to the ORNL Energy Division (DOD and DOE/EM)  | J. T. Shor              | Provide technical support for preparation of Environmental Impact Statements (EISs) for the Chemical Weapons Demilitarization Program and for the Rocky Flats Plant's Residue Elimination Project.   | 100                     |
| Safety Analysis Evaluation for the Paducah Gaseous Diffusion Plant (PGDP) and K-25 Site Emergency Operations Centers (EOCs) | J. T. Shor              | Examine the potential impact of various accident scenarios of the plants on the operations status of their EOC.  | 30                      |

Table 3.2 Engineering Coordination and Analysis Programs (continued)

| Project and Sponsor   | Principal Investigators                                       | Objectives   | Funding Estimates (\$K) |
|---|---|--|-------------------------|
| K-25 Site Toxic Substances Control Act (TSCA) Incinerator Technical Support (K-25 WM)                         | S. P. N. Singh<br>A. L. Rivera<br>J. T. Shor<br>T. C. Wright  | Provide the technical support requested by the TSCA Operations Office in the planning, management, or operations of the Incinerator. At present, this includes (1) ensuring compliance of the Incinerator with the new National Emission Standards for Hazardous Air Pollutants (NESHAP) regulations on radionuclides; and (2) developing a computerized management information system and a current burn plan for the operation of the Incinerator. | 340                     |
| Removal of Toxic Metals from Contaminated Scrap (DOE/EM)  | S. P. N. Singh  | Demonstrate the application and efficacy of innovative processes for removing hazardous and toxic compounds from contaminated equipment generated in the course of decommissioning activities at the Department of Energy-Defense Programs (DOE-DP) sites.   | 75                      |
| Development and Application of Inch-worm Robot and Micro Camera (DOE/EM)                                      | W. D. Box   | Develop an "inch-worm" robot for inspection; sampling; and retrieval of materials in pipelines, ductwork, and other closed systems.  | 100                     |
| Environmental Compliance Assessment and Management Program (ECAMP) Assessments of U. S. Air Force Bases (DOD) | S. P. N. Singh  | Conduct ECAMP assessments of several U. S. Air Force bases in the United States.   | 50                      |
| K-25 Site Technology Logic Diagram Development (DOE/EM)   | S. P. N. Singh<br>A. L. Rivera<br>K. S. Boes<br>J. J. Ferrada | Enumerate and evaluate potential technological options for the management of all wastes from decontamination and decommissioning, remedial actions, and waste management operations at the K-25 Site.  | 200                     |

\*Not Chemical Technology Division personnel.

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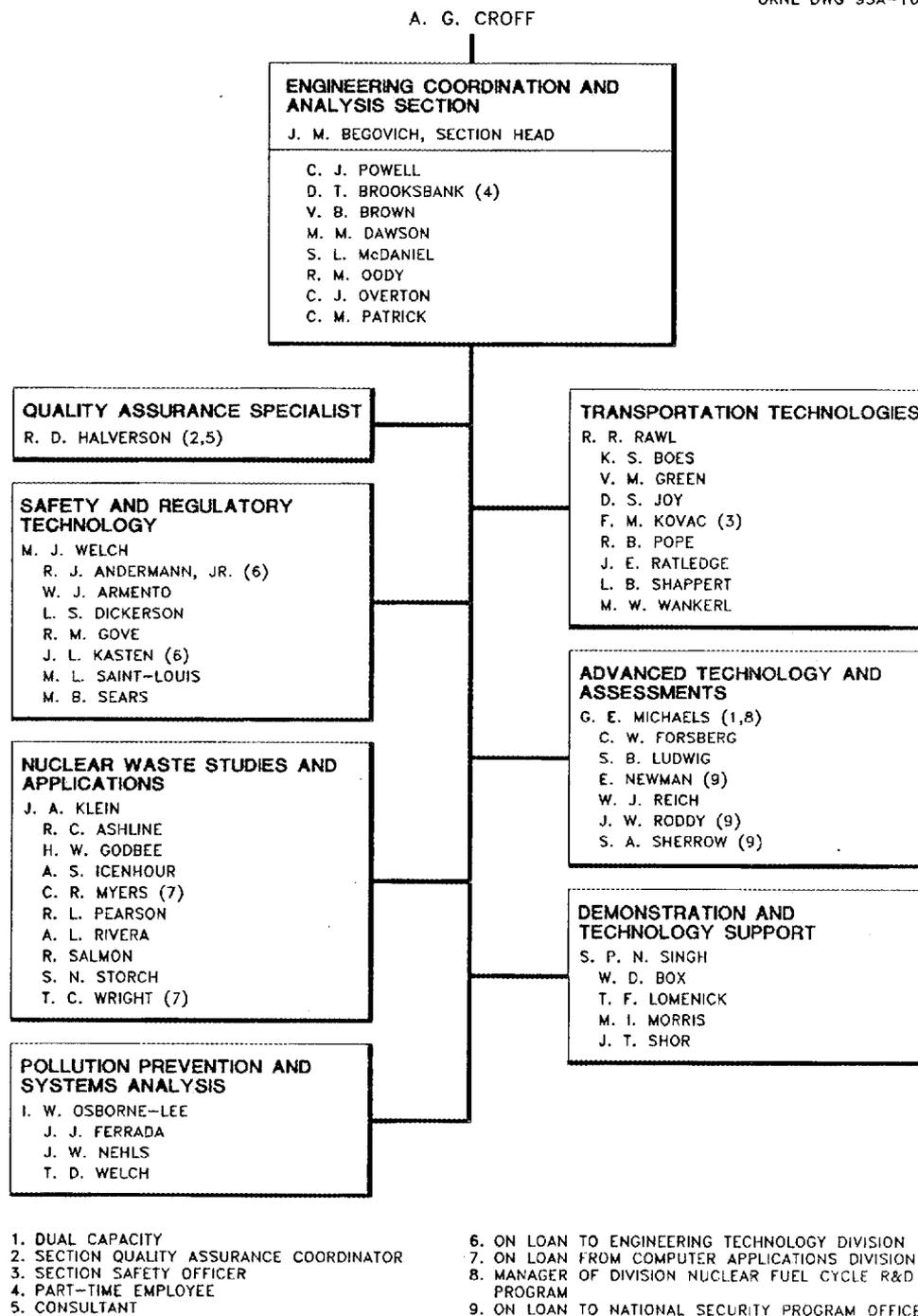


Fig. 3.2. The organizational structure of the Engineering Coordination and Analysis Section.

Table 3.3. Engineering Development Section Programs

| Project and Sponsor  | Principal Investigators | Objectives   | Funding Estimates (\$K) |
|--|-------------------------|--|-------------------------|
| Pond Waste Management Project (ER/K-25)                                  | J. B. Berry             | Establish criteria and implement remediation of 78,000 drums of mixed waste sludge at the K-25 Site.   | 673                     |
| Mixed Waste Integrated Program (DOE/OTD)                                 | J. B. Berry             | Plan and manage a national RDDT&E program qualifying new and emerging technologies on a systems basis for waste treatment and disposal of low-level mixed waste, in coordination with the office of Environmental Restoration and Waste Management, according to Waste Management's needs and schedule. Activities include developing needs specifications in key areas ( e.g., front-end handling, chemical/physical treatment, waste destruction/stabilization, off-gas treatment, and final forms processing and testing); demonstrating high-temperature plasma as an integrated method of destroying waste constituents and forming a stable glass form; and coordinating Office of Technology Development activities on the mixed low-level waste. | 5523                    |
| Stack and Vent Survey (ER/K-25)  | E. L. Youngblood        | Manage data collection and data base compilation for gaseous emissions and stack locations for the K-25 Site.  | 200                     |
| Chemical Extraction of Uranium from Soil (Fernald ID/OTD)                | A. J. Mattus            | Support an integrated demonstration and pilot plant design at Fernald. Using various chemical extractants such as carbonates, uranium was selectively leached from Fernald soils to achieve approximately 50 ppm total uranium or lower.   | 375                     |
| Chemical Extraction of Uranium from Mixed Waste Soils (Y-12/Development) | A. J. Mattus            | Convert mixed wastes to hazardous wastes to facilitate disposal options. Using various chemical extractants, including sodium or ammonium carbonates as well as mineral acids, leaching experiments were performed to remove as much uranium as possible. This work included the precipitation of uranium and the minimization of secondary side stream volumes and new mixed waste by-products.   | 210                     |

Table 3.3 Engineering Development Section Programs (continued)

| Project and Sponsor   | Principal Investigators                         | Objectives  | Funding Estimates (\$K) |
|---|---|---|-------------------------|
| Nitrate to Ammonia and Ceramic (NAC)<br>(Hanford USTID/OTD) | A. J. Mattus                                    | Develop a new process using the active metal aluminum to decompose nitrate in alkaline solution to ammonia while forming alumina, which can serve as its own waste form. The alumina product from the reactor is mixed with silica, calcined, and pressed and sintered into a nitrate-free ceramic. Volume reductions of between 55 to 75% are obtained compared to the starting volume of the liquid waste. The process may be implemented at Hanford and possibly at ORNL in Melton Valley. | 1100                    |
| Support of MVST Grouting Operations (ORNL/Waste Operations) | A. J. Mattus                                    | Support the grouting operations of the Melton Valley Storage Tanks (MVSTs). Prior to every grouting campaign at the Melton Valley site, we use actual hot waste from the storage tanks to prepare waste forms for regulatory testing to confirm that the grout formulation is still performing up to expected regulatory norms. Material prepared in glove boxes is tested utilizing NRC and EPA waste form performance tests such as leaching and physical properties.                       | 150                     |
| Sanitary Landfill Analysis (WM/Y-12)                        | J. F. Walker                                    | Evaluate sanitary waste generation at the ORR and make recommendations for waste minimization.  | 105                     |
| Process Development   | J. B. Berry                                     | Complete construction of engineering development pilot plant facilities to support technology development for aqueous sodium nitrate waste streams. Prepare operating procedures for the fuel recycle process.  | 140                     |
| Bioremediation of PCB Contamination                         | T. L. Donaldson<br>B. S. Evans<br>K. T. Klasson | Develop and demonstrate technologies for bioremediation of PCB-contaminated soils and sludges. Microbial cultures from PCB-contaminated sites are being evaluated for biodegradation capabilities and will be further tested in slurry bioreactors. Field studies will be conducted at a contaminated site on the ORR.  | 300                     |
| Fluid Dynamics Demonstration (OTD/USTID)                    | T. D. Hylton<br>E. L. Youngblood                | Evaluate a surrogate of the slurry waste in the single-shell waste storage tanks at Hanford to determine its rheological behavioral characteristics.  | 300                     |

Table 3.3 Engineering Development Section Programs (continued)

| Project and Sponsor  | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|--|--|--|-------------------------|
| Bioremediation of TCE-Contaminated Groundwater (DOE/OTD)                 | T. L. Donaldson<br>H. L. Jennings<br>A. J. Lucero                    | Compare the performance of two different cometabolic biotreatment systems at a site at K-25. The site is a seepage flow that contains trichloroethylene (TCE), perchloroethylene (PCE), benzene, chlorinated ethanes, and other volatile organics. Bioreactors supplied by Tyndall Air Force Base are being used to demonstrate a methane-utilizing process and a toluene-utilizing process over a multiyear period. | 480                     |
| Destruction of PCBs in Mixed Wastes (DOE/OTD)                            | T. L. Donaldson<br>K. T. Klasson                                     | Evaluate BCD of chlorinated organics for treatment of DOE mixed wastes. Laboratory studies have been done using a surrogate waste containing PCBs, and other surrogate radionuclides have been examined and the destruction of PCBs verified. Other chemical dechlorination methods are also being assessed.   | 225                     |
| Bioremediation Demonstration on Kwajalein Island (DOD/HAZWRAP)           | T. L. Donaldson<br>A. J. Lucero<br>A. B. Walker<br>J. F. Walker, Jr. | Demonstrate bioremediation technology at a small site on Kwajalein Island (Republic of the Marshall Islands, Pacific), which is contaminated with fuel oils and possibly other industrial chemicals because of U.S. military activities on the island over many years. The remoteness of the island and the coral atoll geology create unique opportunities and problems.  | 1000                    |
| Biodegradation of PCBs at Electric Power Substations (EPRI/TVA)          | S. L. Corder<br>B. S. Evans<br>C. A. Haviland<br>K. T. Klasson       | Investigate means to enhance biodegradation via anaerobic dechlorination, chemical treatments, and surfactants to enhance bioavailability. This is a joint program with the University of Tennessee and the Tennessee Valley Authority.  | 50                      |
| Soil Washing for Uranium Removal (DOE/OTD)                               | M. R. Ally<br>J. H. Wilson   | Assist in flowsheet design and evaluation for pilot-scale test of soil washing at the Fernald Plant for removal of uranium. Equipment constructed by IT Corporation will be tested.  | 180                     |
| Secondary Waste Treatment for Soil Washing for Uranium Removal (DOE/OTD) | M. R. Ally<br>J. H. Wilson   | Conduct laboratory tests of unit operations for cleanup of secondary waste streams produced by soil washing for uranium removal and develop flowsheet options for subsequent integrated testing.   | 360                     |

Table 3.3 Engineering Development Section Programs (continued)

| Project and Sponsor  | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|--|--|--|-------------------------|
| Software for Prediction of Thermodynamic Properties (MMES/OTA)   | M. R. Ally   | Develop user-friendly software for application of improved thermodynamic algorithms for prediction of thermodynamic properties to enhance commercialization.   | 20                      |
| Phase Change Materials (DOE/CE)  | M. R. Ally<br>C. A. Haviland                                     | Perform calculations for various salt hydrates to identify potentially useful phase change materials for use in automobile engines and exhaust systems to improve ignition characteristics and reduce pollution.   | 40                      |
| PCB Remediation Demonstration at Kwajalein Atoll (DOD/HAZWRAP)   | T. L. Donaldson<br>K. T. Klasson<br>E. L. Youngblood             | Demonstrate a technology for remediation of the PCB-contaminated equipment and destruction of the PCBs at Kwajalein Atoll in order to avoid shipment of PCBs off the islands. Kwajalein Atoll (Republic of the Marshall Islands, Pacific) has old PCB-contaminated electrical transformers and PCB-contaminated cooling oil at the radar installation on Roi-Namur Island. The use of EPA's BCD technology will be evaluated and will be demonstrated if applicable.           | 100                     |
| Hanford Grout Technology Program (Westinghouse Hanford Co.)  | R. D. Spence<br>E. W. McDaniel<br>C. L. Francis<br>D. R. Trotter | Develop a grout formulation for 101-AW wastes and improve the capabilities of the Grout Treatment Facility. A mixture experiment will be designed and implemented for 101-AW. The resulting surface response models will be used to recommend grout formulations for 101-AW. These recommended grout formulations will be tested and reported to WHC.  | 1300                    |
| Operable Unit I Stabilization Development and Treatability Studies Program - Fernald (Westinghouse Environmental Management Company of Ohio) | T. M. Gilliam<br>S. C. Osborne<br>I. L. Morgan                   | Provide Westinghouse Materials Co. of Ohio with technical support for the implementation of grouting technology as a remediation option to Operable Unit I. Emphasis this fiscal year will be placed on characterization of waste samples from pit No. 5, laboratory preparation necessary to perform a formulation development effort using these waste samples, and formulation development necessary to produce an acceptable waste form for wastes contained in pit No. 5. | 500                     |

Table 3.3 Engineering Development Section Programs (continued)

| Project and Sponsor  | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|--|--|--|-------------------------|
| Waste Operations Support (DOE/EM)                                      | T. E. Kent<br>J. D. Hewitt<br>M. M. Roe  | Provide engineering and process support for the ORNL radioactive liquid waste treatment facilities by focusing on analysis of methods to minimize waste generation, startup of new facilities, and solutions to plant operational problems.  | 300                     |
| Process Wastewater Treatment Plant (PWTP) Upgrade (DOE/EM)             | T. E. Kent<br>J. J. Perona<br>S. A. Richardson<br>P. A. Taylor                 | Develop processes for improved treatment of process wastewaters generated at ORNL. Work will focus on design of centralized treatment flowsheets to minimize secondary waste generation and improve effluent water quality.  | 950                     |
| Waste Generator Certification Program (DOE/EM)                         | J. R. Parrott  | Develop and implement certification/training programs for ORNL liquid waste generators. This effort includes the development of waste acceptance criteria for the treatment plants and coordination of generator/waste management interactions.  | 100                     |
| LLW Evaporation (DOE/EM)   | J. J. Perona<br>J. D. Hewitt<br>D. R. McTaggart                                | Implement and evaluate the performance of the in situ and external evaporation of low-level liquid waste (LLW) being stored at ORNL for future disposal.   | 150                     |
| LLW Treatment (DOE/EM)   | T. E. Kent<br>W. D. Arnold<br>M. W. Burgess<br>D. R. McTaggart<br>J. J. Perona | Develop processes for near-term and long-term treatment of LLLW generated at ORNL. Work will include R&D for both legacy waste and newly generated waste and will focus on both source treatment and design of centralized treatment flow sheets to minimize the secondary waste generated for disposal. | 450                     |
| Programmatic Planning for ORNL Liquid and Gaseous Wastes (DOE/EM)      | S. M. Robinson<br>S. M. DePaoli<br>T. E. Kent<br>J. R. Parrott                 | Develop and implement long-range strategic plans for the management of ORNL liquid and gaseous wastes. This effort includes definition of treatment plant upgrades required to meet regulations and performance of studies required to implement strategy, such as systems analyses and R&D.             | 600                     |
| Environmental Restoration Program (ERP) Waste Management Plan (DOE/EM) | C. M. Kendrick   | Evaluate ORNL Environmental Restoration's long-term waste management needs and incorporate them into ORNL Waste Management's strategic plans.  | 150                     |

Table 3.3 Engineering Development Section Programs (continued)

| Project and Sponsor  | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|--|--|--|-------------------------|
| Federal Facilities Agreement (FFA) Program Management (DOE/EM) | S. M. Robinson   | Provide programmatic management for projects performed for development and implementation of source treatment and/or alternative collection methods required by the FFA.   | 1750                    |
| Waste Area Group 6 Treatability Studies (DOE/EM)               | C. M. Kendrick<br>T. E. Kent<br>S. A. Richardson<br>P. A. Taylor | Design, construct, and operate a pilot plant facility to demonstrate treatability of mixed wastewaters to be generated during the remediation of Waste Area Group 6 (WAG 6).<br>Evaluate solid/liquid separation equipment for use on WAG 6 wastewaters. | 500                     |
| Inactive LLLW Tanks Data Management (DOE/EM)                   | S. M. DePaoli<br>T. D. Hylton<br>E. L. Youngblood                | Develop a data base and evaluate instrumentation required for surveillance and maintenance of inactive LLLW tanks to meet FFA requirements.  | 65                      |
| Sludge Mixing/Mobilization (DOE/EM)                            | E. L. Youngblood<br>J. J. Perona                                 | Evaluate methods for mixing, mobilizing, and sluicing sludge from ORNL 50,000-gal horizontal LLLW tanks which are unique to the DOE system.  | 300                     |
| P&E Division Operations Support (ORNL Overhead)                | P. A. Taylor   | Provide technical support to P&E Division focusing on the Coal Yard Runoff Treatment Facility, the Sewage Treatment Plant, and cooling water systems.  | 30                      |
| ORR/BSR LLLW Upgrade (DOE/EM)                                  | P. A. Taylor   | Develop methods to eliminate LLLW generation at the Oak Ridge Research Reactor and the Bulk Shielding Reactor.   | 30                      |

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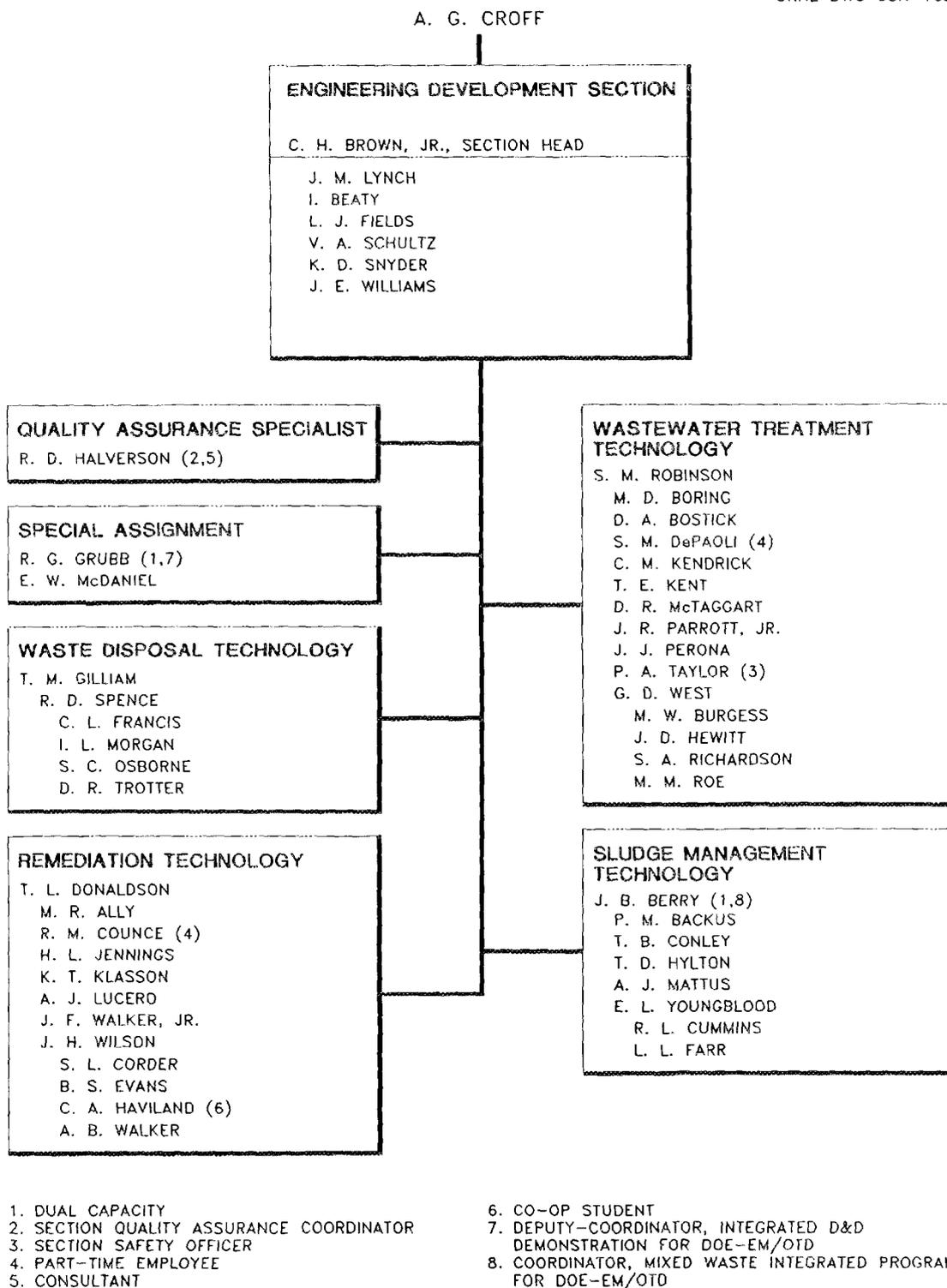


Fig. 3.3. The organizational structure of the Engineering Development Section.

## 4. ENERGY RESEARCH SECTION

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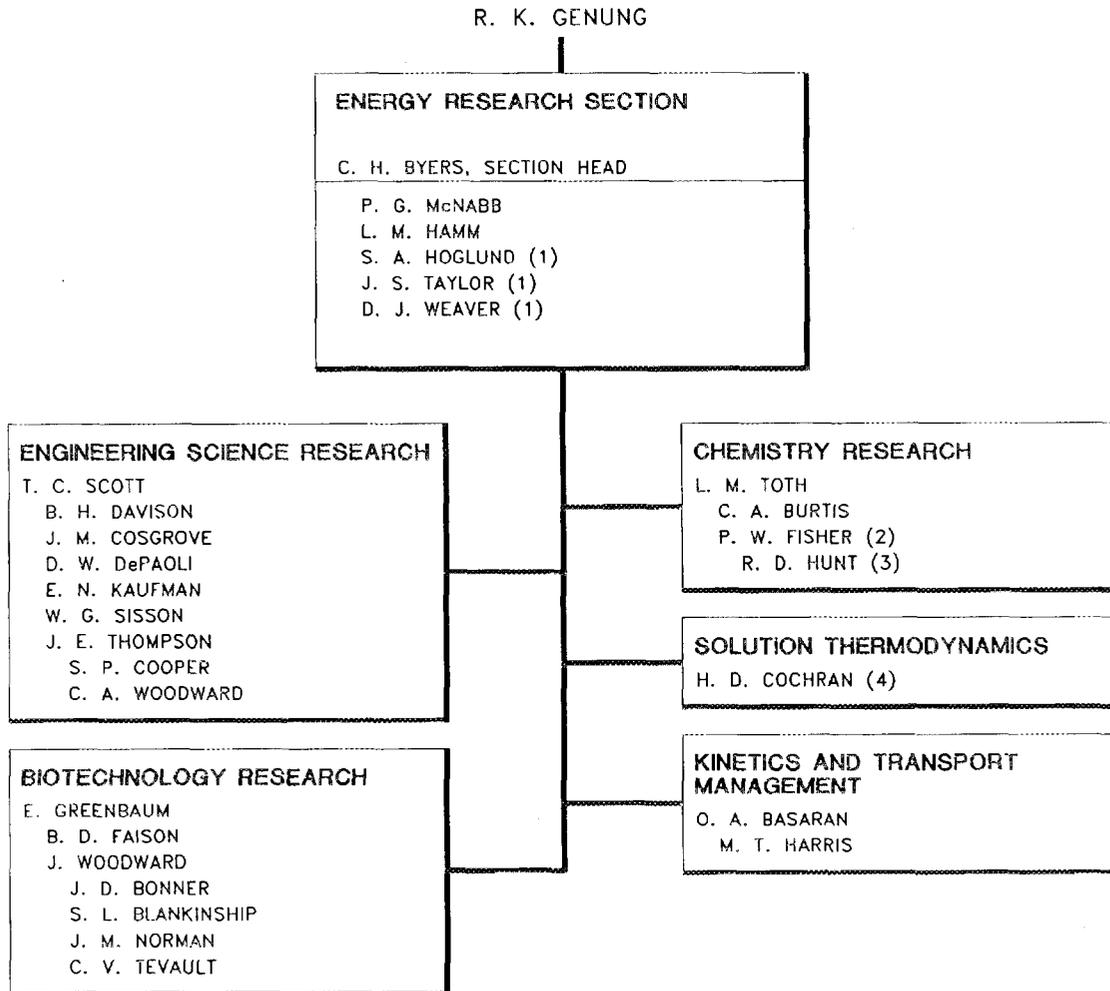
The Energy Research Section (ERS) conducts basic research in chemical engineering, applied chemistry, bioengineering, and biotechnology, with an emphasis on energy-driven technologies. In chemical engineering, research interests include multiphase separation; supercritical extraction and the equilibrium theory of supercritical mixtures; and controlled production of ceramic precursors, including theories of particle nucleation and growth, as well as homogeneous precipitation experimentation.

Chemistry research focuses on the study of the solution behavior of actinide compounds. In particular, the complexing behavior of  $\text{UOCl}_2$  and the hydrolysis of  $\text{UF}_6$  are currently of interest.

In biotechnology and bioengineering, a wide variety of interests are represented, including biophotolysis, advanced bioreactor research, enzyme hydrolysis, biosorption technologies, biological coal liquefaction, chemicals from biomass, and clinical chemistry.

The organizational structure of the ERS is presented in Fig. 4.1. Table 4.1 summarizes the variety of research currently being undertaken by the section.

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1. PART-TIME EMPLOYEE
2. ON LOAN TO FUSION ENERGY DIVISION
3. SECTION SAFETY OFFICER
4. SECTION QUALITY ASSURANCE COORDINATOR

Fig. 4.1. The organizational structure of the Energy Research Section.

Table 4.1. Energy Research Section Programs

| Project and Sponsor  | Principal Investigators  | Objectives  | Funding Estimates (\$K) |
|--|--|---|-------------------------|
| Interactions of Solvents, Solutes, and Surfaces: Adsorption and Supercritical Extraction (DOE/BES) | H. D. Cochran  | Conduct experimental and theoretical studies of the effects of molecular interactions between dissolved solutes in supercritical solvents and between adsorbed solutes on surfaces.   | 367                     |
| Multicomponent Separations by Continuous Chromatography (DOE/BES)                                  | C. H. Byers  | Optimize continuous chromatography to maximize its energy-saving potential and assist in its technology transfer to industry.   | 50                      |
| Nucleation, Growth, and Transport Phenomena in Homogeneous Precipitation (DOE/BES)                 | C. H. Byers<br>M. T. Harris<br>O. A. Basaran   | Conduct fundamental studies of homogeneous nucleation and growth in systems of ultrafine particles used to prepare a new generation of ceramics.  | 285                     |
| Synthesis of Ultrafine Metal Oxide Particles in External Fields (DOE/BES)                          | M. T. Harris   | Study the decomposition and precipitation kinetics of aqueous metal nitrate solutions when they are subjected to microwave heating. Investigate the formation of fibrils during the electrohomogeneous precipitation of metal alkoxide solutions.   | 45                      |
| Chemical and Physical Principles in Multiphase Separations (DOE/BES)                               | C. H. Byers<br>T. C. Scott<br>O. A. Basaran<br>D. W. DePaoli<br>W. G. Sisson<br>C. Tsouris<br>J. Q. Feng*<br>X. Zhang* | Focus primarily on improving mass transfer in liquid-liquid solvent extraction by altering and controlling droplet-continuum hydrodynamics; exploring transport fundamentals in vapor-liquid contacting operations; and investigating high-intensity, high-gradient magnetic fields for separation of macromolecules. | 576                     |
| A New Method for Measuring the Dynamic Surface Tension of Complex-Mixture Liquid Drops (CRADA/BES) | O. A. Basaran<br>M. T. Harris<br>X. Zhang*   | Develop and apply a new technique that can measure the dynamic surface tension at the interface between a growing drop and an ambient fluid in 1-10 ms.   | 125                     |
| Supercomputer Analysis of Multidrop Oscillations (DOE/BES)   | O. A. Basaran<br>J. Q. Feng*   | Develop theories and algorithms to study the interactions between two or more drops in electric and/or flow fields.   | 50                      |
| The Electric Dispersion Reactor (DOE/BES)  | C. H. Byers<br>T. C. Scott<br>M. T. Harris   | Develop electrical dispersion concepts for use in a liquid-liquid reactor for production of precursor ceramic powders.  | 262                     |

Table 4.1 Energy Research Section Programs (continued)

| Project and Sponsor  | Principal Investigators                                      | Objectives  | Funding Estimates (\$K) |
|--|--|---|-------------------------|
| Chemistry of Actinides and Fission Products (DOE/BES)                      | L. M. Toth<br>R. D. Hunt                                     | Conduct low-temperature photochemical, molten salt, and spectroscopic fundamental studies related to separation phenomenology. Work will focus on the characterization of hydrolytic and coordination species that influence the chemistry of these elements. | 445                     |
| BES Bioprocessing for Energy Applications (DOE/BES)                        | T. C. Scott<br>J. M. Cosgrove                                | Investigate the fundamentals of biosorbent and biocatalytic systems and their use in contactors and bioreactors.  | 50                      |
| Advanced Bioprocessing Concepts (DOE/CE)                                   | C. D. Scott<br>B. H. Davison<br>T. C. Scott<br>E. N. Kaufman | Explore advanced bioreactor concepts, such as efficient immobilized biocatalysts and simultaneous separations.  | 600                     |
| Bioconversion of Coal (DOE)  | B. D. Faison<br>C. D. Scott                                  | Investigate the solubilization of coal by microorganisms and enzymes.   | 220                     |
| Molecular-Based Study of Fluids Using Parallel Supercomputers (ORNL/LDR&D) | H. D. Cochran  | Develop, test, and demonstrate computer programs for molecular dynamics simulations using interaction site models on the Intel Paragon massively parallel supercomputer.  | 50                      |
| CRADA with Rohm and Haas   | T. C. Scott<br>M. T. Harris                                  | Conduct cooperative research with Rohm and Haas on the use of electric fields in separations and materials processing.  | 125                     |
| Fundamentals of Coal Bioprocessing (Advanced Energy Projects/BES)          | T. C. Scott<br>E. N. Kaufman<br>C. D. Scott<br>B. D. Faison  | Investigate the use of biocatalysts for the processing of coal for the production of fuels and chemicals.   | 528                     |
| Bioprocessing of Plant Materials (DOE/FE)                                  | T. C. Scott<br>J. M. Cosgrove                                | Study enhanced enzyme production and the interaction of enzymes with biphasic liquid systems.   | 200                     |
| Alternative Feedstocks Program (DOE/CE)                                    | B. H. Davison<br>T. C. Scott<br>C. D. Scott                  | Conduct thermochemical and bioprocessing studies of renewable resources for the production of fuels and chemicals.  | 230                     |

Table 4.1 Energy Research Section Programs (continued)

| Project and Sponsor  | Principal Investigators  | Objectives   | Funding Estimates (\$K) |
|--|--|--|-------------------------|
| Chemical Kinetics of Enzyme-Catalyzed Reactions (DOE/BES)                      | E. Greenbaum<br>J. Woodward<br>J. W. Lee<br>K. A. Affholter<br>C. V. Tevault | Explore quantum processes and enzyme catalysis involving photosynthetic production of renewable energy.                              | 556                     |
| Technology for Bioelectronic Components (WPAFB/AFOSR)                          | E. Greenbaum<br>J. W. Lee<br>I. Lee  | Develop biological optoelectronic energy transducers.  | 100                     |
| Photobiological Reactors (DOE/CE)  | E. Greenbaum<br>C. V. Tevault<br>S. L. Blankinship                           | Develop photobiological reactors for photosynthetic conversion and CO <sub>2</sub> recycling.  | 150                     |
| Renewable Hydrogen Production for Fossil Fuel Processing (DOE/FE)              | E. Greenbaum<br>S. L. Blankinship  | Achieve renewable hydrogen production by microalgal water splitting.   | 100                     |
| One-Step Photoconversion of Biomass to Volatile Hydrocarbons (ORNL Seed Money) | E. Greenbaum<br>C. V. Tevault<br>C. Y. Ma                                    | Produce value-added chemicals by photoconversion of lignocellulosic materials.   | 111                     |
| Photosynthetic Chemical Detector (DOE/ITC)                                     | E. Greenbaum<br>R. Collins<br>S. L. Blankinship                              | Detect environmental pollutants by an increase in quantum yield of fluorescence.   | 90                      |
| Biocatalytic Design by Chemical Modification (DOE/BES)                         | J. Woodward<br>B. R. Evans   | Modify cellulase so as to enhance its catalytic activity.  | 250                     |
| Investigation of Cellulose/Cellulase Interaction (NREL)                        | J. Woodward  | Determine the mechanisms of enzymatic cellulose degradation.   | 100                     |
| Synergy Between Cellulase Enzyme Components (NREL)                             | J. Woodward<br>L. A. Hamilton  | Describe the synergistic action between the components of cellulase.   | 100                     |
| Separation of Noninked Cellulose Fibers in Newsprint (ORNL/LDR&D)              | J. Woodward  | Develop an environmentally friendly method for the separation of noninked cellulose fibers from inked cellulose fibers in newsprint. | 35                      |

Table 4.1 Energy Research Section Programs (continued)

| Project and Sponsor   | Principal Investigators   | Objectives   | Funding Estimates (\$K)         |
|---|---|--|---------------------------------|
| Fundamentals of Microbial Coal Processing (DOE/FE)  | B. D. Faison<br>J. M. Norman  | Explore biochemical and physiological mechanisms affecting interactions between microorganisms and coal or coal-derived materials; develop novel processes for coal conversion and heteroatom removal. | 100                             |
| Biosorption for Treatment of Y-12 Process Effluents (Oak Ridge Y-12 Plant)                              | B. D. Faison<br>J. D. Bonner<br>G. F. Bloomingburg*                 | Develop and demonstrate a biosorbent-based process for removal of uranium and nickel from waste streams generated at the Oak Ridge Y-12 Plant.   | 200                             |
| Biosorption for Restoration of Uranium Mining Sites (DOE/OTD)   | B. D. Faison<br>J. D. Bonner<br>G. F. Bloomingburg*<br>H. I. Adler* | Develop and demonstrate a biosorbent-based process for removal of uranium, radium, iron, and sulfur from surface and groundwater at a former uranium mining site in eastern Germany.                   | 300                             |
| Biosorption for Treatment of Waste Streams from Molten Salt Oxidation Processes (DOE/ER)                | B. D. Faison<br>J. D. Bonner<br>G. F. Bloomingburg*<br>H. I. Adler* | Develop and demonstrate a biosorbent-based process for removal of uranium, strontium, and cesium from spent molten salt streams generated during treatment of mixed wastes.                            | 180                             |
| Evaluation of Biosensor Technology for Monitoring of Microbial Processes in the Subsurface (ORNL/LDR&D) | B. D. Faison<br>J. M. Norman<br>A. V. Palumbo*<br>R. S. Burlage*    | Evaluate the feasibility of using a genetically engineered microorganism as an in situ monitor for degradation of toluene and trichloroethylene in subsurface environments.                            | 55<br><i>(internal funding)</i> |

\*Not Chemical Technology Division personnel.

## **5. OFFICE OF SAFETY AND OPERATIONAL READINESS**

The Office of Safety and Operational Readiness (OSOR) is the focus of ES&H activities for the division. Its relationship to the organizational structure of Chem Tech is shown in Fig. 5.1. This organization includes the Division Safety and Radiation Control Officer, Environmental Protection Officer, Hazards Communication Officer, and Hazardous Materials Coordinator.

The OSOR provides technical advice to other organizations in the division on ES&H affairs, prepares implementing procedures, and acts as the Division Director's representative in audits and inspections of division activities. Further, the OSOR coordinates the preparation of safety documentation and tracks corrective actions relative to division activities and facilities. In the latter activity, the OSOR works closely with the division quality assurance specialists to ensure that corrective actions are properly completed and documented before they are closed. The current ES&H activities conducted by OSOR are described in Table 5.1.

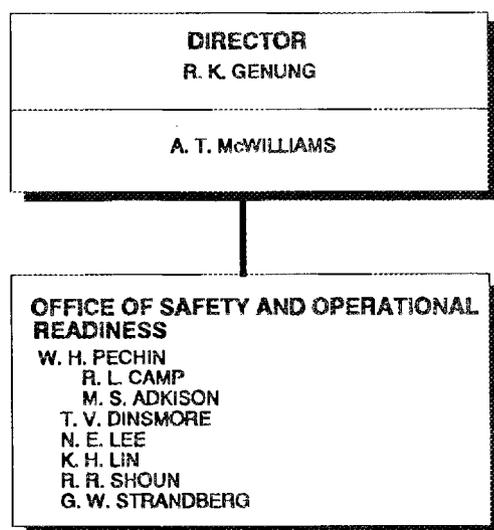


Fig. 5.1. The organizational structure of the Office of Safety and Operational Readiness.

Table 5.1. Office of Safety and Operational Readiness Programs

| Project and Sponsor*  | Principal Investigators | Objectives   |
|---|-------------------------|--|
| Safety Analysis Report Update Program                         | K. H. Lin               | Update the Safety Analyses Reports (SARs) and Operational Safety Requirements (OSRs) for all applicable division facilities in accordance with the ORNL SAR Update Program.              |
| Procedure Preparations and Review                             | W. H. Pechin            | Prepare implementing procedures for division ES&H activities. Review and comment on new Energy Systems and ORNL procedures in the ES&H area.   |
| Implementation of Conduct of Operations                       | W. H. Pechin            | Prepare a matrix reflecting current division practices and needs in Conduct of Operations. Assist the sections in implementation.  |
| Realignment of Contamination Zones                            | R. R. Shoun             | Review and remap all contamination zones in the division to conform to new DOE requirements.   |
| Identification of Confined Spaces                             | R. R. Shoun             | Tour each facility with the Industrial Hygiene representative to identify and properly mark those areas that require special entry requirements as confined spaces.                      |
| Resource Conservation & Recovery Act (RCRA)                   | N. E. Lee               | Tour each satellite and 90-d accumulation area with an Environmental Compliance representative to ensure all areas are properly marked and maintained.                                   |
| Toxic Substances Control Act (TSCA)                           | N. E. Lee               | Survey and inventory all PCB-containing equipment in division facilities.  |
| Development and Maintenance of a Tracking System              | T. V. Dinsmore          | Develop and maintain a system to record, track the status of, and report on all commitments to corrective action.  |
| Chemical Inventory  | G. W. Strandberg        | Prepare an inventory of chemicals in each laboratory of the division.  |
| Chemical Hygiene Plan   | G. W. Strandberg        | Prepare a document in accordance with Occupational Safety and Health Administration (OSHA) requirements to communicate the hazards and necessary precautions for working with chemicals. |
| Implementation of Hazardous Materials Inventory System (HMIS) | G. W. Strandberg        | Implement the HMIS in Chem Tech.   |

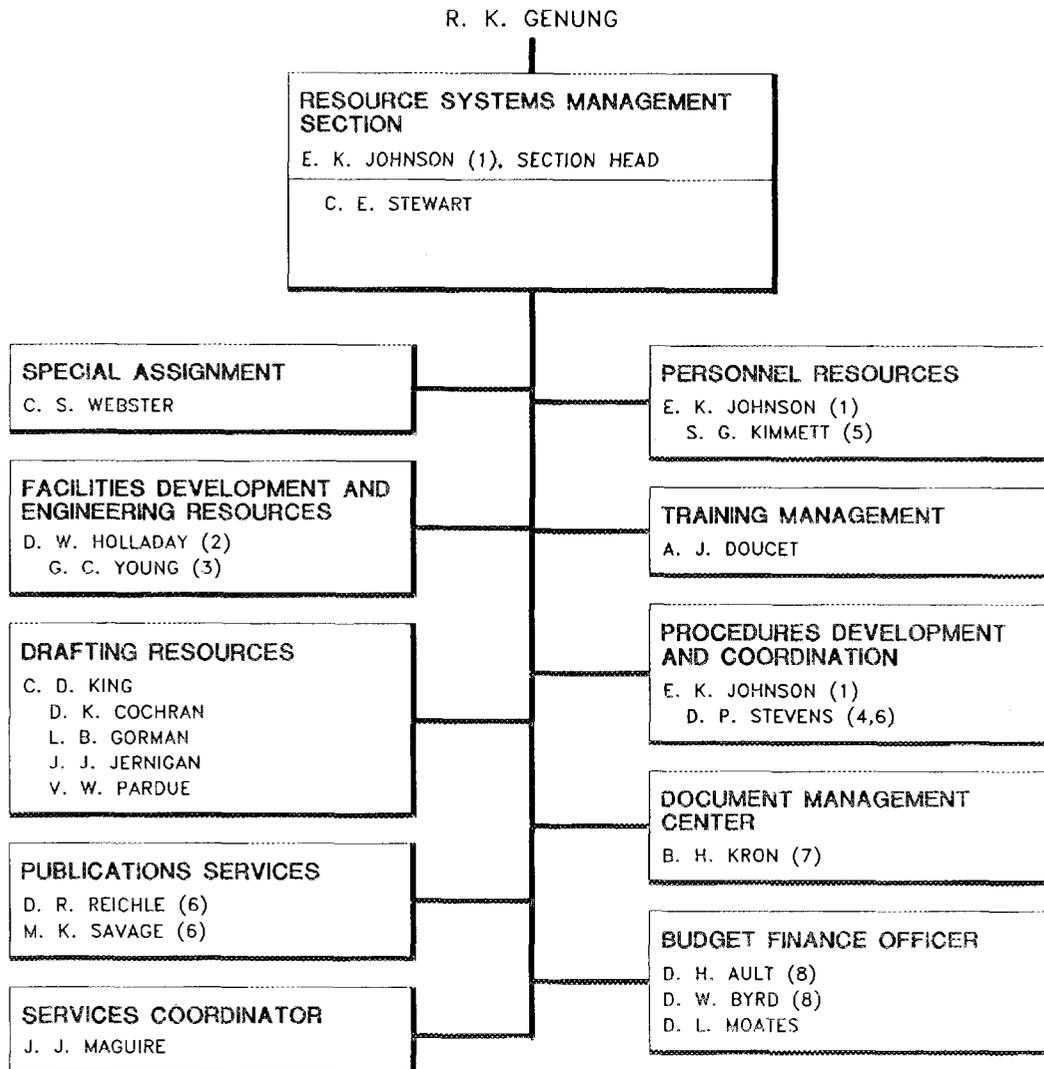
\*The CTD OSOR is an overhead function budgeted at approximately \$700K per year.



## **6. RESOURCE SYSTEMS MANAGEMENT SECTION**

The Resource Systems Management Section (RSMS) provides support of the division research, development, and demonstration objectives and activities and performs a broad range of administrative and service functions. Figure 6.1 depicts the organizational structure of the section. The primary responsibilities involve interpreting, advising, and coordinating proper application of company policy and procedures while maintaining efficient work flow; expediting required forms; and fostering effective working relationships in employment and performance and promotion planning, computer security coordination, capital facility development, editorial support, drafting resources, procurement and special services, finance and budget resources, training management, and document management. The diverse support activities of RSMS are summarized in Table 6.1.

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1. DUAL CAPACITY
2. SECTION QUALITY ASSURANCE COORDINATOR
3. SECTION SAFETY OFFICER
4. PART-TIME EMPLOYEE

5. AFFIRMATIVE ACTION REPRESENTATIVE
6. ON LOAN FROM PUBLICATIONS DIVISION
7. ON LOAN FROM INFORMATION SERVICES DIVISION
8. ON LOAN FROM FINANCE AND MATERIALS DIVISION

Fig. 6.1. The organizational structure of the Resource Systems Management Section.

Table 6.1. Resource Systems Management Section Programs

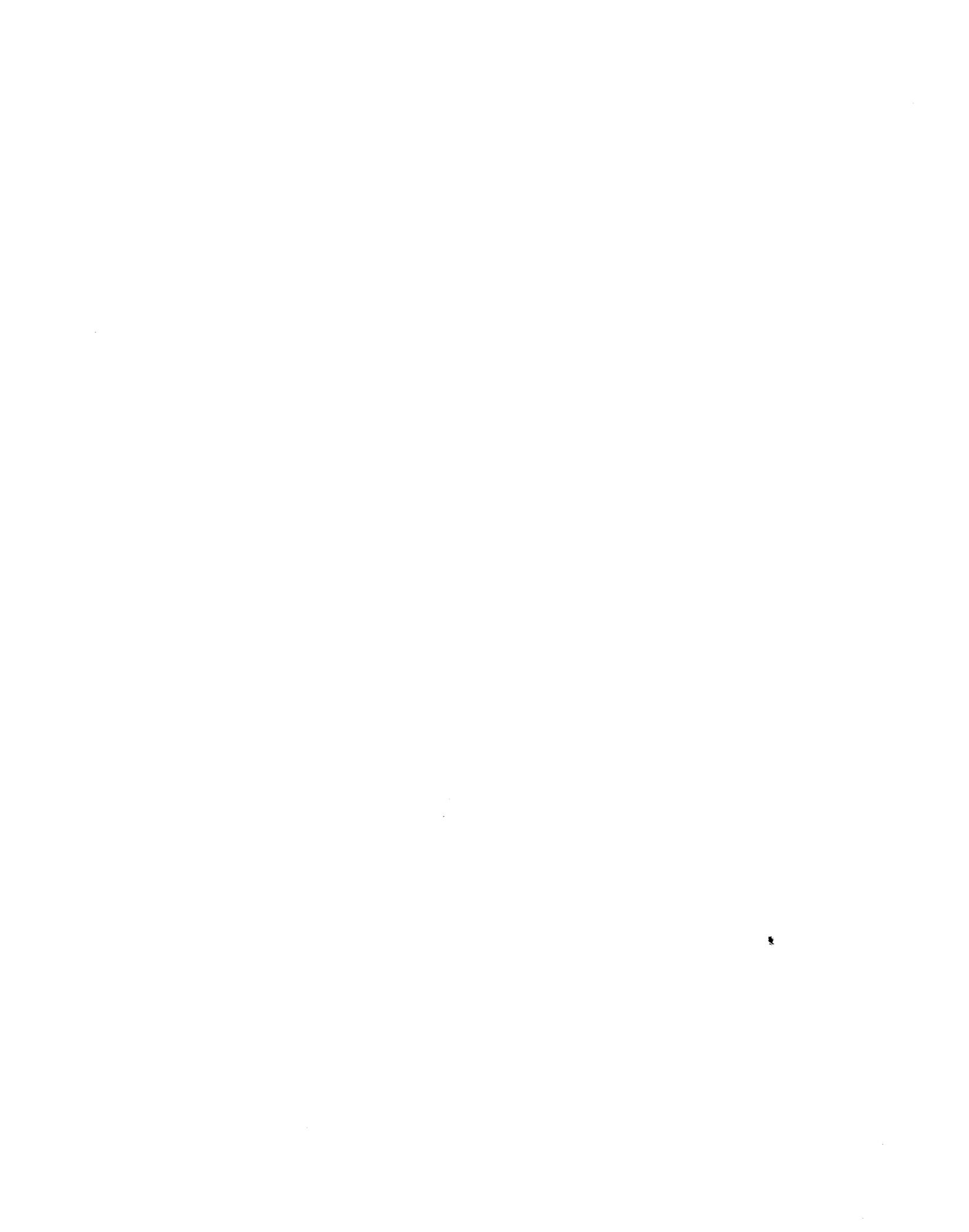
| Project and Sponsor                            | Principal Investigators       | Objectives   | Funding Estimates (\$K) |
|--|-------------------------------|--|-------------------------|
| Facility Development and Engineering Resources | D. W. Holladay<br>G. C. Young | Process all expense and capital projects that directly impact Chem Tech facilities and for which Chem Tech utilizes the expertise of Martin Marietta Energy Systems, Inc. (Energy Systems) Engineering. In general, it is the responsibility of the Chem Tech Engineering Project Coordinator to oversee all of these capital and expense projects in such a manner that (1) design and construction building projects are conducted according to DOE design criteria, quality assurance, and specifications; (2) the design, operational capabilities, and functional requirements of the facilities are contributive to the programmatic missions of the division; and (3) all activities are in compliance with health, safety, total quality management, environmental standards and regulations, and management of hazardous, radioactive, mixed, and other categories of wastes. In addition to project management responsibilities, the Facilities Development and Engineering Resources (FDER) group provides conceptual and developmental design expertise in two main areas: conceptual design and input to Titles I and II design are provided for a wide range of engineering disciplines used in the conduct of capital projects; chemical engineering process design expertise (fluid dynamics and separations processes) is provided for various types of projects planned by Chem Tech (e.g., planning projects on treatment of process and radiochemical wastes and transportation of LLLW and process wastes to treatment facilities). | 130                     |

Table 6.1 Resource Systems Management Section Programs (continued)

| Project and Sponsor                       | Principal Investigators   | Objectives  | Funding Estimates (\$K) |
|---|---|---|-------------------------|
| Publications Services<br>(Reports Office) | D. R. Reichle<br>M. K. Savage   | Process (edit, proofread, clear, and prepare for publication or distribution) the various manuscripts submitted by the Chem Tech research staff members and management so as to help them (1) meet all commitments with DOE, NRC, and other funders; and (2) disseminate research information in a timely manner through oral presentation at selected scientific meetings and publication in appropriate journals. As secondary objectives, the Reports Office routinely (1) provides editorial and proofreading support to the Chem Tech Drafting Resources group, (2) offers guidance/advice to authors and secretaries on report preparation and correspondence, and (3) maintains liaison with all departments and service areas of the Publications Division. Concurrent with these activities, the Reports Office staff members constantly strive to upgrade their skills by keeping abreast of all new developments (i.e., policies and instrumentation) in the technical publications field. | 100                     |
| Drafting Resources                        | C. D. King<br>D. K. Cochran<br>L. B. Gorman<br>J. J. Jernigan<br>V. W. Pardue | Provide graphic and drafting needs to Chem Tech research personnel while maintaining quality standards and minimizing costs to customers.   | 292                     |
| Services Coordinator                      | J. J. Maguire   | Review and process requisitions and assist Chem Tech staff members in the preparation, follow-up, and expediting of requisitions; prepare and distribute the vehicle report to sections with access to company vehicles; assist in the preparation and distribution of the Property Transfer Records for the division; accumulate data to update the Space Allocation Report; assist in the preparation of the Precious Metals Intralaboratory Transfers; and prepare and initiate all telecommunications service requests. Assist in the inventory and classification of in-use personal computers.  | 74                      |

Table 6.1 Resource Systems Management Section Programs (continued)

| Project and Sponsor            | Principal Investigators                  | Objectives   | Funding Estimates (\$K) |
|--------------------------------|--|--|-------------------------|
| Training Management            | A. J. Doucet                             | Ensure that (1) Chem Tech employees are appropriately trained in the conduct of all activities, (2) the training is conducted efficiently and effectively, and (3) the training is directly related to the needs of the job and fundamental to safe and compliant operation. | 75                      |
| Personnel Resources Management | S. G. Kimmett                            | Coordinate employment of new personnel and performance review of existing staff and plan for development and promotion of current staff.   | 90                      |
| Budget and Finance             | D. H. Ault<br>D. W. Byrd<br>D. L. Moates | Provide a liaison between the Chem Tech managers and the various MMES and ORNL Finance and Budget organizations in the budget development, monitoring, and forecasting of projected and actual expenditures.   | 124                     |
| Policy/Procedures Management   | D. P. Stevens                            | Coordinate a process for developing, reviewing, approving, and controlling the Chemical Technology Division procedures in a manner consistent with the requirements specified in the Martin Marietta Energy Systems, Inc., Policy and Procedures Manual.                     | 30                      |
| Document Management            | B. H. Kron                               | Provide Chem Tech with an effective, customized information management program to integrate Martin Marietta Corporation, Energy Systems, and DOE records management requirements.  | 50                      |



## **7. ADMINISTRATIVE SUMMARY**

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## Publications and Presentations

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### **T. J. Abraham**

Robinson, S.M.; Walker, A.B.; DePaoli, S.M.; Abraham, T.J. *Treatment Options for Waste Generated by the Environmental Restoration Program at Oak Ridge National Laboratory, Oak Ridge, Tennessee*, ORNL/ER-56, March 1992.

### **C. W. Alexander**

Bigelow, J.E.; Alexander, C.W.; Aramayo, G.A.; Carley, T.G.; Feldman, M.R.; Green, V.M.; Hammond, C.R.; Handy, K.D.; Insalaco, J.W.; Theiss, T.J.; Walls, J.C.; Webb, D.S. *Safety Analysis Report for Packaging (SARP) for the Oak Ridge National Laboratory (ORNL) Californium Shipping Container*, ORNL/M-900/R8, December 1991.

### **M. R. Ally**

Ally, M.R.; Klatt, L.N.; Zaltash, A.; Linkous, R.L. "Densities and Refractive Indexes of Aqueous (Li, K, Na) NO<sub>3</sub> Mixtures," *J. Chem. Eng. Data* **36**:209-13 (1991).

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### R. J. Andermann

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### R. C. Ashline

Klein, J.A.; Storch, S.N.; Ashline, R.C.; Godbee, H.W.; Pearson, R.L.; DePaoli, S.M.; Wright, T.C. *Integrated Data Base for 1991: U.S. Spent Fuel and Radioactive Waste Inventories, Projections, and Characteristics*, DOE/RW-0006, Rev. 7, October 1991.

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### O. A. Basaran

Basaran, O.A. "Equilibria and Dynamics of Liquid Drops," invited seminar presented for the Department of Chemical Engineering, University of Minnesota, Minneapolis, Aug. 5, 1991.

Basaran, O.A. "New Approaches to Separations and Materials Processing: Enhancement by Electric Fields, Research Frontiers, and More," invited seminar presented at Air Products and Chemicals, Allentown, Pa., June 5, 1992.

Basaran, O.A. "Nonlinear Oscillations of Viscous Liquid Drops," *J. Fluid Mech.* **241**:169-98 (1992).

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### **E. C. Beahm**

Beahm, E.C. *Iodine Evolution and pH Control*, ORNL/NRC/LTR-92/2, March 1992.

Beahm, E.C.; Lorenz, R.A.; Weber, C.F. *Iodine Evolution and pH Control*, ORNL/TM-12242, December 1992.

Beahm, E.C.; Weber, C.F.; Kress, T.S.; Parker, G.W. "Iodine Chemical Forms in LWR Severe Accidents," vol. 2, pp. 325-42 in *Proceedings of the 19th Water Reactor Safety Information Meeting, Bethesda, Md., Oct. 28-30, 1991*, NUREG/CP-0119, April 1992.

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### **J. T. Bell**

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### **C. E. Benson**

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### **J. B. Berry**

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### **S. L. Blankinship**

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### **W. D. Bond**

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## R. E. Brooksbank

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## R. R. Brunson

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## C. A. Burtis

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### **C. A. Woodward**

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### **T. C. Wright**

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### **E. L. Youngblood**

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## Awards, Honors, and Recognitions

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- Aaron, W. S.**  
1992 Energy Systems President's Waste Minimization Award for Continuous Improvements in the Cooling Oil System at the Isotope Enrichment Facility
- Abraham, T. J.**  
1992 Energy Systems Technical Achievement Award
- Banic, G. F.**  
1992 Energy Systems President's Waste Minimization Award for Continuous Improvements in the Cooling Oil System at the Isotope Enrichment Facility
- Basaran, O. A.**  
1992 Election to the National Fluid Mechanics Committee of the AIChE  
1992 Election to the NASA Panel on Drops and Colloids
- Begovich, J. M.**  
1991 Program Subcommittee Chairman, National Management Association
- Benker, D. E.**  
1992 Energy Systems President's Waste Minimization Award for Continuous Improvements in Reduction of Liquid Low Level Wastes from the REDC  
1992 DOE Waste Minimization Award for Off-Gas Caustic-Scrubber Evaluation

- Bertram, L. K.**  
1992 Energy Systems President's Waste Minimization Award for Continuous Improvements in the Cooling Oil System at the Isotope Enrichment Facility
- Bond, W. D.**  
1992 U.S. Patent No. 5,062,993: "Process for Fabricating Doped Zinc Oxide Microsphere Gel"  
1992 DOE Waste Minimization Award for Off-Gas Caustic-Scrubber Evaluation  
1992 Energy Systems President's Waste Minimization Award for Continuous Improvements in Reduction of Liquid Low Level Wastes from the REDC
- Box, W. D.**  
1992 Inventor of the Year Award for Robotics for Inchworm Robot, International Inventor Forum  
1992 Recognition by International Hall of Fame Inventors Clubs of America Inc., for the "Inch Worm," an air-powered robot that can inspect pipes by traveling through them
- Brewer, R. W.**  
1992 DOE Waste Minimization Award for Off-Gas Caustic-Scrubber Evaluation  
1992 Energy Systems President's Waste Minimization Award for Continuous Improvements in Reduction of Liquid Low Level Wastes from the REDC
- Burtis, C. A.**  
1992 Alvin Dubin Award from the National Academy of Clinical Biochemistry for contributions to the field of clinical chemistry  
1992 Recognition by in International Hall of Fame Inventors Clubs of America, Inc., for the "Blood Rotro," a new tool for analyzing samples of whole blood
- Campbell, D. O.**  
1991 Recipient of the 1991 Seaborg Separations Award
- Cochran, D. K.**  
1991 Technical Communication Award of Excellence in Design Graphics from the East Tennessee Chapter/Society for Technical Communication, "Chemical Engineering Application of Artificial Intelligence"

- 1991 Technical Communication Award of Merit in Design Graphics from the East Tennessee Chapter/Society for Technical Communication, "Update on the Nondestructive Examination of the RSI/WESF Cesium Capsules"
- Cochran, H. D.**  
1992 Energy Systems R&D Accomplishment Award  
1992 Energy Systems Technical Achievement Award for Development of a Fundamental Theoretical Understanding of Solutions in Supercritical Fluids and for Useful Models
- Chattin, F. R.**  
1992 DOE Waste Minimization Award for Off-Gas Caustic-Scrubber Evaluation  
1992 Energy Systems President's Award for Continuous Improvements in Reduction of Liquid Low Level Wastes from the REDC
- Collins, J. L., Osborne, M. F., Travis, J. R., Arnold, Jr., W. D.**  
1991 President's Award for Performance Improvement for Method of Removing Radionuclides from Liquid Waste
- Croff, A. G.**  
1991 Technical Communication Award of Merit in Periodic Activity Reports from the East Tennessee Chapter/Society for Technical Communication, *Chemical Technology Division Progress Report for the Period July 1, 1988, to September 30, 1989*  
1991 Appointment as member of the National Council on Radiation Protection and Measurement's Standing Scientific Committee 87 on Radioactive and Mixed Waste  
1991 Appointment to a National Research Council/National Academy of Sciences Panel on Separation Technology and Transmutation Systems  
1992 Chairman, the Nuclear Development Committee of the Organization of Economic Cooperation and Development's Nuclear Energy Agency
- Davison, B. H.**  
1991 Technical Communication Award of Distinction for Scholarly and Professional Articles from the East Tennessee Chapter/Society for Technical Communication, "Gas Holdup in Three-Phase Immobilized-Cell Bioreactors"  
1991 Technical Communication Award of Merit for Scholarly and Professional Articles from the East Tennessee Chapter/Society for Technical Communication, "Use of Immobilized Microbial Membrane Fragments to Remove Oxygen and Favor the Acetone-Butanol Fermentation"  
1992 Energy Systems R&D Accomplishment Award

- Donaldson, T. L./J. H. Wilson**  
1992 Patent filed July 29, 1992, "Method and Apparatus for Destroying Organic Contaminants in Aqueous Liquids"
- Eversole, R. E.**  
1991 Energy Systems President's Award for Performance Improvement for Scope Reduction for Seismic Reinforcements of Building 3517
- Faison, B. D.**  
1992 Energy Systems Publication Award
- Felker, L. K.**  
1992 DOE Waste Minimization Award for Off-Gas Caustic-Scrubber Evaluation
- 1992 Energy Systems President's Award for Continuous Improvements in Reduction of Liquid Low Level Wastes from the REDC
- Ferrada, J. J.**  
1991 Technical Communication Award of Excellence in Design Graphics from the East Tennessee Chapter/Society for Technical Communication, "Chemical Engineering Application of Artificial Intelligence"
- 1991 Technical Communication Award of Excellence in Technical Reports from the East Tennessee Chapter/Society for Technical Communication, "Sampling and Analysis of Radioactive Liquid Wastes and Sludge in the Melton Valley and Evaporator Facility Storage and Storage Tanks at ORNL"
- Fisher, P. W.**  
1992 Energy Systems R&D Accomplishment Award
- Forsberg, C. W.**  
1991-92 Assistant Chairman, DOE High Level Waste Tank Advisory Panel
- Genung, R. K.**  
1991 Program Chairman, National Management Association
- Gilliam, T. M.**  
1991 Member, Senior Advisory and Review Panel for the U.S. EPS Stabilization/Solidification Technical Resources Document
- Green, V. M.**  
1991 DOE-EM Certificate of Appreciation in Recognition of Outstanding Contribution to the Transportation Assessment and Integration (TRAIN) Project
- Greenbaum, E.**  
1992 Associate Editor, *Biophysical Journal*

- Harris, M. T.**  
1991-92 Executive Committee, the Inventor's Forum  
1991-92 Secretary, the Inventor's Forum  
1991 Best poster paper award in Ceramics and Superconductors Area of AIChE's Materials Engineering and Sciences Division at the AIChE 1991 Annual Meeting for "Modeling the Formation and Growth of Stober-Silica Spheres"
- Hightower, J. R.**  
1991 Vice-Chairman and Chairman-Elect, Nuclear Engineering Division of AIChE  
1991 Program Subcommittee Chairman, National Management Association
- Jolley, R. L.**  
1991 Technical Communication Award of Excellence in the Books Category from the East Tennessee Chapter/Society for Technical Communication, *Water Chlorination: Chemistry, Environmental Impact and Health Effects*, Vol. 6
- Kendrick, C. M.**  
1991 Energy Systems President's "Be the Best" Award for Initiative in Starting Recycling Programs at ORNL
- Kovac, F. M.**  
1991 Energy Systems President's Award for Performance Improvement for Participation in the Improvement of Energy Systems Transportation and Packaging Project
- Mattus, A. J.**  
1992 Patent filed May 12, 1992, "A Process for Decomposing Aqueous Nitrate Wastes"  
1992 Patent filed July 12, 1992, "A Submersible Torch for Treating Waste Solutions and Method Thereof"  
1992 Laboratory Director's Award for R&D Accomplishment
- McDaniel, E. W.**  
1991 Reappointment to Third Three-Year Term to Editorial Advisory Board of *Nuclear Technology*, Journal of American Nuclear Society  
1991 Recipient of Plaque in Recognition of Waste Management Contributions at 10th Annual Incineration Conference
- McGinnis, C. P.**  
1991-92 Program Subcommittee Chairman, National Management Association

- Michaels, G. E.**  
1992 Technical Communication Award of Achievement in Scholarly/Professional Articles from the East Tennessee Chapter/Society for Technical Communication, "Measurement of Excess Heat and Apparent Coincident Increases in the Neutron and Gamma-Ray Count Rates During the Electrolysis of Heavy Water"
- Milton, H. T.**  
1992 Energy Systems Presidents's Award for Continuous Improvements in the Cooling Oil System at the Isotope Enrichment Facility
- Morris, M. I.**  
1991 IT Corporation Award for Outstanding Paper, "Physical/Chemical Treatment of Mixed Waste Solids"
- Newman, E.**  
1992 Technical Communication Award of Achievement for Scholarly/Professional Articles from the East Tennessee Chapter/Society for Technical Communication, "Measurement of Excess Heat and Apparent Coincident Increases in the Neutron and Gamma-Ray Count Rates During the Electrolysis of Heavy Water"
- Osborne-Lee I. W.**  
1991-92 Certificate of Recognition from the Council of the American Institute of Chemical Engineers for Service to the Profession as Chair of the Minority Affairs Committee
- 1991-92 Chairman, Minority Affairs Committee, American Institute of Chemical Engineers
- 1991 Technical Communication Award of Excellence in Design Graphics from the East Tennessee Chapter/Society for Technical Communication, "Chemical Engineering Application of Artificial Intelligence"
- 1992 "Outstanding Scientific Achievement Award" from the East Tennessee Chapter of the National Organization for the Professional Advancement of Black Chemists and Chemical Engineers (NOBCCChE)
- Osborne, M. F., Travis, J. R., Collins, J. L., Arnold, Jr., W. D.**  
1991 President's Award for Performance Improvement for Method of Removing Radionuclides from Liquid Waste
- Rawl, R. R.**  
1991 Energy Systems President's Award for Performance Improvement for Participating in the Improvement of Energy Systems' Transportation and Packaging Project
- Rivera, A. L.**  
1992 Energy Systems Technical Achievement Award for Creating Multisite Waste Management and Environmental Restoration Program Strategic Plans, or "Roadmaps," for DOE Facilities

- Robinson, S. M.**  
1992 Energy Systems Operations Support Award
- Rodgers, B. R.**  
1992 First Vice-Chairman, Fuels and Petrochemicals Division, American Institute of Chemical Engineers
- Scott, T. C.**  
1992 Advanced Technology Award from Inventors Club of America for Work on the Emulsion-Phase Contactor
- Sears, M. B.**  
1991 Technical Communication Award of Excellence for Technical Reports from the East Tennessee Chapter/Society for Technical Communications, *Sampling and Analysis of Radioactive Liquid Wastes and Sludges in the Melton Valley and Evaporator Facility Storage Tanks at ORNL*, K. H. King (editor), J. L. Botts, R. N. Ceo, J. J. Ferrada, W. H. Griest, J. M. Keller, R. L. Schenley
- Scheitlin, F. M. (retired)**  
1991 Society for Technical Communication Award of Distinction in the category of Scholarly/Professional Articles, "Gas Holdup in Three Phase Immobilized-Cell Bioreactors," B. H. Davison and J. E. Thompson  
1991 Society for Technical Communication Award of Merit in the category of Scholarly/Professional Articles, "Microbial Solubilization of a Preoxidized Subbituminous Coal," B. D. Faison and C. A. Woodward
- Sedlmeier, M. A.**  
1992 Energy Systems Award for Administrative and Office Support
- Shappert, L. B.**  
1992 Recognition award, the first ever presented, from the Japanese sponsors of PATRAM '92 for continuous support of, and involvement with, all PATRAM conferences since the first one was held in Albuquerque, New Mexico, in 1965.
- Sisson, W. G.**  
1992 Energy Systems Technical Achievement Award
- Stacy, R. G.**  
1992 DOE Waste Minimization Award for Off-Gas Caustic-Scrubber Evaluation  
1992 Energy Systems President's Award for Continuous Improvements in Reduction of Liquid Low Level Wastes from the REDC

**Stewart, M. G. (retired)**

- 1991 Technical Communication Award of Excellence for Technical Reports from the East Tennessee Chapter/Society for Technical Communication, *Sampling and Analysis of Radioactive Liquid Wastes and Sludges in the Melton Valley and Evaporator Facility Storage Tanks at ORNL*, by M. B. Sears et al.
- 1991 Technical Communication Award of Merit for Periodic Activity Reports from the East Tennessee Chapter/Society for Technical Communication, *Chemical Technology Division Progress Report for the Period July 1, 1988 to September 30, 1989*, by Chemical Technology Division Staff

**Thompson, J. E.**

- 1991 Technical Communications Award of Distinction for Scholarly/Professional Articles from the East Tennessee Chapter/Society for Technical Communication, "Gas Holdup in Three-Phase Immobilized-Cell Bioreactors"
- 1991 Technical Communication Award of Distinction for Scholarly and Professional Articles from the East Tennessee Chapter/Society for Technical Communication, "Solute Diffusion in Biocatalyst Gel Beads Containing Biocatalysts and Other Additives"
- 1991 Chairman-Elect and founding member of the local section of the National Conference of Chemical Technicians Affiliates, a technical organization affiliated with the American Chemical Society
- 1992 Energy Systems R&D Accomplishment Award

**Tracy, J. G.**

- 1992 Energy Systems President's Award for Continuous Improvements in the Cooling Oil System at the Isotope Enrichment Facility

**Travis, J. R., Collins, J. L., Osborne M. F., Arnold, Jr., W. D.**

- 1991 President's Award for Performance Improvement for Method of Removing Radionuclides from Liquid Waste

**Walker, A. B.**

- 1992 Energy Systems Technical Support Award

**Watson, J. S.**

- 1991 Member Editorial Board *Separations Technology*
- 1991 Member Editorial Board *Toxic and Hazardous Materials*
- 1991 First Vice-Chairman, American Institute of Chemical Engineers, Separations Development
- 1991 Vice-Chairman, AIChE Research Committee
- 1991 Associate Editor, *Separation Science and Technology for Energy Applications*

**Welles, B. W.**

1991

President's Award for Performance Improvement for Participating in the Improvement of Energy Systems' Transportation and Packaging Project

**Wham, R.M.**

1992

Inventor's Club of America 1992 Advanced Technology Award for Development of the Emulsion Phase Contactor

1991

Director, AIChE, Knoxville/Oak Ridge Section

**Wilson, J. H./T. L. Donaldson**

1992

Patent filed July 29, 1992, "Method and Apparatus for Destroying Organic Contaminants in Aqueous Liquids"

**Woodward, J.**

1991

Technical Communication Award of Merit for Scholarly/Professional Articles from the East Tennessee Chapter/Society for Technical Communication, "Comparison of the Hydrolytic Activity and Fluorescence of Native, Guanidine Hydrochloride-Treated and Renatured Cellobiohydrolase I from *Trichoderma reesei*"

1991

Chairman-Elect for 1992 and Chairman for 1993, Division of Biochemical Technology, American Chemical Society



## Conferences and Workshops

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**Basaran, O. A.**  
1993

Co-chair and Co-organizer of session on "Fundamental Research in Fluid Mechanics: Interfacial Flows," AIChE 1993 Annual Meeting, November 7-12, 1993, St. Louis, Missouri

**Bell, J. T.**  
1993

General Chairman in organizing the 8th Symposium on Separation Science and Technology for Energy Applications, Gatlinburg, Tennessee

**Berry, J. B.**  
1992

Block Chair (for four sessions on Mixed Waste) of the AIChE 1992 Summer National Meeting, Minneapolis, Minnesota, August 9-12, 1992

Session Chair for two sessions -- "Strategies for Management of Mixed Wastes" and "Mixed Waste Disposal -- A Regulatory Dilemma"

**Bond, W. D.**  
1991-93

Member of Advisory Board, Annual Actinide Separations and Production Workshop

**Brown, C. H.**  
1987-92

Member, Program Committee, Water Pollution Control Federation

**Burtis, C. A.**  
1991

Organizer and Chair of Symposium on Evaluation of Analytical Systems at the XIV Congress National de Quimica Clinica, Durango, Mexico

- 1991 Co-chair of Symposium on Analytical Instrumentation at the 5th Asian-Pacific Congress of Clinical Biochemists, Kobe, Japan
- 1992 Organizer and participant in Workshop on Preanalytical Errors, presented at the XV Congress National de Quimica Clinica, Queretaro, Mexico
- 1992 Organizer of a Symposium on New Technical Developments for the Clinical Laboratory, which was presented at the 44th National Meeting of the American Association for Clinical Chemistry, Chicago, Illinois
- 1993 Organizer and Co-chair of 25th Annual Oak Ridge Conference on Advanced Analytical Techniques for the Clinical Laboratory, Knoxville/Oak Ridge, Tennessee
- 1993 Organizer and participant in Workshop on Preanalytical Errors, presented at the XVI Congress National de Quimica Clinica and XI Congreso Latinoamericano DE Bioquimica Clinica, Acapulco, Mexico
- Cochran, H. D.**  
1991 Chairman, Symposium on Supercritical Fluids 1: Fundamental Properties, Annual Meeting of the AIChE, Los Angeles, California
- Croff, A. G.**  
1991 Organizer and Co-chair of Plenary Session on Integrated Systems, 1991 International High-Level Radioactive Waste Management Conference, Las Vegas, Nevada (April 1991)
- 1991 Chair for session on "Interim Storage," 1991 International High-Level Radioactive Waste Management Conference, Las Vegas, Nevada (April 1991)
- 1992 Third International Conference on High-Level Radioactive Waste Management: Lead Organizer for all integrated systems technical sessions, Organizer and Chair of integrated systems plenary session, Organizer of technical session on partitioning and transmutation
- 1992 Deputy Program Chairman and Program Chairman Elect of the fourth and fifth International Conference on High-Level Radioactive Waste Management, respectively
- Davison, B. H.**  
1991 Organizer and Chair of discussion group for 14th Symposium on Biotechnology for Fuels and Chemicals, Colorado Springs, Colorado
- 1992 Organizer and Facilitator for DOE Alternative Feedstocks Program Technical Workshop, Argonne National Laboratory, Chicago, Illinois
- 1993 Co-organizer and Session Chair for Symposium on Bioremediation and Bioprocessing, 205th American Chemical Society National Meeting

**DePaoli, D. W.**

- 1991 Session Chairman for session on "Application of Chemical Engineering Concepts and Fundamentals to Waste Treatment and Soil Decontamination," AIChE Summer National Meeting, Pittsburgh, Pennsylvania
- 1992 Session Chairman, for session on "Advances in Soil Venting," AIChE Summer National Meeting, Minneapolis, Minnesota
- 1992 Session Co-chair, for session on "Use of External Fields to Enhance Separations," 1992 National AIChE Meeting/Separations Conference, Miami Beach, Florida

**Donaldson, T. L.**

- 1992 Co-Chairman for two sessions, "Case Studies of Bioremediation at Federal Facilities" and "Fundamental Advances in Bioremediation of Hazardous Chemical and Nuclear Wastes," AIChE National Meeting, Minneapolis, Minnesota, August 1992

**Eversole, R. E.**

- 1993 Registration Chair, Fifth Topical Meeting on Robotics and Remote Handling, Sponsored by the Robotics and Remote Systems Division of the American Nuclear Society

**Faison, B. D.**

- 1991 Session Chair, Annual Meeting, American Society for Microbiology, May 1991
- 1991 Session Chair, Annual Meeting, Society for Industrial Microbiology, August 1991

**Ferrada, J. J.**

- 1991 Co-chairman and Organizer of session on "Applications of Artificial Intelligence in Waste Management," AIChE 1991 Summer National Meeting, Pittsburgh, Pennsylvania

**Forsberg, C. W.**

- 1993 Chairman for Acceptability of Nuclear Power Workshop, Gatlinburg, Tennessee

**Gilliam, T.M.**

- 1991 Organizer of symposium, "Chemistry and Microstructure of Solidified Waste Forms," Environmental Division of the American Chemical Society, National ACS Meetings, New York
- 1991 Program and Technical Chairman, for ASTM 2nd International Symposium on Stabilization/Solidification of Hazardous, Radioactive, and Mixed Wastes
- 1993 Organizer and Chairman, ASTM Third Symposium on Stabilization/Solidification of Hazardous, Radioactive, and Mixed Wastes, Williamsburg, Virginia

**Green, V. M.**

- 1991 Session Presenter, "Regulatory Impacts," Transportation and Packaging Workshop, Germantown, Maryland
- 1991 Session Presenter, "Regulatory Impacts," DOE Transportation Assessment and Integration Workshop, St. Louis, Missouri

**Greenbaum, E.**

- 1991 Organizer of symposia for the Division of Biological Physics, American Physical Society meeting, Cincinnati, Ohio:  
Antenna Function in Photosynthesis  
Molecular Communication in Biological Systems  
Neuromagnetism: From the Microscopic to the Macroscopic  
Physical Techniques to Image Metabolism  
The Biomechanics of Sensory Systems
- 1991 Organizer and Chairman of two sessions on biomolecular electronics, Third International Symposium on Molecular and Biomolecular Electronics, New York, New York
- 1991 Chairman of the symposium program for the Division of Biological Physics
- 1991 Member, Organizing Committee, Thirteenth Symposium on Biotechnology for Fuels and Chemicals, Colorado Springs, Colorado
- 1992 Member, Organizing Committee, Fourteenth Symposium on Biotechnology for Fuels and Chemicals, Gatlinburg, Tennessee
- 1993 Chairman, Symposium on Electrochemistry of Cells and Organelles, Joint Meeting of the Electrochemical Society and the Electrochemical Society of Japan, Honolulu, Hawaii; Co-chair with Professor T. Matsunaga, Tokyo University of Agriculture and Technology, Tokyo, Japan

**Grubb, R. G.**

- 1992 Co-organizer, DOE-EM D&D Workshop in Charleston, South Carolina
- 1993 Co-organizer, DOE-EM Workshop on D&D Technology

**Harris, M. T.**

- 1993 Co-chair and Co-organizer of session on "Sol/Gel Synthesis of Advanced Oxide Ceramics," AIChE 1993 Annual Meeting, November 7-12, 1993, St. Louis, Missouri

**Kendrick, C. M.**

- 1993 Session Chair, DOE Pollution Prevention and Integrated Technologies Workshop, Santa Fe, New Mexico, March 1993

**Kovac, F. M.**

- 1991 Session Chairman, Second International Conference on Uranium Hexafluoride Handling Around the World
- 1991 Chairman and Participant in executive committee activities, Annual Meeting of the Transportation Technical Working Group for the Institute of Nuclear Material Management (INMM) in executive committee activities; Organizer, INMM Transportation Technical Working Group Workshop, to be held in 1992

**McDaniel, E. W.**

- 1991 Session Organizer and Chairman for Mixed Waste Sessions of 1991 Joint International Waste Management Conference, Seoul, Korea
- 1991 Chairman, 1991 International Incineration Conference, Knoxville, Tennessee
- 1992 General Chairman, 1992 International Incineration Conference, Albuquerque, New Mexico
- 1992 Session Organizer and Chairman, "Status on International Waste Management Programs," Waste Management '92 Symposia, Tucson, Arizona
- 1993 Session Organizer and Chairman, "Status of International Waste Management Programs," Waste Management '93, Tucson, Arizona
- 1993 General Chairman, 1993 International Incineration Conference, Knoxville, Tennessee

**McGinnis, C. P.**

- 1991 Co-organizer, DOE-EM D&D Workshop in Knoxville, Tennessee
- 1991 Session Chairman and Organizer of technical session, "Treatment of Radioactive and Mixed Wastes," National AIChE Summer National Meeting, Pittsburgh, Pennsylvania
- 1991 Session Chairman, Mixed Waste Session, HAZMAT South, Atlanta, Georgia
- 1991 Organizer, Waste Minimization Subconference, Summer AIChE National Meeting, Minneapolis; Featured Luncheon Speaker, AIChE luncheon meeting for this project; Publisher of minutes of the eight sessions
- 1991 Session Chairman, Waste Management at DOE Facilities, HAZMAT South

**Michaels, G. E.**

- 1991 Organizer and Chairman, Pyroprocessing Waste Form Information Exchange Meeting, Oak Ridge, Tennessee

1992 Co-chairman of session on "Partitioning and Transmutation-I," 1991 International High-Level Radioactive Waste Management Conference, Las Vegas, Nevada

1993 Co-chairman of session on Processing Chemistry for Transmutation System

**Osborne-Lee, I. W.**

1991 Co-organizer, two sessions on "Artificial Intelligence in Chemical Engineering," AIChE Spring National Meeting, Houston, Texas

1991 Co-organizer, East Tennessee Chapter of the National Organization for the Professional Advancement of Black Chemists and Chemical Engineers (NOBCChE) "New Technologies and Developments in Materials," WATtec, Knoxville, Tennessee

1992 Co-organizer and Chair, "Trace Detection: Mechanisms and Applications in Environmentally Significant Samples," for the East Tennessee Chapter of the National Organization for the Professional Advancement of Black Chemists and Chemical Engineers (NOBCChE), WATtec, Knoxville, Tennessee

1992 Co-organizer and Co-chair, two sessions on "Applications of Artificial Intelligence in Chemical Engineering," AIChE Spring National Meeting, New Orleans, Louisiana

1993 Organizer and Co-chair, "New Technology and the Environment - Educating for the Future," East Tennessee Chapter NOBCChE, WATtec, Knoxville, Tennessee

1993 Co-organizer, two sessions on "Artificial Intelligence in Chemical Engineering," AIChE Spring National Meeting, Houston, Texas

**Perona, J. J.**

1992 Session Co-chair, "New Uses of Separations for Waste Minimization," American Institute of Chemical Engineers Summer National Meeting, Miami, Florida

1992 Session Co-chair, "Advanced Separation Processes: Wastewater Treatment," American Institute of Chemical Engineers Summer National Meeting, Minneapolis, Minnesota

1993 Session Co-chair, "Separations Technology in Nuclear Waste Processing," American Institute of Chemical Engineers Summer National Meeting, Seattle, Washington

**Rodgers, B. R.**

1991 Co-organizer, two sessions on "Applications of Artificial Intelligence in Chemical Engineering," AIChE Spring National Meeting, Houston, Texas

- 1991 Co-organizer, "Applications of Artificial Intelligence in Chemical Engineering," AIChE Summer National Meeting, San Diego, California
- Scott, T. C.**
- 1991 Session Co-chair, "Electrokinetic Methods in Downstream Processing," 1991 National AIChE meeting Los Angeles, California
- 1991-92 Coordinator, Area 2g of the Separations Division, AIChE, "Other Methods of Separations"
- 1992 Session Chair, "Use of External Fields to Enhance Separations," 1992 National AIChE Meeting/Separations Conference, Miami Beach, Florida
- Shappert, L. B.**
- 1991 Organizer, Cask Accident Recovery Workshop, Oak Ridge, Tennessee
- Spence, R. D.**
- 1991 Organizer, Symposium on Chemistry and Microstructure of Solidified Waste Forms, Environmental Division of the American Chemical Society, National ACS Meetings, New York
- Taylor, P. A.**
- 1992 Organizer and Chairman, session on Mixed Waste Treatment at Summer National AIChE Meeting, Minneapolis, Minnesota
- Toth, L. M.**
- 1991 Session Co-chairman, Seventh Symposium on Separation Science and Technology, Knoxville, Tennessee
- 1993 Session Co-chairman, Eight Symposium on Separation Science and Technology, Gatlinburg, Tennessee
- Watson, J. S.**
- 1991 Co-chairman, 7th Symposium on Separation Science and Technology for Energy Applications, Knoxville, Tennessee
- 1993 Technical Chairman, 8th Symposium on Separation Science and Technology for Energy Applications, Gatlinburg, Tennessee
- Welch, M. J.**
- 1991 Organizer, American National Standard Institute's N-14 Committee, Packaging and Transportation of Radioactive Materials Annual Meeting, U.S. Department of Transportation, Washington, DC
- 1992 Organizer, American National Standard Institute's N-14 Committee, Packaging and Transportation of Radioactive Materials Annual Meeting, U.S. Nuclear Regulatory Commission, Washington, DC

**Wham, R. M.**

1991 Co-chairman and Organizer, "Chemical Technology in the Nuclear Industry," AIChE 1991 Summer National Meeting, Pittsburgh, Pennsylvania

1992 Co-chairman and Organizer, "Extraction Flowsheets for Radioactive Materials," AIChE 1992 Summer National Meeting, Minnesota, Minnesota

**Williams, D. F.**

1992 Co-chairman, "Extraction Flowsheets for Radioactive Materials," AIChE 1992 Summer National Meeting, Minneapolis, Minnesota

**Wilson, J. H.**

1991 Co-chairman, "Application of Chemical Engineering Concepts and Fundamentals to Waste Treatment and Soil Decontamination," 1991 Summer National AIChE Meeting, Pittsburgh, Pennsylvania

1992 Co-chairman, "Application of Engineering Concepts and Fundamentals to Environmental Problems," 1992 Summer National AIChE Meeting, Minneapolis, Minnesota

**Woodward, J.**

1991 Co-chairman and Organizer, technical programs of Division of Biochemical Technology, American Chemical Society, 4th Chemical Congress of North America, New York

1991 Co-chairman, Thirteenth Symposium on Biotechnology for Fuels and Chemicals, Colorado Springs, Colorado

## Patents

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**ORNL Chemical Technology Division**  
**INFORMATION DISCLOSURES SUBMITTED**

**July 1, 1991 - December 31, 1992**

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| <b>ES<br/>Date</b> | <b>ESID<br/>Number</b> | <b>Employee(s)</b>  | <b>Title</b>   |
|--------------------|------------------------|---|--|
| 09/10/91           | 1032-X                 | G.W. Strandberg   | Hydrogenation of Microbially Solubilized Coal                      |
| 09/10/91           | 1033-X                 | G.W. Strandberg   | Rotating Biological Contactor                                      |
| 12/12/91           | 1097-X                 | P.A. Haas<br>J.C. Mailen                                      | Protection of Structural Materials from High Temperature Oxidation |
| 12/16/91           | 1101-X                 | J.T. Bell   | Cartridge System for In-Tank Removal of Contaminants               |
| 12/17/91           | 1102-X                 | G.W. Parker<br>J.C. Mailen                                    | Non-Aqueous Purification of U-Nb Scrap                             |
| 1/17/92            | 1114-X                 | M.T. Harris<br>O.A. Basaran<br>T. G. Kollie*<br>F. J. Weaver* | Synthesis of Model Particles for Powder Evacuated Panels           |
| 02/06/92           | 1125-X                 | W. G. Sisson<br>O. A. Basaran<br>M. T. Harris                 | Improved Nozzle for Electric Dispersion                            |
| 02/06/92           | 1125-X                 | D.W. Holladay   | CO <sub>2</sub> Laser Decontamination of Radioactive Surfaces      |
| 02/14/92           | 1134-X                 | M.T. Harris<br>O.A. Basaran<br>E. R. Brunson<br>W.G. Sisson   | Electro-Homogeneous Precipitation                                  |
| 05/15/92           | 1175-X                 | C.W. Forsberg   | Temperature Initiated Passive Cooling System                       |
| 07/17/92           | 1188-X                 | C.W. Forsberg<br>E.C. Beahm<br>G.W. Parker                    | Reactor Accident Meltdown Limit and Control System                 |
| 09/21/92           | 1206-X                 | P.W. Fisher<br>C.W. Foster*                                   | Pellet Cryoblasting Paint Removal System.                          |

ORNL Chemical Technology Division  
**INFORMATION DISCLOSURES SUBMITTED**  
(continued)

July 1, 1991 - December 31, 1992

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| ES<br>Date | ESID<br>Number | Employee(s)                 | Title  |
|------------|----------------|-----------------------------|--|
| 09/24/92   | 1207-X         | P.W. Fisher<br>C.W. Foster* | Method of Freezing Pellets of Frozen Argon<br>and CO <sub>2</sub>                              |
| 11/04/92   | 1225-X         | E. Greenbaum                | Method of Improving the Yields of<br>Hydrogen Production by Microalgal Water<br>Splitting      |
| 12/07/92   | 1243-X         | J. Woodward                 | Method for Separating Non-Inked Cellulose<br>Fibers in Newsprint                               |
| 01/08/93   | 1252-X         | E.N. Kaufman                | In-Situ Particle Characterization Through<br>Fluorescence Visualization of Continuous<br>Phase |

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\*Not Chemical Technology Division personnel.

## ORNL Chemical Technology Division

**PATENTS AWARDED**

July 1, 1991 - December 31, 1992

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| Date     | Employee(s)                             | Patent Number | Patent Title   |
|----------|---|---------------|--|
| 11/05/91 | W.D. Bond<br>W.D. Arnold*<br>R.J. Lauf* | 5,062,993     | Method of Preparing Doped Zinc<br>Microspheres                           |
| 12/31/91 | C.W. Forsberg                           | 5,076,999     | Continuous Decay Heat Removal System<br>for Water Cooled Nuclear Reactor |
| 01/21/92 | J.S. Watson                             | 5,082,541     | Continuous Electrophoresis   |
| 03/24/92 | C.W. Forsberg                           | 5,098,645     | Method for Reprocessing Spent Nuclear<br>Fuel                            |
| 06/16/92 | M.T. Harris<br>T.C. Scott<br>C.H. Byers | 5,122,360     | Method for Preparing Oxide Powders                                       |
| 12/22/92 | C.A. Burtis                             | 5,173,262     | Multifunctional Blood Rotor  |

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\*Not Chemical Technology Division personnel.

## ORNL Chemical Technology Division

*PATENT APPLICATIONS FILED*

July 1, 1991 - December 31, 1992

| <b>ESID<br/>Number</b> | <b>U.S.<br/>Filing Date</b> | <b>Applicant(s)</b>                                      | <b>Patent Title</b>   |
|------------------------|-----------------------------|--|---|
| 767-X                  | 05/08/91                    | H.D. Cochran   | Isotope Separations in Dilute Supercritical Solutions                 |
| 690-X-1                | 11/21/91                    | C.D. Scott   | Bi-Particle Counter-Current Fluidized Bed Bioreactor                  |
| 903-X                  | 01/03/92                    | R.D. Spence<br>I. L. Morgan                              | Low Temperature Ashing of Hazardous Plastic Waste (Filed by U.S.A.F.) |
| 343X-1                 | 02/06/92                    | M.T. Harris<br>T.C. Scott<br>C.H. Byers                  | Method for Preparing Metal Oxide Powders                              |
| 1126-X                 | 02/06/92                    | J. Woodward  | Gel Sphere Entrapped Cellobiase Biocatalyst                           |
| 925-X                  | 04/30/92                    | E. Greenbaum<br>J. MacInnis*                             | Device for Measuring Photosynthesis in Groundwater                    |
| 33X-2                  | 05/05/92                    | C.A. Burtis<br>W. F. Johnson*                            | Multifunctional Blood Rotor   |
| 887-X                  | 05/12/92                    | A.J. Mattus  | Process for Treating Nitrate Waste Using Aluminum                     |
| 773-X                  | 05/15/92                    | C.D. Scott<br>B.D. Faison<br>B.H. Davison<br>J. Woodward | Process for Converting Waste Paper Products into Fuels & Chemicals    |
| 824-X                  | 07/24/92                    | C.D. Scott<br>B.H. Davison<br>J.N. Peterson*             | Continuous Fluidized Bed Contactor with Recycle of Bioadsorbent       |
| 901-X                  | 07/28/92                    | T.L. Donaldson<br>J.H. Wilson                            | Method for Destroying Organic Contaminants in Groundwater             |

## ORNL Chemical Technology Division

**PATENT APPLICATIONS FILED**  
(continued)

July 1, 1991 - December 31, 1992

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| <b>ESID<br/>Number</b> | <b>U.S.<br/>Filing Date</b> | <b>Applicant(s)</b>        | <b>Patent Title</b>                                      |
|------------------------|-----------------------------|----------------------------|--|
| 730-X                  | 08/03/92                    | A.J. Mattus                | Method for Decomposing Aqueous<br>Nitates                |
| 832-X-1                | 09/15/92                    | C.D. Scott<br>B.H. Davison | Bioreactor with Coupled External<br>Particulate Attritor |
| 986-X<br>994-X         | 09/23/92                    | D. Box                     | Inchworm Robot - A Robotic Vehicle                       |
| 1158-X                 | 12/11/92                    | E. Greenbaum               | Conversion of Organic Solids to<br>Hydrocarbons          |

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\*Not Chemical Technology Division personnel.



## **Advisory Committee**

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**CHEMICAL TECHNOLOGY DIVISION  
ADVISORY COMMITTEE**

| Member                  | Affiliation  | Term<br>Begins | Term<br>Ends |
|-------------------------|--|----------------|--------------|
| Mr. Edwin J. Bassler    | Vice President,<br>Stone & Webster Technology Corporation<br>245 Summer Street<br>Boston, Massachusetts 02107<br>Phone: (617) 589-1099<br>Fax: (617) 589-2156  | 1993           | 1996         |
| Mr. William R. Martin   | Office of Technology Transfer<br>Martin Marietta Energy Systems, Inc.<br>701 Scarboro Road, MS-8242<br>Oak Ridge, Tennessee 37831<br>Phone: (615) 576-8369<br>Fax: (615) 576-5436  | 1993           | 1994         |
| Dr. Rita R. Colwell     | President, Maryland Biotechnology<br>Institute<br>University of Maryland<br>4321 Hartwick Road, Suite 500<br>College Park, Maryland 20740<br>Phone: (301) 403-0501<br>Fax: (301) 454-8123  | 1993           | 1996         |
| Dr. Darleane C. Hoffman | Nuclear Science Division<br>70A-3307<br>Lawrence Berkeley Laboratory<br>Berkeley, California 94720<br>Phone: (510) 486-4000<br>Fax: (510) 486-6707   | 1993           | 1994         |
| Dr. Martin J. Steindler | Argonne National Laboratory<br>9700 South Cass Avenue<br>Argonne, Illinois 60439-4837<br>Phone: (708) 252-4314<br>Fax: (708) 252-5528  | 1988           | 1993         |
| Dr. Darsh T. Wasan      | Provost and Vice President<br>and Professor of Chemical Engineering,<br>Illinois Institute of Technology<br>Research and Technology<br>PH Room 228<br>Chicago, Illinois 60616-3793<br>Phone: (312) 567-3003<br>Fax: (312) 567-3003 | 1993           | 1996         |

### Internal Distribution

- |        |                  |          |                   |
|--------|------------------|----------|-------------------|
| 1.     | W.S. Aaron       | 59-61.   | R.L. Cline        |
| 2.     | T.J. Abraham     | 62.      | F.R. Chattin      |
| 3.     | C.W. Alexander   | 63.      | S.D. Clinton      |
| 4.     | M.R. Ally        | 64.      | H.D. Cochran      |
| 5.     | R.J. Andermann   | 65-69.   | E.D. Collins      |
| 6.     | T.D. Anderson    | 70.      | J.L. Collins      |
| 7.     | B.R. Appleton    | 71.      | T.B. Conley       |
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